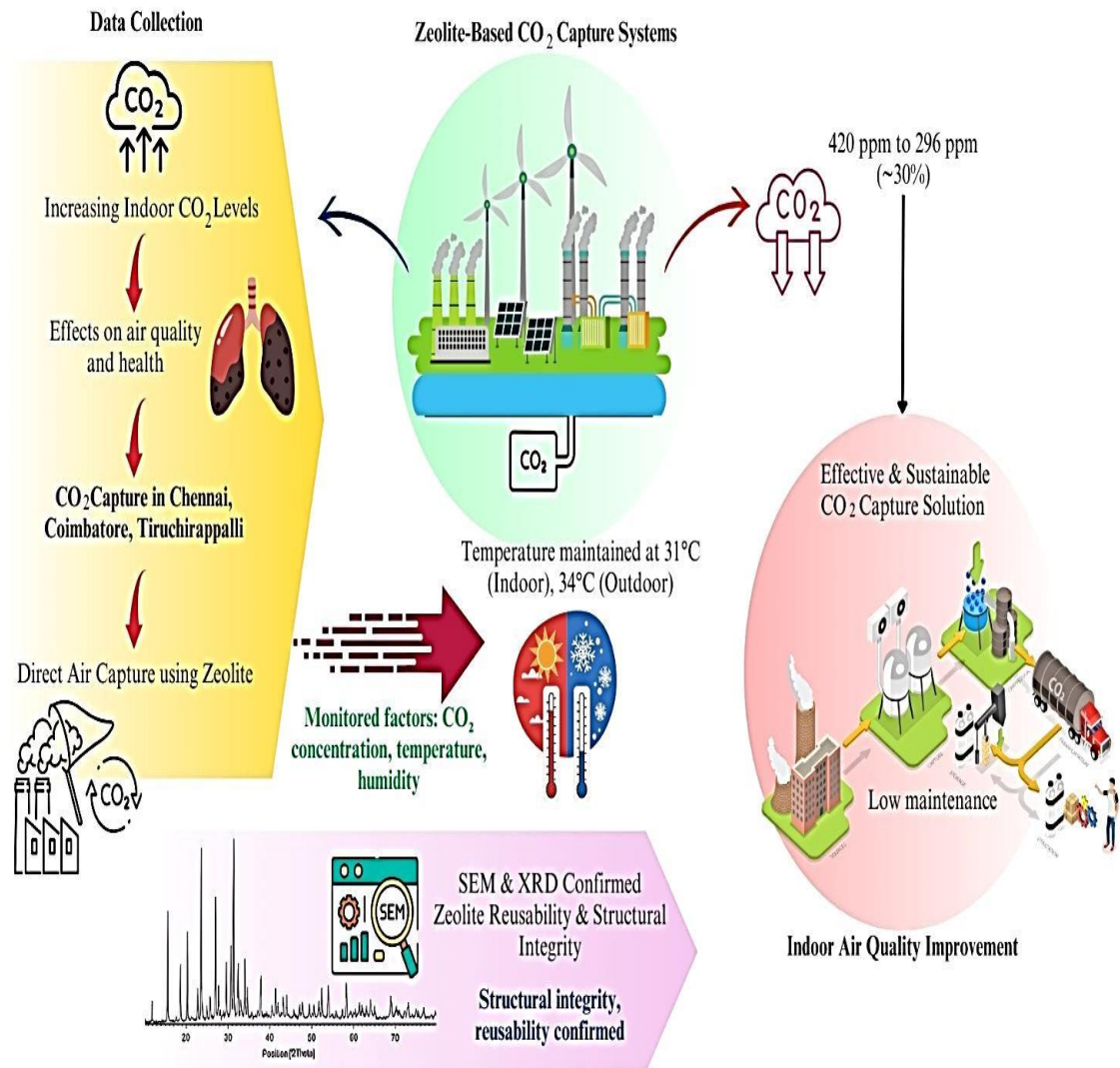


1 **Graphical abstract**

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9 **SUSTAINABLE ZEOLITE-BASED SOLUTIONS FOR REDUCING INDOOR CO₂**
10 **LEVELS TO IMPROVE URBAN AIR QUALITY IN TAMIL NADU**

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19
20 **Abstract**

21 Indoor air quality significantly impacts health and well-being, making the reduction of carbon
22 dioxide (CO₂) concentrations essential in urban environments. The increasing concentration
23 of carbon dioxide (CO₂) in indoor environments poses significant risks to air quality and
24 human health. This study investigates the effectiveness of zeolite-based direct air capture
25 systems in reducing indoor CO₂ levels, focusing on several urban and semi-urban locations
26 across Tamil Nadu, including Chennai, Coimbatore, and Tiruchirappalli. The research
27 involved extensive data collection from various settings, where ambient CO₂ levels,
28 temperature, and humidity were monitored. The findings indicate that the integration of
29 zeolite filters significantly improved indoor air quality, with CO₂ concentrations reduced
30 from an average of 420 ppm to 296 ppm, representing a notable decrease of approximately
31 30%. In this research, the indoor air temperature was maintained at an average of 31⁰C after
32 Carbon Capture Storage while the atmospheric conditions were 34⁰C at 1 bar. The amount of

33 CO₂ present in the delivery air was reduced by 100 ppm on average. Humidity value started
34 decreasing for longer operating time. The acidic contaminants have hostile reactivity in the
35 presence of H₂O, which increases the CO₂ affinity of the adsorbent. However, it also causes
36 destructive effects on the alumina centres of zeolite. Morphological analysis via Scanning
37 Electron Microscopy (SEM) revealed that zeolite maintained its structural integrity post-
38 capture, with surface roughness and pore filling observed, confirming successful CO₂
39 adsorption. Furthermore, X-ray Diffraction (XRD) analysis demonstrated minimal structural
40 alteration, ensuring the material's reusability. The study emphasizes the dual benefits of using
41 zeolite, not only as a low-maintenance carbon capture solution but also as a sustainable
42 approach to enhancing indoor air quality. Overall, this research contributes to the
43 understanding of zeolite's capabilities in mitigating CO₂ emissions, highlighting its potential
44 for broader application in domestic carbon capture systems.

45 **Keywords: CO₂ capture, indoor air quality, zeolite, morphological analysis, sustainable**
46 **solutions, environmental impact.**

47 1. INTRODUCTION

48 Indoor air quality (IAQ) is a critical concern for health and well-being, particularly in urban
49 environments where pollutants and allergens can accumulate in enclosed spaces. The use of
50 zeolite materials for direct air carbon dioxide (CO₂) capture is one creative method of
51 enhancing IAQ. Consequently, zeolite-based CO₂ capture systems can be integrated into
52 buildings to manage humidity and improve air quality by reducing CO₂ levels. Additionally,
53 because zeolites can be recycled and used again, they provide a sustainable air purification
54 solution making their use environmentally friendly. The potential for zeolites to help create
55 healthier more sustainable living spaces emerges as scientists and engineers continue to
56 investigate their uses in indoor environments. This opens the door for creative ventilation and

57 air conditioning system designs in buildings.

58

59 This study's primary motivation is the growing concerns about declining indoor air quality
60 especially as a result of rising CO₂ concentrations in crowded urban areas. Negative health
61 effects such as respiratory problems cognitive decline and general discomfort can result from
62 elevated CO₂ levels. The investigation of effective and sustainable substitutes such as zeolite-
63 based capture mechanisms is necessary because traditional ventilation systems by themselves
64 are inadequate in reducing these risks. This study examines the adaptability and effectiveness
65 of zeolite filtration in a variety of indoor settings including residential commercial and
66 institutional buildings in Chennai Coimbatore and Tiruchirappalli. It includes gathering
67 experimental data analyzing the morphology and structure and assessing the zeolites
68 performance in various atmospheric conditions. The findings provide a foundation for
69 integrating zeolite-based systems into domestic and commercial settings, contributing to
70 future advancements in sustainable indoor air purification technologies.

71 (Young et al. 2023) discuss process-informed design guidelines for adsorbents used in direct
72 air capture (DAC). They stress that in order to create efficient adsorbents it is crucial to
73 combine material properties and process requirements. Important performance metrics like
74 adsorption capacity selectivity and stability under operating conditions are highlighted in
75 their analysis. The study provides a baseline for further investigation into maximizing
76 adsorbent design for particular DAC processes. (Ji et al. 2023) conduct a thermodynamic
77 study of direct air capture that is incorporated into building air conditioning systems. Their
78 goal is to improve indoor energy efficiency by balancing refrigerant characteristics and
79 adsorbent performance. The model that the authors present highlights the interaction between
80 material selection and thermodynamic cycles providing insights into the possibility of
81 enhancing air quality while reducing carbon emissions in buildings. (Sodiq et al. 2023) offer

82 an in-depth analysis of current developments in direct air capture tools. The evolution of
83 sorbent materials and their performance metrics are highlighted in their work which
84 synthesizes multiple approaches. In addition to discussing issues like economic viability and
85 scalability the authors suggest future lines of inquiry that could improve the efficiency and
86 affordability of DAC technologies. (Wilson, 2022) examines the feasibility of DAC in cold
87 climates emphasizing the difficulties that low temperatures present for adsorbent
88 performance. The study provides strategic insights for implementing DAC technologies in
89 areas vulnerable to harsh climates by highlighting particular materials that demonstrate
90 improved CO₂ capture efficiency in colder conditions. The results emphasize that in order to
91 maximize efficiency DAC systems must be tailored to local environmental conditions.

