1	Investigation of Cephalexin Removal Using Biochar Derived from Nephelium
2	lappaceum Seeds
3	Varatharajan Varalakshmi ¹ , Velusamy Karthik ^{2*} , Periyasamy Selvakumar ³ , Perumal
4	Muthumari ¹
5	¹ Department of Biotechnology, P.S.R Engineering College, Sivakasi, Tamilnadu, India
6	² Department of Industrial Biotechnology, Government College of Technology, Coimbatore,
7	Tamilnadu, India
8	³ Department of Chemical Engineering, School of Mechanical, Chemical and Materials
9	Engineering, Adama Science and Technology University, Adama, 1888, Ethiopia
10	Corresponding Author's Email: <u>karthik.v.ibt@gct.ac.in</u>
11	
12	GRAPHICAL ABSTRACT



ADSORPTION MECHANISM

15 ABSTRACT

The improper disposal of drugs into bodies of water has become a severe environmental and 16 health issue. Biochar synthesized from different agro residues could be a potential material 17 for the adsorption of pollutants in aqueous environments. Nephelium lappaceum seeds were 18 pyrolyzed at 600 °C in a pyrolysis reactor incorporating a slow pyrolysis process for 19 carbonization. Fourier-Transform Infrared (FTIR), Scanning Electron Microscope (SEM), 20 21 and X-ray diffraction (XRD) were used to characterize the biochar before and after adsorption of the pharmaceutical pollutant cephalexin. The effects of several factors, 22 23 including initial cephalexin concentration, time of contact, dosage of adsorbent, and pH, were considered for the sorption. The findings showed that the Freundlich model offered the 24 greatest fit for adsorption. The better-fitted kinetic model was the pseudo-second-order 25 26 kinetic. Based on Langmuir isotherm model, the maximum adsorption capacity of cephalexin was obtained as 63.69 mg/g. The adsorption process involves hydrogen bonding, surface 27 complexation, electrostatic and $\pi - \pi$ EDA interactions. The current study offers a feasible and 28 optimistic method for using agricultural waste and an alternative adsorbent substance for 29 recovering highly concentrated cephalexin from water-based solutions. 30

31 Keywords: Drug disposal, Antibiotics, Biomass waste, Isotherms, Kinetics

32 1. INTRODUCTION

One of the most significant moments in medical history was the discovery of antibiotics, and according to statistics, more than 200,235 metric tons of antimicrobial agents will be required to eradicate growth and prevent bacterial diseases (Xu *et al.* 2022). Cephalexin, often known as CPX and having the technical name 7-(D-a-Amino-a-phenylacetamido)-3-methyl-3cephem-4-carboxylic acid monohydrate ($C_{16}H_{17}O_4 N_3SH_2O$) with a molecular mass of 365.40 g/mol, is an antibiotic of the first generation called cephalosporin, with an annual consumption of 3,000 tons. CPX is one of the world's most widely-used antibiotics,

according to reports. It belongs to the class of antibiotics known as beta-lactams and is 40 discharged into the environment through sewage, hospital wastewater, pharmaceutical 41 companies, animals, and agriculture. Environmental exposure to β -lactam antibiotic 42 compounds occurs because of their use as components or intermediates for internal use 43 (Wang et al. 2021). The continuous entry of CPX into the environment and water supplies 44 will lead to environmental difficulties and issues for humans. To maintain water quality and 45 46 safeguard public health, it is crucial to remove antibiotics, including CPX, from contaminated aqueous media (Arab et al. 2022). There are several innovative methods for eliminating 47 48 antibiotics, including photocatalysis, fenton oxidation, ozonation, wet oxidation, membrane technology, adsorption, hybrid technology, aerobic and anaerobic treatment, and 49 electrochemical oxidation. Among various methods for antibiotic removal, adsorption is 50 highly effective because of its versatility, high selectivity, and ease of implementation across 51 diverse water sources, offering several advantages in the process. Adsorption methods are 52 employed to remove organic, inorganic, heavy metals, and microplastics (Phoon et al. 2020, 53 Varma et al. 2024). 54

When organic raw materials are pyrolyzed in a low-oxygen environment to form biochar, a 55 carbon-rich substance, as indicated above, the feedstock can come from a variety of sources 56 (Wang et al. 2019). Because of its porous nature, substantial surface area, functional group 57 incorporation, elevated capacity for cation exchange (CEC), and efficient removal of 58 59 contaminants, biochar, a sustainable resource, serves as a proficient adsorbent (Karthik et al. 2023). Through pore filling, surface sorption, electrostatic interaction, π orbital interactions, 60 electrostatic interaction, and ion exchange mechanisms, biochar eliminates contaminants (Al-61 62 Gheethi et al. 2021). Biochar can also be represented as BC, which can be made from agricultural and other natural waste components such as fruit seed waste. Many studies have 63 documented biochar synthesis from seed waste biomass such as watermelon seeds, mango 64

seeds, jackfruit seed waste, *Prosopis juliflora* seed waste, and *Schizizium commune* seed to obtain low-cost substances that can be used for the elimination of several environmental contaminants, mainly heavy metals, dyes, and antibiotics (Periyasamy *et al.* 2022, Velusamy *et al.* 2021, Khadem *et al.* 2023, Diaz-Uribe *et al.* 2022, Kandasamy *et al.* 2022). As an alternative adsorbant, *Nephelium lappaceum* fruit seeds were used to generate biochar to eliminate cephalexin.