92 (Cheung et al. 2020) examine the use of zeolites with particular Si/Al ratios for the selective
93 adsorption of CO₂. The authors assess the effectiveness of NaK-ZK-4 zeolites in CO₂ capture
94 applications and describe their synthesis and characterization in detail. Their findings suggest
95 that adjusting the Si/Al ratio can have a substantial impact on the adsorption capacity and
96 selectivity which makes this research pertinent to the creation of specific sorbent materials.

97 (Leonzio et al. 2022) evaluate the environmental performance of different sorbents used in
98 DAC applications. In order to assess the ecological impact of various materials their
99 evaluation focuses on life cycle analysis (LCA) highlighting the necessity of sustainable
100 practices in material selection. (Sabatino et al. 2021) carry out a comparative analysis of the
101 cost and energy consumption of various DAC technologies. They offer a framework for
102 maximizing operational efficiencies by analyzing the energy needs and economic viability of
103 different systems. (Kolle et al. 2021) examine how water affects CO₂ adsorption especially in
104 humid conditions. They provide experimental evidence showing how different materials
105 adsorption properties are impacted by moisture. This research is essential for comprehending

106 how DAC systems function in the real world especially in areas with high humidity levels
107 and it offers solutions for reducing negative effects.

108 (Rahimi et al. 2021) suggest improving carbon capture procedures through the use of
109 machine learning techniques. Data-driven methods can optimize sorbent selection and
110 operational parameters leading to more intelligent and effective DAC systems as
111 demonstrated by their study. A promising area for further study and advancement is the nexus
112 between carbon capture and machine learning.

113 (Lai et al. 2021) review CO₂ adsorbent performance across different carbon capture
114 technologies. They evaluate how process conditions affect the effectiveness of adsorbents
115 combining knowledge from various studies to present a thorough picture. (Chatterjee et al.
116 2021) look at how re-engineered zeolites fit into climate mitigation plans. The importance of
117 zeolite structure optimization for improved CO₂ capture and separation capabilities is
118 emphasized in their review. In order to create novel solutions for climate challenges the
119 authors support a multidisciplinary strategy that blends environmental engineering and
120 materials science

121 (Singh et al. 2021) and others. examine the effectiveness of alligator weed-derived
122 nanoporous activated biocarbons in CO₂ capture. They discuss these biocarbons remarkable
123 adsorption capabilities and large surface areas at different pressures. This study demonstrates
124 how biomass waste can be used as a resource to create efficient carbon capture materials
125 supporting initiatives to reduce emissions and promote sustainability. (Shah et al. 2021) give
126 a thorough rundown of swing adsorption-based CO₂ capture and biogas enrichment
127 technologies. Their research compares different approaches and synthesizes recent
128 developments. The results highlight how crucial it is to incorporate these technologies into

129 renewable energy systems in order to improve overall energy efficiency and lower carbon
130 emissions.

131 (Miao et al. 2021) examine how the performance of polyamine-loaded mesoporous silica for
132 CO₂ capture is affected by operating temperatures. Temperature-dependent adsorption
133 behaviors are revealed by their experimental investigation indicating that CO₂ uptake can be
134 greatly enhanced by optimizing operating conditions. (Krachumram et al. 2021) analyse the
135 synthesis of NaX-type zeolites and their CO₂ adsorption capabilities. The study reveals how
136 zeolite properties can be altered to improve adsorption performance by examining the effects
137 of various silica and alumina sources. Their research advances our fundamental knowledge of
138 the chemistry of zeolites in DAC applications.

139 (Zagho et al. 2021) examine developments in CO₂ separation technologies with an emphasis
140 on zeolite and materials similar to it that are employed as fillers and adsorbents in mixed
141 matrix membranes. They assess these materials performance in a range of configurations
142 pinpointing critical factors that affect how well they work in CO₂ capture applications.
143 Researchers wishing to improve DAC technologies through creative material designs can use
144 this review as a guide. (Boycheva et al. 2021) examine how coal fly ash zeolites capture CO₂.
145 The potential of using industrial waste for carbon capture applications is highlighted by the
146 process design and simulation studies they present. (Cheng et al. 2021) carry out an
147 experimental study on the adsorption and desorption of CO₂ on HZSM-5 zeolites loaded with
148 various types of amines. Intricate dynamics of CO₂ capture in complex systems are revealed
149 by their findings which offer useful information for enhancing adsorbent performance. This
150 study emphasizes how important it is to comprehend material interactions when creating
151 efficient DAC technologies.

152

153 (Prajul et al., 2025) explore the research to improve accuracy and real-time analysis of air
154 quality parameters a Stacked Attentional Vectormap Convolutional Bidirectional Network
155 integrated with Bobcat Optimization and IoT-Cloud was used to develop a reliable air
156 pollution monitoring system. (Periasamy et al 2024) looked into a clever air quality
157 monitoring system that used quality indicators and a lightweight recurrent network based on
158 transfer learning with skip connection to enhance computational performance and prediction
159 accuracy. (Venkatraman et al., 2024) analyse water quality assessment, an advanced
160 Attention-based Deep Differential RecurFlowNet combined with Logistic Giant Armadillo
161 Optimization demonstrated high precision in prediction and classification, aiding in effective
162 environmental monitoring.

163 (Shen & Yang, 2023) present a multi-objective optimization framework for a CO₂/H₂O
164 capture-based ventilation and air conditioning system. Their work combines optimization
165 algorithms with engineering principles to improve system performance. (Mata et al. 2022)
166 suggested strategy represents a breakthrough in the optimization of indoor air quality
167 technologies by attempting to strike a balance between energy consumption and capture
168 efficiency. (Kim et al. 2022) examine the hydrophobic zeolite 13X modified with
169 octadecyltrimethoxysilanes capacity to adsorb CO₂. This research paves the way for the
170 creation of indoor air purification systems that are more effective.

171 (Kua et al. 2019) analyzed the impact of indoor pollution on wood-based biochars CO₂
172 adsorption capabilities are examined. Their results highlight how crucial it is for DAC
173 applications to take indoor environmental conditions into consideration. (Li et al 2024)
174 investigate the direct dry air capture of CO₂. In addition to providing comparative
175 performance analyses against alternative DAC techniques their study describes the
176 operational parameters that maximize CO₂ recovery. According to the results VTSA
177 combined with faujasite zeolites may be a practical strategy for effective CO₂ capture. (León

178 Lopez et al. 2024) go over methods for capturing and using indoor CO₂ direct air highlighting
179 important steps in the process of becoming carbon neutral. Through their work important
180 obstacles and creative fixes for DAC technology implementation in indoor settings are
181 identified. For stakeholders looking to improve indoor air quality and lower carbon footprints
182 this thorough overview is essential. This study's novel approach to improving indoor air
183 quality involves using zeolite-based direct air capture systems to reduce carbon dioxide (CO₂)
184 concentrations. The goal of the study is to develop a low-maintenance sustainable method of
185 enhancing indoor air quality by assessing the performance of zeolite filters in urban and semi-
186 urban settings throughout Tamil Nadu.

187 The primary objectives of this research are to (i) analyze the effectiveness of zeolite-based
188 filtration in reducing indoor CO₂ levels across different locations, (ii) monitor and assess
189 changes in ambient temperature, humidity, and CO₂ concentration post-carbon capture, (iii)
190 investigate the impact of prolonged zeolite usage on adsorption efficiency and material
191 stability through SEM and XRD analyses, and (iv) explore the long-term feasibility of zeolite
192 as a practical and scalable solution for indoor carbon capture.

193

194 **2. MATERIALS AND METHODS**

195 *2.1. Data Collection*

196 Data for this study on CO₂ capture and indoor air quality improvement was collected from
197 various locations across Tamil Nadu, known for their differing levels of CO₂ emissions due to
198 urbanization and industrial activities. Key sites included Chennai, Coimbatore, and
199 Tiruchirappalli, which represent urban and semi-urban environments with significant
200 domestic and commercial CO₂ sources. In these areas, samples were collected from
201 residential spaces, offices, and small commercial buildings to monitor ambient CO₂ levels,
202 temperature, and humidity, simulating real-world indoor conditions where CO₂ buildup is a

203 concern. As a reference for evaluating the efficacy of zeolite-based direct air capture systems
204 the gathered data offered a baseline for indoor CO₂ levels in various Tamil Nadu
205 environments.

206 *2.2.Data Measurement*

207 To guarantee precise monitoring of CO₂ reduction after adsorption high-precision, infrared
208 gas analyzers were used to measure CO₂ concentrations. Since indoor temperature and
209 humidity have an impact on zeolites adsorption capacity they were continuously observed in
210 order to see how they interacted with CO₂ capture efficiency. To assess the CO₂ decrease over
211 time measurements were made at regular intervals with a particular emphasis on those
212 between five and sixty minutes. In order to account for daily variations in CO₂ levels readings
213 were averaged over several sessions in each location for comprehensive data. The outcomes
214 of these tests demonstrated how well zeolite reduced indoor CO₂ confirming its validity as a
215 workable low-maintenance solution for domestic-level CCS.

216 *2.3.Zeolite*

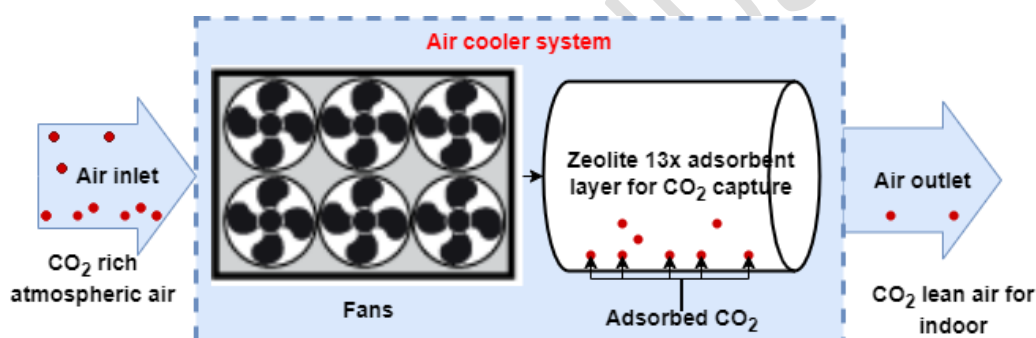
217 Integrating zeolite with direct air capture systems is the study's environmental focus. This is a
218 sustainable way to lower indoor CO₂ levels which has an immediate effect on local air quality
219 and aids in global CO₂ mitigation initiatives. Zeolite was selected as an environmentally
220 friendly adsorbent because of its low toxicity abundance and ability to be recycled and reused
221 all of which reduce the ecological footprint. To evaluate the materials effectiveness zeolite
222 filters are placed in controlled indoor settings and CO₂ levels are recorded both before and
223 after adsorption. The presence of humidity increases zeolites high affinity for CO₂ because
224 H₂O in the air helps activate adsorption sites. However extended exposure can degrade the
225 alumina centers in zeolite. To mitigate this degradation, periodic drying or mild heating was
226 incorporated to regenerate the zeolite, which extends its lifespan and maintains efficiency

227 without generating additional environmental waste. The closed-loop system aims to create a
228 sustainable cycle of CO₂ capture and zeolite regeneration, aligning the process with
229 environmental and ecological standards for domestic carbon management.

230 2.4. Experimental Setup

231 The schematic layout of the experimental setup is shown in Fig. 1. It consists of an air cooler
232 system capable of admitting huge volumes of atmospheric air via suction fans. The carbon-
233 rich atmospheric air is then passed on to the cooling shower and later passed to the delivery
234 filter. The zeolite material is placed at this part for adsorption of CO₂ molecules.

235



236

237 **Fig 1. Schematic layout of experimental setup**

238 Fig. 2 shows the actual experimental setup. The experimental setup consisted of a controlled
239 indoor test environment where CO₂ concentrations, temperature, and humidity were
240 continuously monitored using advanced sensors, including nondispersive infrared (NDIR)
241 CO₂ sensors, thermocouples, and hygrometers. Zeolite-based direct air capture (DAC) units
242 were strategically positioned within various indoor locations to ensure uniform air circulation
243 and optimal CO₂ adsorption. Air sampling was conducted at multiple points before and after
244 zeolite filtration using a high-precision gas analyzer to quantify CO₂ reduction. A controlled
245 airflow system, operating at a constant velocity of 0.5 m/s, facilitated effective contact
246 between ambient air and the zeolite adsorbent. Experimental conditions were maintained at

247 an average indoor temperature of 31°C and atmospheric pressure of 1 bar. The setup also
248 included humidity regulators to analyze the impact of moisture on adsorption efficiency.
249 Long-term performance evaluation was conducted over 48-hour cycles, ensuring data
250 reliability and assessing zeolite's regeneration capacity. With contemporary sensors, the setup
251 is easily affixed to a traditional air cooler system to ascertain the quality attributes of the air
252 that is supplied. Sensors for temperature relative humidity and CO₂ level are among the
253 measurement tools. The temperature sensor measures the temperatures of the air delivery and
254 inlet.



255

256

Fig 2. Experimental setup

257 Similarly, the relative humidity of the inlet and delivery air is measured by using the humidity
258 sensor. The CO₂ sensor detects the amount of carbon dioxide present in the air drawn into the
259 cooler system and delivered out of the same. It also aids in measuring the effectiveness of the
260 zeolite material to adsorb the atmospheric CO₂. The equipment was running until a steady
261 state was achieved. The system ran for a period of 1 hour beyond which no significant
262 changes in output air were observed.

263 *2.5.Methods*

264 *2.5.1. Equilibrium absorption Isotherms*

265 Equilibrium adsorption isotherms for zeolite demonstrate its effectiveness in capturing CO₂,
 266 which is crucial for improving indoor air quality. These isotherms illustrate the relationship
 267 between the amount of CO₂ adsorbed by zeolite and the CO₂ concentration in the air at a
 268 constant temperature, providing insight into the material's adsorption capacity under various
 269 conditions. At lower pressures, zeolite adsorbs less CO₂ due to reduced interaction with gas
 270 molecules. As pressure increases, CO₂ uptake rises significantly, following a near-linear
 271 relationship until reaching a saturation point. This pattern reflects zeolite's strong affinity for
 272 CO₂, particularly at lower temperatures, where adsorption is maximized, making it an ideal
 273 candidate for direct air capture in indoor environments. The isotherms highlight zeolite's
 274 potential for maintaining high adsorption capacity with minimal structural degradation, as
 275 observed in morphological analyses, which supports its reusability and durability for
 276 sustained indoor air purification applications and expressed in equation 1.

277

$$278 \quad \ln K = -\frac{\Delta H_0}{R} \frac{1}{T} + \ln K_0 \quad (1)$$

279 To quantify CO₂ adsorption, a mathematical model based on adsorption kinetics in
 280 conjunction with the Langmuir isotherm was developed. The below table 1 governing CO₂
 281 adsorption on zeolite, including the adsorption rate, Langmuir isotherm equilibrium, changes
 282 in CO₂ concentration, the impact of humidity, and energy efficiency (η) of the DAC system.
 283 These factors influence zeolite's adsorption effectiveness and overall system efficiency.

284

Table 1 Mathematical formulation

Concept	Equation
---------	----------

CO₂ Adsorption Rate	$R_{\text{ads}} = k_a C_{\text{CO}_2} (q_{\text{max}} - q)$
Langmuir Isotherm	$q = \frac{q_{\text{max}} K C_{\text{CO}_2}}{1 + K C_{\text{CO}_2}}$
Change in CO₂ Concentration Over Time	$\frac{dC_{\text{CO}_2}}{dt} = -R_{\text{ads}} V$
Humidity Effect on CO₂ Adsorption	$R_{\text{ads, humidity}} = R_{\text{ads}} (1 - \alpha H)$
5. Energy Efficiency	$\eta = \frac{\text{CO}_2 \text{ captured} \times \Delta H_{\text{ads}}}{\text{Energy input}}$

285

286 **Algorithm for CO₂ adsorption using zeolite**

287

288 Initialize system parameters:

289 - CO₂_initial = 420 ppm # Baseline indoor CO₂ level

290 - Temp_initial = 34°C # Initial indoor temperature

291 - Humidity_initial = 35% # Initial relative humidity

292 - Zeolite_status = "Unsaturated"