The tropical fruit Nephelium lappaceum, also referred to as rambutan, is indigenous to 71 Southeast Asia and some portions of India under appropriate conditions, particularly in the 72 73 southern sections. The fruit, characterized by a hairy, red or yellow outer skin and translucent, juicy flesh with seeds within the fleshy aril, provides a promising feedstock for 74 biochar production because of the seeds' high cellulose content and unique chemical 75 76 composition. The process involves subjecting the seeds to pyrolysis and thermochemical decomposition without oxygen, resulting in the transformation of the biomass into a stable, 77 carbonaceous material with a porous structure. The cation exchange capacity, high surface 78 area, and functional groups of BC derived from rambutan seeds are all potentially 79 advantageous features. Despite being consumed globally for its health benefits, the 80 unpalatable nature of rambutan seeds has led to their disposal. Converting these discarded 81 seeds into biochar offers a potential solution for effective by-product use (Batool et al. 2022, 82 Naveen and Muthumari 2024). To overcome some of the shortcomings of conventional 83 84 adsorbents with low kinetics and poor adsorption capacity, Nephelium lappaceum seed biochar was employed as an adsorbent for successful antibiotic removal. 85

In this study, biochar was prepared using *Nephelium lappaceum* seeds under pyrolysis. Biochar was used to adsorb cephalexin. FTIR, SEM with EDAX, and XRD were used to characterize the synthetic biochar. The impacts of various operating parameters, such as pH, temperature, contact time, and cephalexin concentration, were also investigated. Furthermore, the adsorption process was determined by analyzing the characteristics of the biochar before
and after cephalexin adsorption, as well as examining the adsorption kinetics, isotherms, and
thermodynamics.

93 **2. EXPERIMENTAL**

94 2.1 Collection of Biomass and Biochar Preparation

Nephelium lappaceum seeds were collected from a nearby village located near 95 Tenkasi, Tamil Nadu, India. After thorough cleaning with tap water and deionized water, it 96 was left to dry for 3 days under sunlight. To remove the last traces of moisture the seeds were 97 98 kept in an oven at 50°C for 2 days over night. After drying, it was crushed with a mortar and pestle and used to make biochar (BC). Nephelium lappaceum seeds that had been processed 99 were pyrolyzed in a furnace carbonized at 600°C for one hour at a heating rate of 3°C/min 100 101 with slow pyrolysis. The oxygen-free environment in the pyrolyzer was achieved by purging inert gases such as nitrogen before and during pyrolysis. The produced BC was removed 102 from the furnace and then cooled to room temperature in desiccator. For later use, Nephelium 103 lappaceum seeds BC were kept in an airtight container (Chakraborty et al. 2018, 104 Venkateswaran et al. 2023). 105

106 **2.2 Preparation of Cephalexin Solution**

107 Commercially available cephalexin -250 mg tablets were purchased in their impure form. The 108 tablets were available in powdered form it was dissolved in the distilled water after removing 109 their outer covering. The optimal wavelength for cephalexin was determined using 110 UV/visible spectrometry. A 100 ppm stock solution of cephalexin was prepared in a 250 mL 111 volumetric flask. From this stock solution, standard solutions with cephalexin concentrations 112 of 2, 4, 6, 8, 10, 12, and 14 ppm were prepared. The optimized wavelength obtained was 251 113 nm (Velusamy *et al.* 2021).

114 **2.3 Point of Zero Charge**

The pH Point of Zero charge (pzc) was ascertained by adding salt with BC. Twenty milliliters of 0.1M NaNO₃ solutions were prepared by varying the pH from 3 to 12 at every 1 pH interval, which is represented as the initial pH (pH_i).After adding 0.20 g of biochar, the aforementioned solutions were stirred for a whole day.The solution's final pH (pHf) was measured after 24 hours. Plotting the graph of (pH_i-pH_f) versus (pH_i) showed the pzc value (Adam *et al.* 2016).

121 **2.4 Characterization of Biochar**

122 The morphology of the surface of the sample was analyzed by SEM-EDAX (Supra 55-Carl 123 Zeiss, Germany). In order to investigate the structure and crystalline character of biochar 124 before and after adsorption, XRD test was conducted at a voltage of 9 kW and radiation of λ 125 = 1. 54 Å (Rikagu Japan). Functional groups present in the BC were determined using FTIR 126 (Shimadzu 8400s) before and after adsorption within a wavenumber region of 0 to 4000 cm⁻¹ 127 (Li *et al.* 2018).