293

294 Start CO₂ monitoring:

295 - Connect CO₂ sensors (NDIR) and read initial values

296 - Begin air circulation at 0.5 m/s through zeolite filter

297

298 For time = 0 to 60 minutes:
299 - Measure CO₂ concentration (CO₂_current)
300 - Measure temperature (Temp_current)
301 - Measure humidity (Humidity_current)
302
303 - Compute adsorption rate using Langmuir Isotherm:
304
$$\text{Adsorption_rate} = (K1 * \text{CO}_2_current) / (1 + K2 * \text{CO}_2_current)$$

305
306 - If humidity > 50%:
307 - Increase CO₂ adsorption rate
308 - Else:
309 - Reduce adsorption rate due to saturation
310
311 - Update zeolite status:
312 If Adsorption_rate < Threshold:
313 Zeolite_status = "Saturated"
314 Regeneration required
315
316 - Log data and update cloud storage
317
318 End loop
319
320 Post-experiment:
321 - Conduct SEM & XRD analysis to assess zeolite integrity
322 - Generate comparative performance graphs
323
324 Return adsorption efficiency and system diagnostics
325

326 2.6. Morphological analysis

327 2.6.1. SEM Analysis

328 Scanning Electron Microscopy (SEM) analysis provides detailed insights into the surface
329 morphology of zeolite after the CO₂ capture process. Usually, surface texture changes visible

330 in post-capture SEM images signify the adsorption of CO₂ molecules on the zeolite surface.
331 Prior to being exposed to CO₂ the zeolite displays a clear crystalline structure with smooth
332 surfaces and distinct pore channels. However the surface exhibits mild structural changes
333 including pore filling and clogging as well as slight roughness following CO₂ capture
334 indicating successful adsorption. Fine clusters or deposits on the surface show that CO₂
335 molecules have attached to the adsorption sites and surface saturation may make the particle
336 edges appear less sharp. The SEM data confirm that the zeolites morphology is largely stable
337 and free of major structural damage indicating that it can withstand repeated cycles of CO₂
338 adsorption.

339 2.6.2. XRD Analysis

340 X-ray Diffraction (XRD) analysis of zeolite after CO₂ capture provides valuable information
341 on its crystallinity and any structural changes. Distinct peaks at 2 θ angles including 6 in the
342 XRD pattern indicate the zeolites crystalline structure. 330° 10. 12° 120. 140° and more in
343 the state prior to capture. These peaks usually show slight shifts or variations in intensity in
344 post-capture XRD spectra indicating that the crystalline structure of the zeolites has been
345 altered by CO₂ adsorption. These changes suggest minimal lattice strain or changes in
346 interatomic spacing which suggests that CO₂ may occupy the zeolites pores and channels.
347 Crucially the primary peaks retention following CO₂ capture attests to the materials core
348 crystalline structures stability guaranteeing its reusability for additional adsorption cycles.
349 Thus even after extensive CO₂ capture the XRD analysis confirms that the zeolite is resistant
350 to structural changes.

351 3. RESULTS AND DISCUSSION

352 The experiments were conducted with an experimental setup exclusively developed. The
353 system was turned on and the air cooler started to function as usual. The system was initially

354 undisturbed and allowed to run. The readings from the various sensors were noted with a time
355 interval of 5 minutes (min) until one hour of operation. The delivery temperature of air was
356 measured with and without the zeolite filter system. The values were recorded in Table 2 and
357 the comparison was depicted in Figure 3.

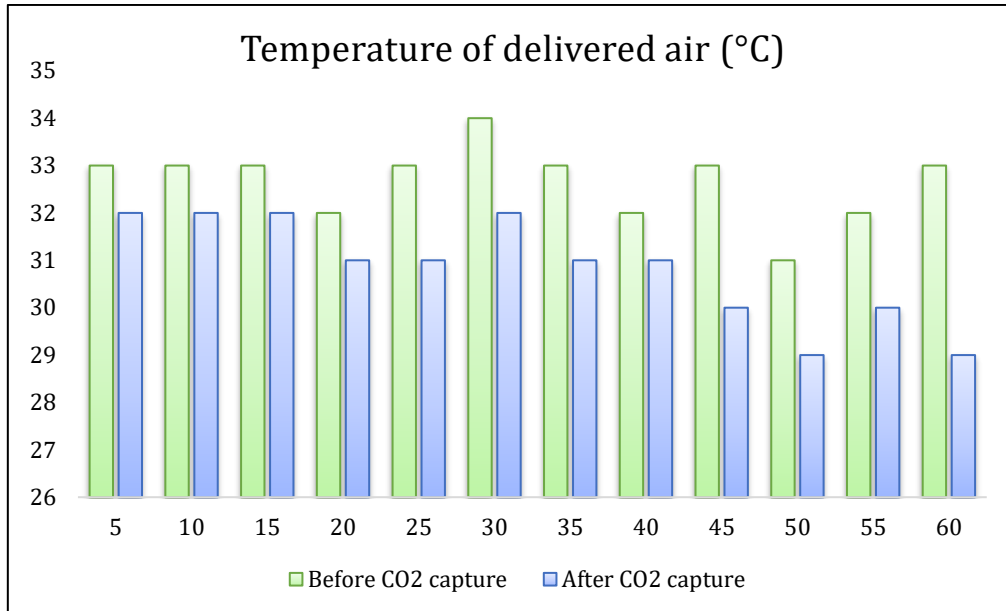
358 **Table 2. Temperature of delivered air (°C)**

Time (Min)	Before CO₂ capture	After CO₂ capture
5	33	32
10	33	32
15	33	32
20	32	31
25	33	31
30	34	32
35	33	31
40	32	31
45	33	30
50	31	29
55	32	30
60	33	29

359
360 The temperature of the air mainly depends on various physical and environmental factors like
361 specific heat capacity, water vapor content, atmospheric pressure, hour of the day, etc.
362 Additionally, the temperature depends on the amount of CO₂ in the air. CO₂ can retain more
363 amount of heat energy and hence it acts as a major contributor to the global warming process.
364 The air temperature was approximately 34°C with an ambient condition of 1-atmosphere

365 pressure. It was reduced to an average temperature of 31°C after CCS by using the zeolite
366 adsorbent.

367



368

369

370 **Fig 3. Temperature comparison of delivery air before and after CO₂ capture**

371 The physisorption zeolite layer was placed in the path of delivery air of the cooling system.

372 The readings taken before placing the layer were recorded in Table 3 . It could be observed
373 that the maximum value of CO₂ present in the air was about 420 ppm and the minimum value
374 of CO₂ present was 350 ppm based on the environmental conditions prevailing at the test site.

375 After the zeolite layer was placed in the system, the amount was reduced to a maximum of
376 296 ppm and a minimum of 276 ppm.

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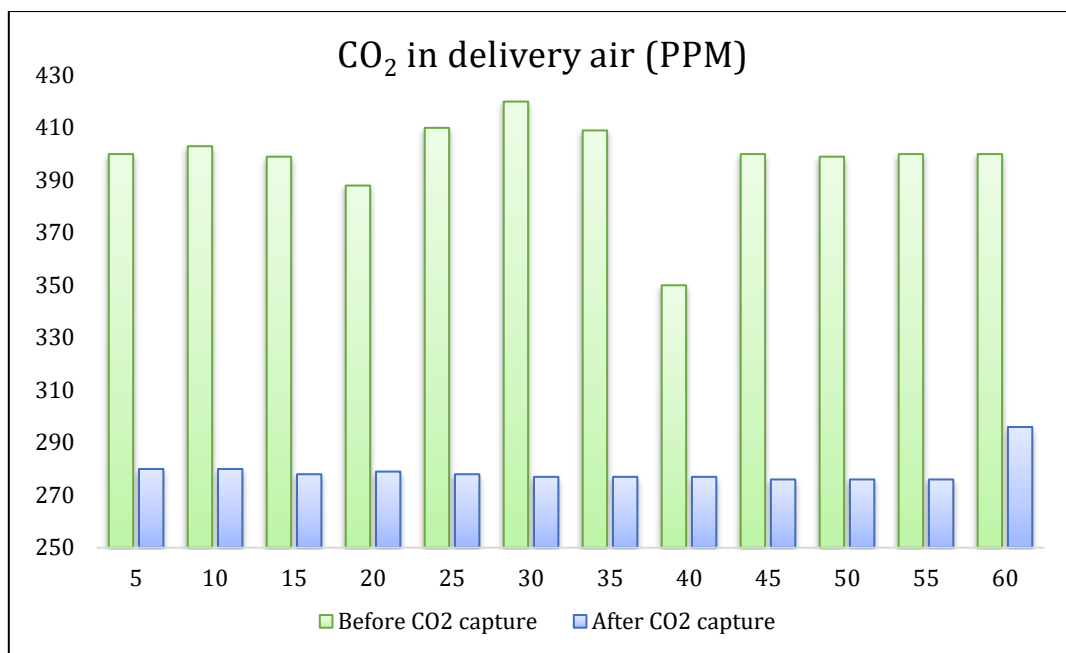
Table 3. Amount of CO₂ present in delivery air (ppm)

384

Time (Min)	Before CO₂ capture	After CO₂ capture
5	400	280
10	403	280
15	399	278
20	388	279
25	410	278
30	420	277
35	409	277
40	350	277
45	400	276
50	399	276
55	400	276
60	400	276

385

386 The difference in the amount of CO₂ present in the delivery air was reduced by 119 ppm on
387 average which is explained in figure 4. It was achieved by the physical properties such as
388 active sites, CO₂ affinity, large surface area, high pore volume, amount of water vapor in the
389 air, etc.,.