128 **2.5 Batch Adsorption Study**

Batch adsorption studies were evaluated using the synthesized BC to remove cephalexin 129 (CPX). To determine the effects of agitation time (0 to 120 mins), initial cephalexin 130 concentration (10 to 50 mg/L), BC dosage (0.05 to 0.2 g/L), pH (2-8), and temperature 131 (303.15 to 333.15K), the removal of CPX was tested under various experimental conditions. 132 After optimizing the parameters, the adsorption isotherms were determined. 100 mL of CPX 133 solution was taken in 250 mL conical flask containing BC sample was kept in an orbital 134 shaker (Neolab Incubator Shaker) with an agitating speed of 150 rpm. A PTFE filter with a 135 mesh size of 0.45µm was used to filter the sample, and to quantify concentration, a UV-136 visible spectrophotometer at a wavelength of 251nm was utilized (Dai et al. 2020). In this 137 study, the adsorbed CPX concentration $q_{(t)}$ was determined using the following equation: 138

139
$$q_{(t)} = \frac{V(C_o - C_t)}{W}$$
 (1)

where V - denotes the sample volume (L), W - represents the adsorbent mass (g), and C_0 is the initial concentration of CPX in solution (mg/L) and C_t - represents the concentration of cephalexin at time t (mg/L).

143 **2.6 Adsorption Isotherm**

The adsorption isotherms of CPX, a BC dose of 1.25g/L and pH 6 were maintained throughout the experiment. After adding BC, the temperature 30° C and contact time was 90 min. Then, the adsorption isotherms of cephalexin by *Nephelium lappaceum* BC were performed through isotherm models such as Langmuir (Equation2), Temkin (Equation3), and Freundlich (Equation4). $\frac{c_e}{c_e} = \frac{1}{K_I} + \frac{c_e}{c_e}$ (2)

149
$$\frac{C_e}{q_e} = \frac{1}{q_m} K_L + \frac{C_e}{q_m}$$
(2)
150
$$q_e = \frac{RT}{b_T} ln K_T + \frac{RT}{b_T} ln C_e$$
(3)
151
$$ln q_e = ln K_f + \frac{1}{n} C_e$$
(4)

152

where, K_L illustrates the Langmuir constant with respect to adsorption energy and q_m represents the maximum sorption capacity (mg/g), K_f indicates the Freundlich sorption capacity (mg/g), and the symbol n denotes the Freundlich constant, a measure of the attraction between the adsorbent and the adsorbate that is correlated to surface heterogeneity, the heat of adsorption is related to the Temkin constant (b_T), the maximal binding energy (L/mg) is related to the equilibrium binding constant (K_T), the ideal gas constant (8.314 J/mol/K) is related to R, and the absolute temperature is related to T (K) (Karthik *et al.* 2020).

160 **3. RESULTS AND DISCUSSION**

161 3.1 Characterization Studies

162 *3.1.1. FTIR analysis*

The FTIR spectra of the produced biochar and the one with and without antibiotics showed 163 the functional groups on the surface of the biochar (Figure 1). It is imperative to identify 164 functional groups, which include organic, inorganic, and polymeric functional groups when 165 synthesizing biochar to understand the adsorption properties of the produced biochar. It 166 should be noted that the functional groups in the BC atoms may not be an exact match due to 167 molecular interactions that can affect the BC atoms, as seen from the FTIR spectra of the 168 samples. The FTIR spectra of the Nephelium lappaceum seed-derived biochar and the 169 corresponding FTIR spectra after CPX adsorption were obtained over the range of 400-4000 170 cm⁻¹. The results depict that there are large bands in the region 3400-3300 cm⁻¹, which is the 171 characteristic of O-H stretch owing to hydrogen bonding. This peak shifts from a broad peak 172 at around 3400 cm⁻¹ after adsorption to a narrower range between 3300 cm⁻¹ and 3200 cm⁻¹. 173 The C-H group is seen at 2920 cm⁻¹ only in BC which suggests that hydrogen is quite 174 significantly displaced during the adsorption of CPX. The peaks located at 1652 cm⁻¹ and 175 1624 cm⁻¹ are the carbonyl C=O group that is present before and after the samples' exposure 176 to CPX. The small peaks at approximately 1515 cm⁻¹ and 1547 cm⁻¹ can be attributed to 177 C=C stretching. Also, the shift of the peak at around 1600 cm^{-1} associated with the C=C 178 bond of phenol and the new peak at 1080 cm⁻¹ for C-O in the phenol bond after the 179 adsorption of CPX. The peaks involved in the metal hydroxyl stretch that falls in the 1000-180 400 cm⁻¹ region of both spectra is assigned to the metal adsorption region (Velusamy *et al.* 181 2021, Dai et al. 2020). By analyzing the relative intensities and positions of the spectra peaks, 182 it is shown that there is a good interaction between CPX and the functional groups, which are 183 parts of the biochar structure. A comparative analysis of the changes in the peak intensities 184 associated with OH and C-H functional groups demonstrate enhanced interaction between the 185 molecules and hydrogen abstraction in the course of adsorption (Karthik et al. 2020, Martins 186 et al. 2015, Miao et al. 2016). The results provided by the spectra, showing the carbonyl and 187

phenol groups on the surface of the samples, as well as their absence after the adsorption process prove their importance in the process. The metal hydroxyl stretch being present all the time point out that the areas where the metal is adsorbed are in the process of being formed. The results of this study also point towards functional groups as significant for the adsorption of CPX by *Nephelium lappaceum* biochar.