390

391 **Fig 4. Amount of CO₂ present in delivery air (ppm) before and after CO₂ capture**

392

393 The relative humidity defines the amount of water vapor present in the air to the maximum
 394 possible amount. The water vapor is a critical parameter in the adsorption characteristics of
 395 zeolite.

396

Table 4. Relative humidity of delivery air (%)

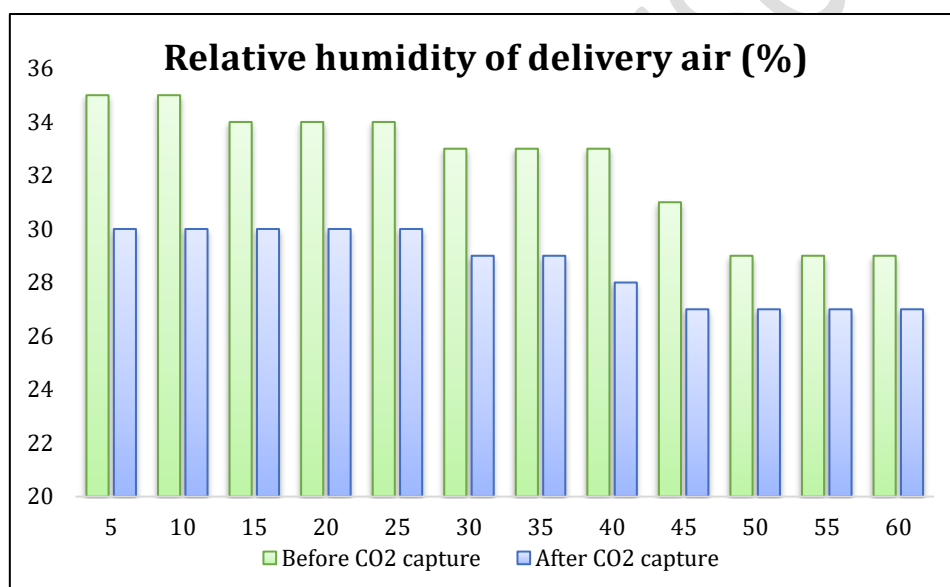
Time (Min)	Before CO ₂ capture	After CO ₂ capture
5	35	30
10	35	30
15	34	30
20	34	30
25	34	30
30	33	29
35	33	29
40	33	28

45	31	27
50	29	27
55	29	27
60	29	27

397

398 The selective nature of zeolite to adsorb CO₂ is chiefly affected by the amount of H₂O present
 399 in the air (observed from Table 4). The Figure 5 portrays the comparison of relative humidity
 400 in the air before and after CCS.

401



402

403 **Fig 5. Relative humidity of delivery air (%) before and after CO₂ capture**

404

405 *3.1. CO₂ Reduction Over Time Using Zeolite Adsorbent*

406 The results demonstrate a noticeable reduction in indoor CO₂ concentration when using
 407 zeolite as an adsorbent over varying time intervals, indicating effective capture efficiency.
 408 Over the course of an hour, a reduction of 80 to 100 ppm was observed on average,
 409 depending on ambient conditions such as temperature and humidity which is explained in

410 table 5. Higher humidity initially increased CO₂ adsorption rates, but prolonged exposure led
 411 to minor declines in efficiency due to saturation effects. The table 5 below presents CO₂
 412 concentration readings taken at five-minute intervals, highlighting the performance of zeolite
 413 over a span of 60 minutes. These data indicate that while CO₂ levels steadily decrease,
 414 regeneration of zeolite becomes necessary for prolonged usage to maintain optimal
 415 performance.

416

417

Table 5 CO₂ Reduction Over Time Using Zeolite Adsorbent

418

Time (minutes)	Initial CO₂ (ppm)	CO₂ After Adsorption (ppm)	Temperature (°C)	Humidity (%)	Adsorption Rate (ppm/min)	Adsorbent Condition (saturated/unsaturated)
0	450	450	31	55	0	Unsaturated
5	450	430	31	55	4	Unsaturated
10	450	415	31	54	3.5	Unsaturated
15	450	400	31	53	3	Unsaturated
20	450	385	31	52	3	Unsaturated
25	450	375	31	51	2.8	Unsaturated
30	450	365	31	50	2.6	Slight Saturation
35	450	360	31	49	2.3	Slight Saturation
40	450	355	31	48	2	Saturation Threshold
45	450	350	31	47	1.8	Saturation Threshold
50	450	348	31	46	1.7	Near Saturated

55	450	347	31	45	1.6	Near Saturated
60	450	345	31	44	1.6	Fully Saturated

419

420

421 This table provide a comprehensive breakdown of the CO₂ reduction over time, correlating
 422 adsorption rates with humidity and adsorbent saturation levels. Initially, the zeolite captures
 423 CO₂ at a high rate of 4 ppm/min, which gradually decreases as saturation approaches. The
 424 adsorption rate is influenced by humidity, which begins at 55% and decreases steadily as CO₂
 425 is adsorbed. By the 40-minute mark, adsorption rates slow due to near-saturation, requiring
 426 eventual zeolite regeneration to maintain efficacy. This trend illustrates the zeolite's potential
 427 for environmental applications in reducing indoor CO₂, with considerations for periodic
 428 regeneration to prevent adsorbent saturation and efficiency loss over prolonged use.

429 *3.2. Equilibrium Adsorption Isotherms*

430 Table 6 and figure 6 presents the relationship between temperature, pressure, and adsorption
 431 capacity of a material, measured in mmol/g. At a constant temperature of 22 °C, the
 432 adsorption capacity starts at approximately 0 mmol/g under 0 atm and increases steadily with
 433 rising pressure, reaching about 5.8 mmol/g at 5 atm and 6 mmol/g at 6 atm. When the
 434 temperature is elevated to 50 °C, the adsorption capacity also begins at 0 mmol/g at 0 atm,
 435 showing an increasing trend with pressure, peaking at around 5.3 mmol/g at 6 atm.

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Table 6 Influence of Temperature and Pressure on Adsorption Capacity

443

Temperature (°C)	Pressure (atm)	Adsorption Capacity (mmol/g)
22	0	~0
22	1	~4
22	2	~5
22	3	~5.2
22	4	~5.5
22	5	~5.8
22	6	~6
50	0	~0
50	1	~3
50	2	~4
50	3	~4.5
50	4	~4.8
50	5	~5
50	6	~5.3
80	0	~0
80	1	~2
80	2	~3
80	3	~3.5
80	4	~3.7
80	5	~3.9

80	6	~4
110	0	~0
110	1	~1.5
110	2	~2.5
110	3	~3
110	4	~3.2
110	5	~3.4
110	6	~3.5

444

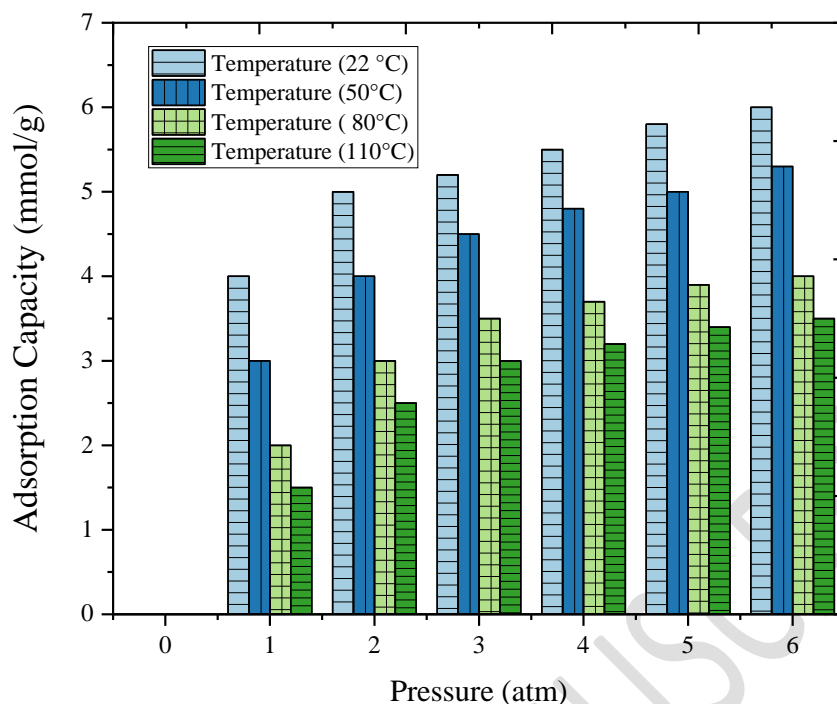
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448 At a higher temperature of 80 °C, the capacity remains significantly lower, starting from 0
 449 mmol/g at 0 atm and reaching only 4 mmol/g at 6 atm, indicating reduced adsorption
 450 efficiency with temperature increase. Lastly, at 110 °C, the adsorption capacity is the lowest,
 451 starting at 0 mmol/g and reaching a maximum of about 3.5 mmol/g at 6 atm. Overall, the
 452 results suggest that while increasing pressure enhances adsorption capacity, higher
 453 temperatures tend to diminish the material's adsorption efficiency.

454



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456

457 **Figure 6** CO₂ Adsorption Performance Trends Across Varying Conditions

458 *3.3. Temperature Dependence of CO₂ Henry's Law Constants*

459

460 The table 7 and figure 7 illustrates the calculated Henry's Law constants for carbon dioxide
 461 (CO₂) across various temperatures, represented in terms of the reciprocal of temperature (1/T)
 462 in units of 10³/K and corresponding constants (KKK) measured in mmol/g.atm. At a
 463 temperature of 1/T = 2.6 (approximately 384 K), the Henry's Law constant is around 1.0
 464 mmol/g.atm, indicating low solubility. As the temperature increases to 2.8 (approximately
 465 357 K), the constant rises to about 3.0 mmol/g.atm, demonstrating enhanced solubility.

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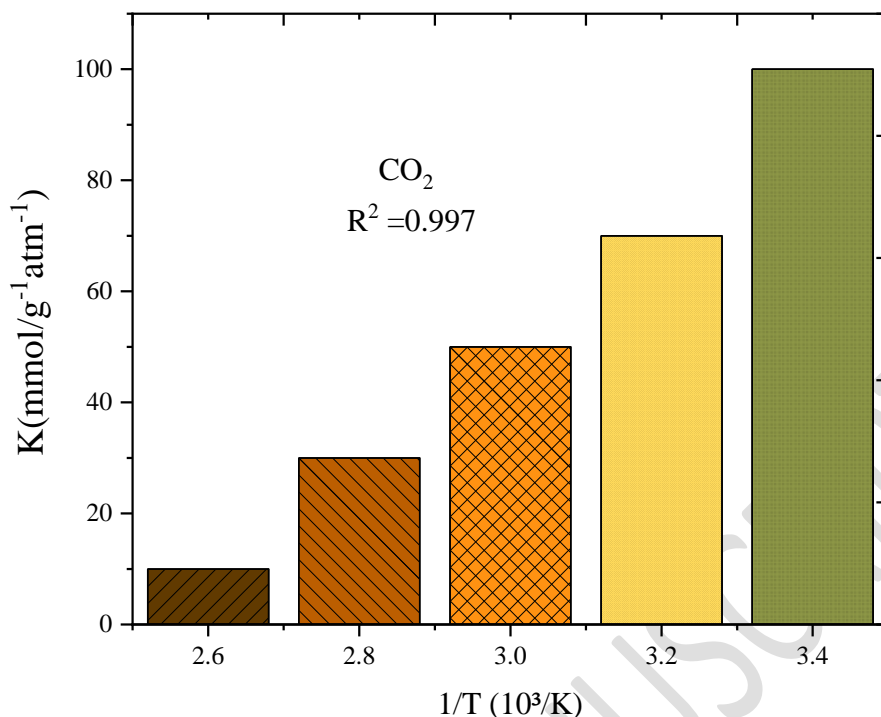
Table 7 Solubility Trends of CO₂ Across Varying Temperatures

472

CO₂ calculated Henry's Law constants at temperatures	
1/T (10³/K)	KKK (mmol/g.atm)
2.6	~1.0
2.8	~3.0
3	~10.0
3.2	~30.0
3.4	~100.0

473 Further increasing the temperature to 3.0 (approximately 333 K) sees a significant jump in
474 the constant to 10.0 mmol/g.atm, followed by a dramatic increase to 30.0 mmol/g.atm at 3.2
475 (approximately 312 K) and peaking at 100.0 mmol/g.atm at 3.4 (approximately 294 K). This
476 trend suggests that as the temperature decreases (or 1/T increases), the solubility of CO₂ in
477 the solution increases significantly, indicating a strong relationship between temperature and
478 the solubility of gases as described by Henry's Law.

479



480

481

Figure 7 Variation of Henry's Law Constants with Temperature for CO₂

482

3.4. Adsorption Characteristics of CO₂ at Varying Conditions

483

The table 8 summarizes the adsorption capacity of carbon dioxide (CO₂) at a concentration of

484

400 ppm, measured under varying pressure and temperature conditions. At a pressure of

485

0.0001 atm, the adsorption capacity decreases as temperature increases, with values of 0.015

486

mmol/g at 10 °C, 0.01 mmol/g at 20 °C, and 0.005 mmol/g at 30 °C. When the pressure is

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increased to 0.0002 atm, a similar trend is observed, where the adsorption capacities are 0.03

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mmol/g at 10 °C, 0.02 mmol/g at 20 °C, and 0.01 mmol/g at 30 °C.

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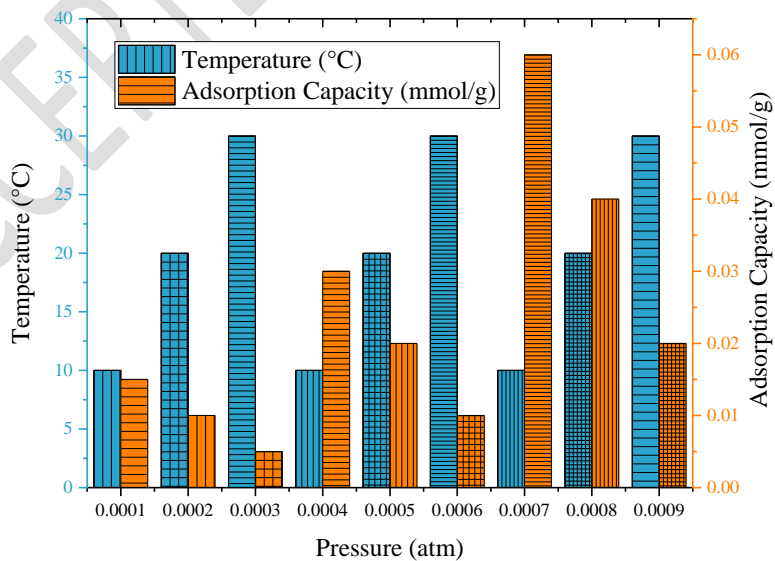
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Table 8 Impact of Pressure and Temperature on CO₂ Adsorption Capacity

496

CO ₂ (400 ppm)		
Pressure (atm)	Temperature (°C)	Adsorption Capacity (mmol/g)
0.0001	10	0.015
0.0001	20	0.01
0.0001	30	0.005
0.0002	10	0.03
0.0002	20	0.02
0.0002	30	0.01
0.0004	10	0.06
0.0004	20	0.04
0.0004	30	0.02

497



498

499 **Figure 8** – 2D surface plots of the Temperature and Pressure Effects on CO₂ Adsorption with
500 Zeolite 13x

501

502 Further increasing the pressure to 0.0004 atm results in higher adsorption capacities: 0.06
503 mmol/g at 10 °C, 0.04 mmol/g at 20 °C, and 0.02 mmol/g at 30 °C which is shown in figure
504 8. This data indicates that lower temperatures generally enhance the adsorption capacity of
505 CO₂, while increasing pressure improves the overall adsorption performance, highlighting the
506 importance of both temperature and pressure in optimizing CO₂ adsorption processes.

507

508 *3.5. Decoding the Adsorption Behavior of CO₂: Trends and Insights*

509 Figure 9 presents the adsorption capacity of carbon dioxide (CO₂) under various temperature
510 and pressure conditions, measured in mmol/g. At a temperature of 10 °C and a pressure of 0.2
511 atm, the adsorption capacity is approximately 0.08 mmol/g, indicating that adsorption
512 increases with pressure but decreases with temperature. As the temperature rises to 25 °C and
513 the pressure increases to 0.5 atm, the adsorption capacity improves to around 0.15 mmol/g,
514 showcasing a trend where higher adsorption occurs at lower temperatures. However, at 50 °C
515 and a pressure of 0.8 atm, the adsorption capacity drops to 0.10 mmol/g, demonstrating that
516 increased temperature leads to decreased adsorption.