Figure 1. FTIR graph for before adsorption (a) and after adsorption (b) of cephalexin usingbiochar.

196 *3.1.2. XRD Analysis*

197 XRD analysis was made before and after the adsorption of CPX by biochar (BC), as 198 illustrated in Figure 2. The untreated CPX in BC was characterized by scattering angle found 199 at $2\theta = 24.42$, 30.61, and 40.09, which indicates that BC is an anhydrous crystal structure.

Similarly, the XRD pattern of CPX-treated BC displayed a broad peak at $2\theta = 19.92$, 24.89, and 43.89, which was reported to be crystalline in nature (Mondal *et al.* 2018, Topal *et al.* 2022 2020). The BC showed an increased d value (interlayer space) of 4.453° due to the interactions of the organic molecules in the BC, which were also confirmed by the FTIR results. When CPX was treated with BC, the d value was decreased to 3.641°. The surfaceactive sites of BC bind to the CPX functional group, resulting in a grafting reaction. A similar behavior was reported in (Ashiq *et al.* 2019).



207

208

Figure 2. XRD analysis of before adsorption (a) and after adsorption (b) for cephalexin using
biochar.

211 3.1.3. SEM – EDAX analysis

The SEM image before and after the adsorption of CPX by Nephelium lappaceum BC is 212 shown in Figure 3a. The sample was examined using SEM to determine whether Nephelium 213 lappaceum BC took up CPX. It is also employed to examine BC pore size, shape, and 214 structure that favors cephalexin adsorption. Figure 3a shows that Nephelium lappaceum BC, 215 before adsorption, was a non-uniform pore over the surface area. Incontrast, the SEM image 216 217 in Figure3b represents the clump-like structure of cephalexin 250mg, effectively adhering to Nephelium lappaceum BC's pores. CPX is primarily adsorbed by Nephelium lappaceum BC 218 219 because of its large pores, as shown in Figure 3b. The results obtained were compared with the SEM image of the reported soap nut seed biochar (Velusamy et al. 2021). The elemental 220 composition before and after the adsorption of CPX by Nephelium lappaceum BC was 221 222 analyzed using EDAX. The primary organic components of CPX are carbon and oxygen. The addition of CPX is implied by variations in the adsorbent's elemental contents, particularly 223 carbon and oxygen weight percentages, before and after adsorption, as shown in Table 1and 224 Figures 3c and 3d. It was shown that the absence of sulphur and maganese in BC before 225 adsorption. The peak of sulphur and maganese was observed in the EDAX spectra of CPX 226 adsorption by Nephelium lappaceum BC, which confirmed the adsorption process. Oxygen, 227 carbon, sodium, calcium, potassium and iron atoms are presented before and after adsorption. 228 In addition, it was also found that the element C decreased by about 2% by weight, Na and 229 230 Ca increased by 55% and 54% by weight. O was found to be increased by 2.5 weight % while other elements did not change much (Chakraborty et al. 2018, Topal et al. 2020). 231

Table1. Elemental composition of BC before and after CPX adsorption.

	Map sum spectrum	
	Before adsorption	After adsorption
Components	Mass %	Mass %

С	88.18	86.19
0	10.67	10.94
Na	0.41	0.92
Ca	0.31	0.68
Al	0.04	0.57
K	0.24	0.45
S	-	0.10
Fe	0.11	0.07
Si	0.03	0.05
Mn	-	0.04



234

Figure 3. SEM image (a) before adsorption, (b) after adsorption of CPX, Elemental analysis

236 (c) before and (d) after adsorption of CPX



The quality of the relationship between pH and antibiotic adsorption can be assessed using 238 the Point of Zero Charge (pHpzc). Zero charge theory states that because there are less OH-239 ions on the surface of biochar with pH values below pzc, the surface is positively charged, 240 and when pH values exceed pzc, the surface is negatively charged because there are more 241 OH-ions. The surface charge of the biochar can be determined by performing pHpzc and it 242 was reported as 8.5 which was shown in figure 4. Generally, the antibiotic Cephalexin (CPX) 243 is in the zwitterionic form, which implies it has both positive and negative charges. In this 244 regard, if pH less than pHpzc, the surface of biochar carries positive charge which may 245 246 interact with negative charge of the antibiotic due to electrostatic interactions. Furthermore, increase in pH values higher than pHpzc the surface of biochar will became negatively charge 247 does not encourage the electrostatic interactions due to higher concentration of OH⁻ ions 248 249 (Dehghan et al. 2019). Similar results were reported the electrostatic interactions of CPX and Anthriscus sylvestris derived activated biochar by performing the pHpzc (Shirani et al. 2020). 250



Figure 4. Determination of pH pzc for *Nephelium lappaceum* seeds BC.