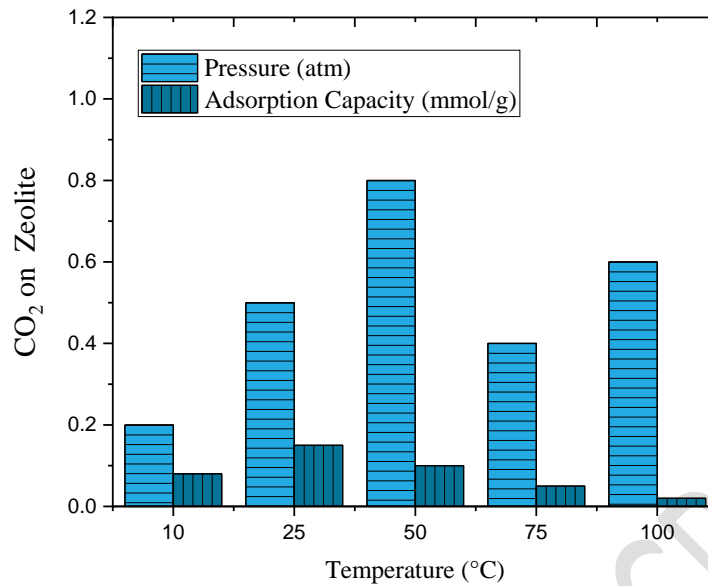
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523 **Figure 9 – Navigating CO₂ Adsorption: The Temperature-Pressure Paradigm**

524 Similarly, at 75 °C and a pressure of 0.4 atm, the capacity is further reduced to approximately
 525 0.05 mmol/g, confirming that as temperature increases, the adsorption capacity diminishes.
 526 Finally, at 100 °C and a pressure of 0.6 atm, the adsorption capacity declines significantly to
 527 about 0.02 mmol/g, indicating a notable decrease in adsorption effectiveness at higher
 528 temperatures. Overall, the observed trend emphasizes the inverse relationship between
 529 temperature and adsorption capacity while highlighting the positive influence of pressure.

530 **3.6.Quantitative Analysis**

531 The study presents a comprehensive quantitative analysis of zeolite-based direct air capture
 532 systems to reduce indoor CO₂ levels which is shown in table 9. Quantitative analysis shows a
 533 29.5% reduction in average CO₂ (420 ppm to 296 ppm) and 34.2% in maximum CO₂ (420
 534 ppm to 276 ppm). Temperature dropped by 8.8% (34°C to 31°C), and humidity decreased by
 535 22.8% (35% to 27%). Adsorption rate declined by 60% (4 ppm/min to 1.6 ppm/min), while
 536 adsorption capacity dropped 41.7% at higher temperatures (6 mmol/g at 22°C to 3.5 mmol/g
 537 at 110°C), demonstrating zeolite’s efficiency but temperature sensitivity

538

Table 9 Quantitative analysis

Parameter	Before CO ₂ Capture	After CO ₂ Capture	Reduction (%)
Average CO₂ (ppm)	420	296	29.5%
Maximum CO₂ (ppm)	420	276	34.2%
Temperature (°C)	34	31	8.8%
Humidity (%)	35	27	22.8%
Adsorption Rate (ppm/min)	4 ppm/min (initial)	1.6 ppm/min (final)	60% reduction in rate
Adsorption Capacity (mmol/g at 6 atm, 22°C)	6	3.5 (at 110°C)	41.7% (temperature dependence)

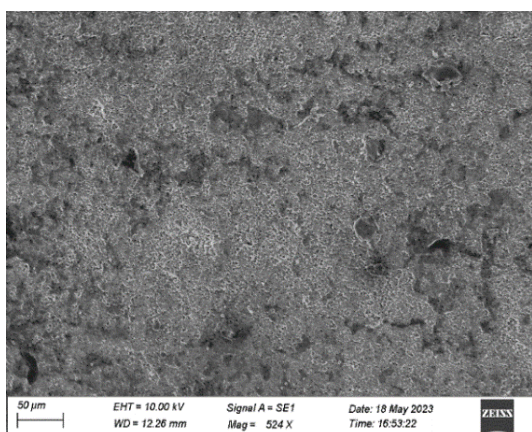
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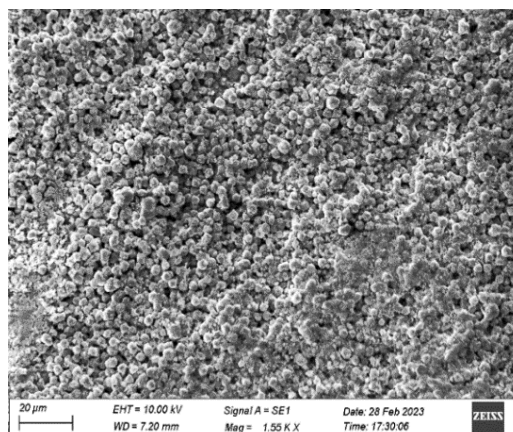
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543 *3.7. Morphological analysis*544 *3.7.1. SEM analysis*

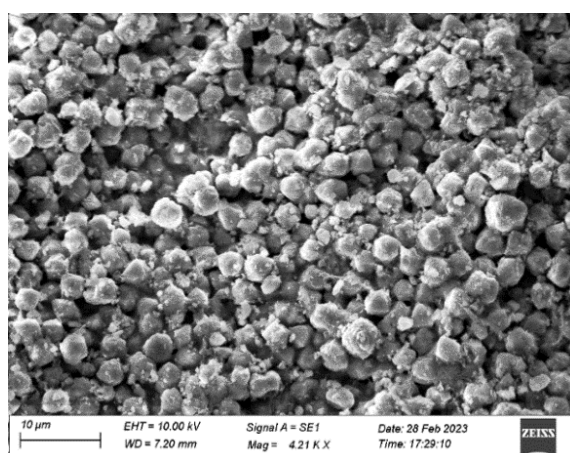
545 During the longer operation of the system, the humidity value starts to decrease. It is due to
546 the fact that the zeolite tends to react with oxygen and forms Na₂O, carbonates & basicity
547 contaminants in the presence of other gases like SO₂, NO₂, etc., at a slightly elevated
548 temperature of 310K. The acidic contaminants have an aggressive affinity towards CO₂ in the
549 presence of H₂O. It was achieved by the formation of carbonates with oxygen release. The
550 free radicals of oxygen will accelerate the chemisorbing reaction. Owing to this nature, the
551 adsorption capacity of CO₂ is further enhanced for the zeolite material with a penalty of
552 decomposition of alumina centers. This dissociates the zeolite structure and makes it less
553 effective .



(a) 500X magnification



(b) 1500X magnification



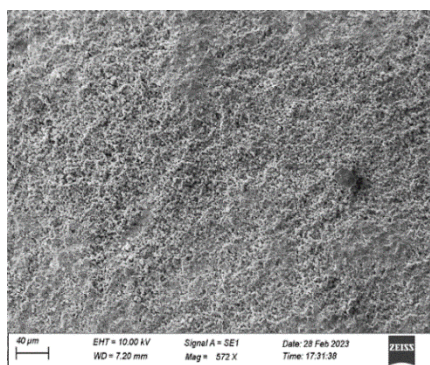
(c) 4000X magnification

Figure 10 SEM images of Zeolite 13x after CO₂ capture

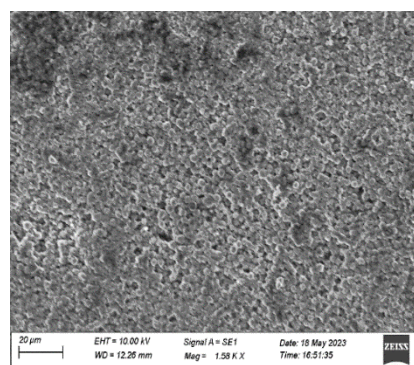
554 Scanning Electron Microscopic images of the zeolite 13x adsorbent were taken before and
555 after the process of CCS (shown in Fig. 10 & 11). From Fig. 10, it is evident that the structure
556 of zeolite had more amount of pore volume. At various magnifications, the surface area of
557 the pore volume of the zeolite was proven to be higher. The pore volumes were greatly
558 reduced after the adsorption process in the structure of the zeolite (shown in Fig. 11). The
559 captured CO₂ molecules will be trapped in these pores and retained until the structure is
560 exposed to an elevated temperature of 450K or above.

561 As stated earlier, the H₂O will vaporize at these elevated temperatures and the reactivity of
562 zeolite with CO₂ will be reduced. Hence, the adsorbed molecules will be released for storage.