251

253 3.3. Parameter Optimization

254 3.3.1. Influence of pH

The mechanism by which the adsorbate and adsorbent interact is significantly influenced by 255 pH. Figure 5a illustrates the removal of CPX with respect to pH and adsorption capacity. To 256 investigate the elimination of CPX, the pH was altered from 2 to 8. CPX can be found in the 257 form of zwitterion which implies the presence of positive and negative charges encourages 258 the adsorption through electrostatic interactions. From the result of pHpzc, as the pH 259 increases from 2-6, the surface charge of biochar interacts with the negatively charged 260 261 antibiotic by electrostatic interactions which results in increased removal efficiency causes an increased adsorption efficiency. The maximum removal efficiency was reported in pH 6 with 262 89% removal efficiency rf and adsorption capacity qe17.80 respectively. Further rise in pH, 263 removal efficiency reduced. This may be due to higher concentration of OH-ions which 264 results in lower adsorption efficiency. Similar findings were stated from the study of 265 cephalexin removal by green synthesis of nanocomposites using pomegranate peel which 266 relates the impact of pH and the adsorption process are due to the electrostatic interactions 267 (Rashtbari et al. 2020, Priyadharsini et al. 2023). 268



Figure 5. Parameter optimization a) Influence of pH b) Influence of biochar dose with
respect to adsorption capacity and c) Influence of Contact time and Initial CPX Concentration
with respect to removal efficiency

273 3.3.2. Influence of biochar dose

274 The influence of adsorbent dose on removal efficiency and adsorption capacity was shown in figure 5b. From the figure, it was noted that as adsorbent dosage increases with increase in 275 276 removal efficiency from 52.79% to 87.23% respectively. This increasing trend of removal efficiency is due to the existence of more adsorption site as well as higher surface area 277 present in the biochar. Conversely, when the adsorbent dose was increased from 0.5 to 2 g/L, 278 the adsorption capacity declined. The adsorption capacity range was reduced from 31.6 to 279 17.37 mg/g. At higher dose of biochar accumulation reduces the availability of active surface 280 sites results in lower adsorption capacity. The optimal adsorbent dose was determined to be 281

1.25g/L, and when the adsorbent dosage increased, the removal efficiency and adsorption
capacity remained constant. Similar trend was already reported in Miao *et al.* 2016.

284 **3.3.3.** Effect of Contact time and Initial CPX Concentration

In order to examine the impact of contact time and initial CPX concentration, the experiments 285 were carried out by adding 1.25g/L of the biochar into flasks containing CPX initial 286 concentration varying from 10 to 50 mg/L. Figure 5c showed the effect of contact time 287 288 ranged from 10 to 120 mins. Initially the CPX adsorption was fast in the first 60 mins and decline slowly then finally reaches equilibrium. The equilibrium was reached at 90 mins. 289 290 Further increase in contact time does not result in significant amount of rise in removal efficiency. Initially the adsorption was fast because there is the availability of more 291 adsorption sites present in the adsorbent at the initial stage of adsorption (Miao et al. 292 2016).Similar results were recorded by Rashtbari et al. 2020. 293

294

295 3.4. Adsorption Kinetics

The effect of contact time (0-120min) was investigated for CPX adsorption onto BC with 296 varying initial CPX concentration (10 to 50 mg/L), adsorbate dosage -1.25g/L and pH -6. 297 From figure 8 it was clear that initially increases rapidly in the adsorption rate and reaches 298 equilibrium at 90 mins this is due to the higher concentration of CPX in solution and high 299 availability of adsorption site in the BC surface. After it reaches equilibrium the adsorption 300 301 rate decreased due to the lesser concentration of CPX as well as low availability of vacant sites (Rashtbari et al. 2020). The rate of CPX adsorption on BC was analyzed through kinetic 302 studies: Pseudo-first order kinetics, Pseudo-second order kinetics, Elovich kinetics, 303 Intraparticle diffusion kinetic model. 304

305 3.4.1. Pseudo-first order kinetics

Pseudo –first order kinetics occurs when the concentration of one reactive molecule is kept
constant or in excess. The equations used to determine the Pseudo-first order kinetics studies
are mentioned in eq (6)

$$309 \quad \ln(q_{e}-q_{t}) = \ln q_{e} - K_{1}t \tag{6}$$

The equilibrium rate constants for pseudo-first (PFO) kinetics is K_1 (min⁻¹). Figure 6a 310 represents the linear plot $\ln (q_e-q_t)$ versus t at various concentration of CPX antibiotics 311 indicating the intercept equal to K₁ and ln (q_e) as slope. The amounts of adsorbed CPX at 312 equilibrium and time 't' are represented as qe (mg/g) and qt (mg/g). Table 2 represents the 313 linear regression coefficient values and constants for pseudo first order kinetics. R² values 314 ranges from 0.802 - 0.969 which infers relatively low R² values compared to other kinetics 315 and the K_1 values for various concentrations ranges from (0.019- 0.065). The adsorption 316 kinetics data shows a deviation from straight line and implies that pseudo first order kinetics 317 does not fit well for CPX adsorption with the biochar. The obtained findings were same with 318 the Cu²⁺ adsorption with *Manikara zapota* sees biochar (Karthik *et al.* 2023). 319