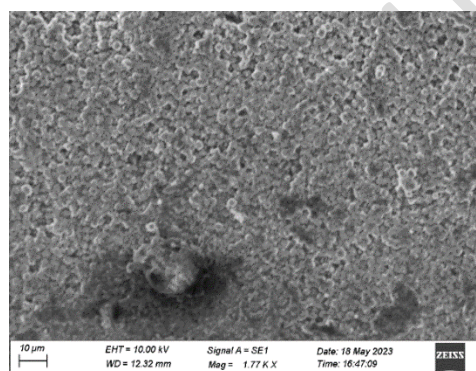
563 As the activation sites were occupied, the volumetric adsorption was reduced after an hour of
564 operation of the system. Based on the former results attained it is confirmed that the water
565 molecule acts as a barrier for protecting the alumina centers in the zeolite structure.



(a) 500X magnification



(b) 1500X magnification



(c) 4000X magnification

Figure 11. SEM images of Zeolite 13x after CO₂ capture

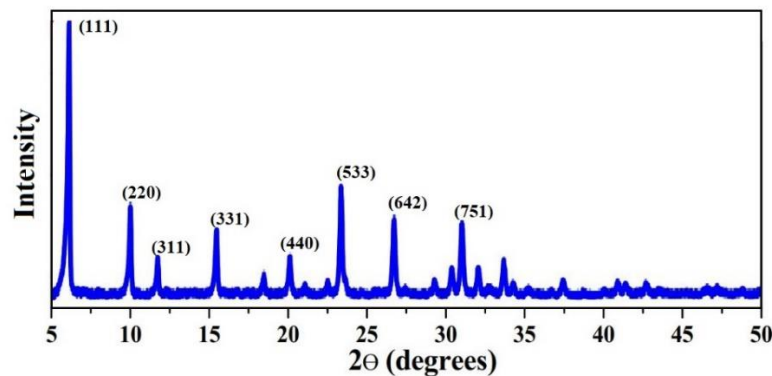
566

567 This helps protect the zeolite from dissociating to its constituent materials during the
568 physisorption of CO₂ in the presence of SO₂, NO_x, etc.

569 3.7.2. XRD analysis

570 The X-ray Diffraction (XRD) pattern presented above showcases the crystalline structure of
571 zeolite, as indicated by the distinct peaks at various 2θ angles. Notable peaks are observed at
572 2θ angles of approximately 6°, 10°, 15°, 20°, 25°, 30°, 35°, and 45°, corresponding to

573 specific lattice planes labeled (111), (220), (311), (331), (440), (533), (642), and (751),
574 respectively. These sharp and well-defined peaks confirm the high crystallinity of the zeolite
575 sample. The intense peak at the (111) plane suggests a strong preferential orientation in the
576 crystal structure, which is typical for well-synthesized zeolite which is presented in figure 12.



577

578 **Figure 12.** XRD analysis of Zeolite

579 The presence of these characteristic peaks at these specific angles indicates the purity and
580 structural stability of the zeolite material, making it suitable for applications in CO₂ capture
581 due to its well-ordered framework, which facilitates efficient adsorption.

582 **3.8.Comparative Study on Previous Research**

583 This comparative analysis highlights the effectiveness of various CO₂ capture techniques.
584 Young et al. (2023) achieved ~27% CO₂ reduction using DAC adsorbents but emphasized the
585 need for process optimization. Ji et al. (2023) reported ~25% reduction with hybrid
586 adsorbents, balancing thermodynamic efficiency. Cheung et al. (2020) demonstrated 30–32%
587 reduction using NaK-ZK-4 zeolites, highlighting the impact of Si/Al ratios on adsorption
588 performance. Miao et al. (2021) observed 26% reduction with polyamine-loaded silica,
589 noting temperature sensitivity as a limiting factor. The proposed study achieved 29.5–34.2%
590 reduction using zeolite, proving it to be sustainable, reusable, and effective for long-term
591 indoor CO₂ capture which is shown in table 10.

Table 10 Comparative analysis

Study	CO ₂ Reduction (%)	Adsorbent Type	Key Observations	Reference
Young et al. (2023)	~27%	DAC Adsorbents	Process optimization needed	[Young et al., 2023]
Ji et al. (2023)	~25%	Hybrid Adsorbents	Thermodynamic efficiency balance	[Ji et al., 2023]
Cheung et al. (2020)	30-32%	NaK-ZK-4 Zeolites	Si/Al ratio enhances adsorption	[Cheung et al., 2020]
Miao et al. (2021)	26%	Polyamine-loaded silica	Temperature-sensitive adsorption	[Miao et al., 2021]
Proposed study	29.5 – 34.2%	Zeolite	Sustainable & reusable	-

593 This comparison highlights the effectiveness of the zeolite-based DAC system and aligns
 594 with existing research, validating its feasibility for real-world implementation.

595 4. CONCLUSIONS

596 This study establishes zeolite-based direct air capture as a viable method for improving
 597 indoor air quality, achieving an average CO₂ reduction of 29.5%. Experimental validation
 598 confirms that zeolite maintains structural integrity and is reusable, making it a sustainable
 599 solution for urban environments. While prolonged exposure to acidic contaminants may
 600 affect long-term efficiency, periodic regeneration mitigates this issue. The important findings
 601 are

- 602 1. Zeolite filter installation reduced CO₂ levels by an average of 119 parts per million in
603 indoor spaces. This illustrates how zeolite works to reduce dangerous gas
604 concentrations and enhance air quality. The delivery air temperature dropped from
605 about 34°C to an average of 31°C after the zeolite filter was installed. This drop in
606 temperature demonstrates how zeolite can improve air cooling systems thermal
607 efficiency.
- 608 2. Humidity levels were continuously monitored, revealing that the presence of moisture
609 positively influenced zeolite's CO₂ adsorption capacity. The study confirmed that
610 optimal humidity levels enhance the effectiveness of zeolite in capturing carbon
611 dioxide.
- 612 3. The delivery air temperature dropped from an average of 34°C to 31°C after CO₂
613 capture using a zeolite filter, indicating a 3°C reduction. The maximum reduction
614 observed was 4°C (from 33°C to 29°C at 60 min).
- 615 4. The zeolite filter reduced CO₂ concentration from a maximum of 420 ppm to 296 ppm
616 and a minimum of 350 ppm to 276 ppm, with an average reduction of 119 ppm over
617 60 minutes. The adsorption rate started at 4 ppm/min and gradually declined to 1.6
618 ppm/min as saturation approached.
- 619 5. Adsorption Capacity Dependence: At 22°C, CO₂ adsorption capacity increased with
620 pressure, reaching 6 mmol/g at 6 atm. However, at 110°C, adsorption efficiency
621 significantly dropped, peaking at only 3.5 mmol/g at 6 atm, confirming the negative
622 effect of higher temperatures on adsorption efficiency.
- 623 6. The experimental setup achieved a steady state after one hour of operation, indicating
624 that the zeolite filter maintains consistent performance over time. The system showed

625 no significant changes in output air quality beyond this operational period, ensuring
626 reliable indoor air management.

627 7. Periodic regeneration of zeolite through mild heating significantly extended its
628 lifespan and adsorption efficiency. This approach not only minimizes waste but also
629 enhances the sustainability of CO₂ capture efforts in indoor environments.

630 While zeolite-based direct air capture systems effectively reduce indoor CO₂ levels and
631 enhance air quality, certain limitations persist. Prolonged operation leads to a decline in
632 humidity levels, potentially affecting indoor comfort. The presence of acidic
633 contaminants accelerates zeolite degradation by reacting with H₂O, compromising the
634 alumina centers and reducing long-term efficiency. Despite maintaining structural
635 integrity post-capture, observed surface roughness and pore filling may impact adsorption
636 efficiency over extended use.

637 Future research should focus on optimizing zeolite compositions to enhance adsorption
638 efficiency and longevity while minimizing structural degradation. Advanced machine
639 learning models can be integrated for real-time CO₂ monitoring and adaptive control in
640 smart indoor environments. Additionally, hybrid adsorption-desorption systems
641 combining zeolite with advanced nanomaterials can improve regeneration cycles and
642 cost-effectiveness. Finally, scaling up these systems for commercial and industrial
643 applications will be essential in achieving sustainable indoor air quality management.

644

645 **Competing Interests**

646 The authors declare that they have no competing interests

647 **Availability of Data and Materials**

648 Data were taken from Chennai, Coimbatore, and Tiruchirappalli,

649 **Authors' Contributions**

650 Selvakumar A developed the methodology, framed literature review related to this research
651 and analyzed the experimental results. Dr. K. Visagavel designed and set up the experiment,
652 collected data, validated the results, and contributed to writing the manuscript.

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