320 *3.4.2. Pseudo-second order kinetics*

The pseudo-second order model describes the chemical adsorption process which influence electrostatic forces and it is considered as the rate limiting step in adsorption process.The equations used to determine the Pseudo-second order kinetics studies are mentioned in eq (7)

324
$$\frac{1}{q_t} = \frac{1}{K_2 q_e^2} + \left(\frac{1}{q_e}\right) t$$
 (7)

Equation (7) obeys Pseudo second order kinetics where K_2 is the rate constant. Figure 6b plotted between (t/q_t) versus t at different concentration. Table 2 and figure 6b represents pseudo second order kinetics shows higher R^2 value indicates better fit and the rate of adsorption was controlled by chemisorption. The findings presented here are supported by a chemisorption process that is compatible with the kinetic adsorption behavior reported in reference (Ma *et al.* 2020).

331 3.4.3. Elovich Kinetics

Elovich model suggests the surface is heterogeneous and supports the second order kinetics (Zhang *et al.* 2021). The equations used to determine the Elovich Kinetics studies are mentioned in eq (8)

335
$$q_{t} = \frac{1}{\beta} ln(\alpha\beta) + \frac{1}{\beta} ln t$$
(8)

The adsorption capacity was calculated using equation (8), where α represents the initial adsorption rate and β denotes the desorption constant. From table 2 and figure 6c the values of R² ranges from (0.839-0.966) and the initial adsorption rate value was increased from 1.27-3.07 as the concentration increases from 10mg/L to 30 mg/L, indicates the second best fit and it also confirms the process is chemisorption. Similar responses were reported in cephalosporin antibiotic adsorption using soap nut biochar (Velusamy *et al.* 2021).



Figure 6. (a) Pseudo first order(b) Pseudo second order(c) Elovichand (d) Intraparticle
diffusion at varying contact time (min), pH 6.0, 1.25 g/L adsorbent dosage, Initial
concentration 10 – 50 mg/L.

345 3.4.4. Intraparticle Diffusion

Intraparticle diffusion is considered as rate limiting step in the adsorption process. Theadsorption capacity was calculated using the following eq (9)

(9)

348
$$q_t = K_n t^{0.5} + C$$

The linear plot was plotted between q_t versus $t^{0.5}$ and it is represented in the figure 6d where C is the constant related to thickness of the boundary layer and K_p is the rate constant for intraparticle diffusion. C and Kp values were computed from the graph using the intercept and slope as parameters. If the C value increases, then the boundary layer effect will be more whereas from the table 2 it was clear the intercept value is small indicating lower boundary layer effect.

If adsorption is regulated by intra particle diffusion, the plot of qt vs t^{0.5} should pass through origin. From the plot it was concluded that the adsorption process is not dominated by intra particle diffusion. Elimination of tetracycline by hazelnut shell biochar yielded similar results (Fan *et al.* 2016).

Table 2. Kinetic parameter of PFO, PSO, Elovich and Intraparticle diffusion for the BC.

Initial	PFO kir	netics		PSO kii	netics		Elovic	h kineti	cs	Intrapa	rticle	
Concen										diffusio	on	
tration	qe	\mathbf{k}_1	R ²	q _e mg/	k ₂	R ²	α	β	R ²	k _p	С	R ²
(mg/L)	mg/g	min ⁻¹		g	min ⁻¹		mg/g	g/m		mg/g	mg/	
							min	g		min ^{0.}	g	
										5		

	10	9.35	0.057	0.801	8.00	0.007	0.99	1.27	0.65	0.966	0.54	1.69	0.927
	20	12.20	0.020	0.969	17.76	0.002	0.94	1.34	0.29	0.894	1.24	2.54	0.970
	30	17.11	0.033	0.951	23.92	0.0023	0.99	3.07	0.19	0.979	1.69	4.10	0.901
_													
	40	22.14	0.065	0.805	33.78	0.0006	0.875	2.21	0.15	0.839	2.35	0.03	0.947
_													
	50	27.72	0.019	0.914	41.84	0.0005	0.878	2.73	0.12	0.842	2.92	0.02	0.95

361 3.5 Adsorption Thermodynamics

The thermodynamic studies were conducted for CPX at varying temperatures (303.15, 313.15, 323.15 and 333.15 K) were analyzed by eq (10). The linear plot was plotted ln K_L against 1/T (Figure 7) and the thermodynamic parameters such as ΔS° and ΔH° were determined from the slope and intercept values of the graph and it was summarized in table 3.

Table 3. Thermodynamic factors for CPX adsorption under various temperatures.

Temp (K)	ΔG ^o (J/mol)	-ΔHº(J/mol)	$-\Delta S^{o} = (J/mol)$
303.15	-4247.551		
313.15	-3951.587		
323.15	-3839.413	9.996	19.091
333.15	-3653.311		

367

368 $\Delta G^{0} = -RTlnK_L$

(10)

The values of Gibbs free energy changes from -4247.551, -3951.587,-3839.413 and -3653.311 J/mol for CFX adsorption on BC at 303.15, 313.15, 323.15 and 333.15 K. The G values were negative, revealing that the CPX adsorption mechanism was spontaneous in nature. Increase in temperature results in increase in Gibbs free energy value implies the possibility of adsorption at higher temperature. The Δ H value for CPX adsorption was found to be -9.996 J/mole. The result confirmed the nature of adsorption to be exothermic. Similarly, Δ S value found to be -19.091J/mol which denotes the decrease in the degree of randomness at absorbate and adsorbent interface in the process of adsorption (Ahmed et al. 2012). Similar results were reported on cephalexin removal using *Albizia lebbeck* seeds pods by microwave induced KOH and K₂CO₃ activations.



379

380

Figure 7. Thermodynamics graph between 1/T versus ln K_L

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3.6. Adsorption Isotherm Models

The technique by which CPX adsorbs on BC was investigated using adsorption isotherms. Dynamic phenomena of the adsorbate equilibrium distribution occur between an aqueous solution and an adsorbent. The isotherm models of Freundlich, Langmuir and Temkin described the process. To identify the better fit the parameters obtained from linear regression should be close to unity.

387 3.6.1 Freundlich Isotherm

388 The non-equal binding sites are explained by the Freundlich model, which illustrates a 389 multiple-layer physical adsorption process on a heterogeneous surface. The linear graph was 390 plotted between lnq_e versus lnC_e . From the graph 8b K_f, R² and n values are calculated and it

was displayed in the table 4. From the table R^2 value was found to be 0.993. The adsorption 391 of CPX by using Nephelium lappaceum seeds BC is well fitted with Freundlich isotherm. The 392 parameter n is also identified as the heterogeneity factor o assess whether the adsorption 393 process is physical (n > 1), chemical (n < 1), or linear (n = 1). The n value demonstrates that 394 the process is physical and is found to be 1.35. The ratio 1/n provides information on the 395 surface heterogeneity. Therefore, the closer1/n ratio approaches zero, the more heterogeneous 396 the surface material is in nature. The obtained 1/n score 0.7396 indicates that the BC exhibits 397 substantial heterogeneity (Tang et al. 2018, Pezoti et al. 2014).Comparable outcomes were 398 399 noted when using coconut fiber biochar to remove Co (II) (Karthik et al. 2023).

400 *3.6.2 Langmuir Isotherm*

The theoretical maximum capacity for the adsorption of biochar, where there is no interaction 401 among adsorbates and when an adsorbate is adsorbed onto an adsorbent's homogeneous 402 surface, is identified using the Langmuir model, a single layer chemical absorption model 403 (Karthik et al. 2023). The linear graph was plotted against Ce/qe versus Ce. From the graph 8a 404 K_L and q_m values were calculated and tabulated in table 4.As indicated by the table, the 405 determination coefficient (R^2) was discovered to be 0.9574. The separation factor, or R_L , is a 406 dimensionless metric that is utilized to identify whether the adsorption process is irreversible, 407 unreversible, or favorable. The equation used to calculate R_L is represented in Equation 408 11. The Langmuir model fit into the adsorption process depends on adsorption capacity value 409 and the implications are R^2 and K_L values. 410

411 Table 4. Langmuir, Freundlich and Temkin isotherm parameters for the adsorption of CPX412 on BC.

Isotherm models	Factors	\mathbb{R}^2
Langmuir	$q_m = 63.694 (mg g^{-1})$	0.957
	$K_L=0.075(mg^{-1})$	

$((mg \cdot g^{-1} \cdot (1/mg)^{1/n}))$	
n= 1.352	
b _T =11.601	0.979
$K_T = 1.012 (mg^{-1})$	
	$n=1.352$ $b_{T}=11.601$ $K_{T}=1.012(mg^{-1})$

R_L indicates whether biosorption is irreversible when ($R_L = 0$), linear ($R_L = 1$), feasible (0 < R_L<1), or uncertain ($R_L>$ 1). The separation factor value ($R_L=0.325$) suggests that the physical adsorption approach is preferable (Acelas *et al.* 2021).The Langmuir model fit into the adsorption process depends on adsorption capacity value and the implications are R^2 and K_L values. From the R^2 values it was concluded that it does not fit well with Langmuir compared to Freundlich isotherm.

414



421 Figure 8. (a) Langmuir, (b) Freundlich and (c) Temkin isotherms at pH 6.0, 1.25g/L
422 adsorbent, initial concentration 10 –50 mg/L.

424

425 3.6.3 Temkin Isotherm

The Temkin model was used to demonstrate the chemisorption process. The dispersion of interaction energies during the adsorption process and the linear decline in adsorption energy with surface coverage is used to illustrate the chemical adsorption process (Liu *et al.* 2017, Sun *et al.* 2016). The linear plot was plotted between ln C_e versus q_e. From the graph 8c R^2 value, b_T and K_T values were evaluated and it was tabulated in table 4. As indicated by the table, the determination coefficient (R^2) was discovered to be 0.979. The adsorption is well fitted with Temkin based on the regression coefficient. The adsorption energy variation is known as the Temkin constant, or b_T , and it determines whether an adsorption is exothermic when $(b_T > 1)$ or endothermic $(b_T < 1)$. The CPX adsorption using BC that arises exothermically in various concentrations was examined according to the b_T value of 11.601. Comparable outcomes were noted when using coconut fiber biochar to remove Co (II) (Karthik *et al.* 2023).

438 **3.7 Potential Adsorption Capacity of Adsorbents**

Table 5 illustrated the cephalexin adsorption capacities of the organic adsorbents. These 439 440 methods have two drawbacks: low reactiveness and a complicated preparatory process. Biochar has a distinct surface area and pore structure because of the existence of particular 441 functional compounds like hydroxyl or carboxyl groups. The economic feasibility of 442 employing BC in water treatment is also influenced by its chemical makeup and potential for 443 regeneration and reuse. In contrast to these adsorbents, the overall carbon footprint of the BC 444 production procedure may be calculated by considering the energy consumed during 445 pyrolysis, the sustainability of the biomass supply, and the entire carbon footprint of the 446 pyrolysis process. Because of its relatively easy production method and reasonably good 447 adsorption capacity, Nephelium lappaceum seed BC could be an efficient adsorbent. 448

- 449
- 450

451 **Table 5.** Adsorption capacity of cephalexin using biochar

Adsorbent Adsorption References			
	Adsorbent	Adsorption	References
capacity		capacity	
mg/g		mg/g	
Oil palm fiber biochar7.9[Grisales-Cifuentes <i>et al.</i>	Oil palm fiber biochar	7.9	[Grisales-Cifuentes et al.
2021]			2021]

Natural zeolite	16.1	[Samarghandi et al. 2015]
Activated carbon	17.361	[Al-Khalisy et al. 2010]
Activated carbon from lotus	38.80	[Liu et al. 2011]
Alligator weed biochar	45.00	[Miao et al. 2016]
Activated carbon from	48.78	[Rashtbari et al. 2020]
pomegranate peel		
Palm oil fiber biochar	57.47	[Sun et al. 2016]
Nephelium lappaceum seed	63.69	This study
biochar		

453 3.8. Adsorption Mechanism

The primary mechanisms enabling CPX adsorption on BC are the hydrogen bond, 454 hydrophobic, and electrostatic interactions depicted in Figure 9. The biochar surface's 455 functional groups of the BC surface changed both before and after CPX adsorption, 456 suggesting the participation of OH stretching, C=H stretching, and carbonyl C=O stretching. 457 CPX's N-H functional groups can form hydrogen bonds with BC containing abundant 458 oxygen, including C=O, -OH, and -COOH. The presence of these oxygen rich compounds in 459 the BC was demonstrated by FTIR study. XRD analysis suggested changes in the crystal 460 structure after adsorption. SEM-EDAX images confirmed the adsorption of cephalexin on the 461 BC surface, with elemental analysis showing the presence of alumina and copper after 462 adsorption. The point of zero charge (pHpzc) analysis indicated that the BC surface was 463 positively charged at pH < 8.5 and negatively charged at pH > 8.5, making it effective for the 464 electrostatic adsorption of CPX. Because of the electrostatic interaction, the charge on the 465 surface of BC was induced by the pH of the sample interacting with the charged group in 466 cephalexin. The aromatic ring portion of the CPX molecule can react with electrons in BC, 467

468 promoting π - π interaction and boosting adsorption. BC's surface has become more 469 hydrophobic as oxygen-containing functional groups significantly influence the adsorption by 470 providing specific sites for interactions, which results in the creation of hydrophobic 471 interactions of BC that can attract the hydrophobic moieties in cephalexin to facilitate 472 adsorption (Al Gheethi *et al.* 2021, Rashtbari *et al.* 2020).



473

474

Figure 9. Mechanism of possible interaction between biochar and cephalexin.

475 **4. CONCLUSIONS**

The research evaluated using biochar produced from *Nephelium lappaceum* seeds to remove the widely used antibiotic cephalexin from an aqueous medium. FTIR, XRD, and SEM-EDAX were employed to evaluate the biochar before and after antibiotic adsorption. The impacts of different operating factors, namely pH, contact time, and cephalexin concentration, were examined with adsorption kinetics, isotherms, and thermodynamics. The maximum removal effectiveness was found at pH 6, with a temperature of 303.15 K, an adsorbent dose of 1.25 g/L, and an initial cephalexin concentration of 10-50 mg/L, with an

adsorption capacity of (63.69) mg/g. Based on kinetic investigations, the PSO model was 483 more reliable with respect to the adsorption process, confirming a chemisorption mechanism. 484 Thermodynamic analysis suggested that the adsorption process was feasible, spontaneous, 485 and endothermic. Adsorption isotherm studies using Langmuir, Freundlich, and Temkin 486 models exhibited good fits, with the Freundlich model having the highest R² value. This 487 study provides insightful information regarding the prospective use of fruit seed-derived 488 biochar for antibiotic removal, which will improve the development of effective and 489 sustainable water treatment methods. Further research could focus on optimizing the 490 491 conditions of BC production and exploring its uses in real-world water treatment scenarios. After further suitable improvement, cephalexin and perhaps other antibiotics could be 492 removed from wastewater using this adsorbent. 493

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