

Synthesis of Fe₃O₄/SiO₂/NiO magnetic composite: Evaluation of its catalytic activity for methylene blue degradation

Hariani P.L.1*, Said M.1, Salni², Rachmat A.1, Aprianti N.3, and Sthephanie E.A.1

¹Department of Chemistry, Faculty of Mathematics and Natural Sciences, Universitas Sriwijaya, Ogan Ilir, Indonesia

²Department of Biology, Faculty of Mathematics and Natural Sciences, Universitas Sriwijaya, Ogan Ilir, Indonesia

³Chemical Engineering Department, Faculty of Engineering, Universitas Sriwijaya, Ogan Ilir, Indonesia

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*to whom all correspondence should be addressed: e-mail: puji_lukitowati@mipa.unsri.ac.id https://doi.org/10.30955/gnj.004407

Graphical abstract



Abstract

Photocatalytic degradation for wastewater treatment is a method that has recently attracted attention. In this research, a synthesized composite of Fe₃O₄/SiO₂/NiO with magnetic properties was used for the photocatalytic degradation of methylene blue dye under UV light. Furthermore, the composites were characterized using XRD, FTIR, BET surface area, SEM-EDS, VSM, and UV-DRS. The results showed that the Fe₃O₄/SiO₂/NiO composite is magnetic with a saturation magnetization of 53.84 emu/g. The Fe₃O₄/SiO₂/NiO composite has a surface area of 128.8 m^2/g , large than Fe₃O₄ and Fe₃O/SiO₂. The Fe₃O₄/SiO₂/NiO composite has a band gap of 2.83 eV. The photocatalytic activity of Fe₃O₄/SiO₂/NiO composite against the methylene blue dye exhibited high degradation efficiency reaching 98.51 %. The pseudo-first-order is appropriate to describe the kinetics model of photocatalytic degradation on methylene blue dye . The decrease in the degradation efficiency of the Fe₃O₄/SiO₂/NiO composite after 5 times for the photocatalytic degradation of methylene blue dye from 98.02 % to 94.97 % indicates that the catalyst has high stability. Considering these results, the Fe₃O₄/SiO₂/NiO composites could be used as a potential catalyst in industrial wastewater.

Keywords: Fe₃O₄/SiO₂/NiO, magnetic composite, photocatalytic, degradation, methylene blue dye

1. Introduction

Wastewater discharged from industry often contains pathogenic organisms in organic and inorganic

contaminants that harm the environment (Pham *et al.*, 2018). It contains dyes with several characteristics, including a large volume of waste, high chromaticity, high organic matter concentration, poor biodegradability, disturbing aesthetics, and blocking the transmission of sunlight, thereby reducing the photosynthetic activity in the waters. Additionally, a low concentration of dye (< 1 mg/L) can disturb the waters (Vandevivere *et al.*, 1998). Methylene blue ($C_{16}H_{18}CIN_3S$) is a cationic dye widely used in the coloring industry and as a chemical indicator (Khodai *et al.*, 2013; Kuang *et al.*, 2020). It has an aromatic group and a complex structure that is hydrophilic and stable to light, temperature, and chemicals (Hou *et al.*, 2018).

Various technologies, such as biological, physical, and chemical treatment have been used to reduce the concentration of dyes. The methods used to removal dye include adsorption (Ziaadini *et al.*, 2019), precipitation (Ali *et al.*, 2006), coagulation-flocculation (Moghaddam *et al.*, 2010), filtration (David *et al.*, 2020), ozonation (Dias *et al.*, 2019) and others. Adsorption is often applied because it effectively reduces the concentration of dyes but causes secondary pollutants (Fu *et al.*, 2019). Presently, Advanced Oxidation Processes (AOPs) have been an effective method for degrading organic pollutants (Behzadi *et al.*, 2020) due to their low cost and high efficiency (Behzadi *et al.*, 2020; Jarariya, 2022).

The AOPs method often used is heterogeneous photocatalysis based on semiconductor materials. The irradiation of the semiconductor by photons on the band gap energy produces positive and negative electrons. Furthermore, the positive hole reacts with a water molecule to produce a hydroxyl radical (•OH), while electrons react with O_2 molecules to form superoxide radicals (•O₂). The hydroxyl and superoxide radicals degrade dye into smaller non-toxic compounds, CO₂ and H₂O (Gao *et al.*, 2013; Salomon *et al.*, 2012). The several semiconductor materials used include TiO₂ (Hou *et al.*, 2018), NiFe₂O₄ (Hariani *et al.*, 2021), NiO (Lett *et al.*, 2022), ZnO (Chen *et al.*, 2017), and CoFe₂O₄ (Loan *et al.*, 2019).

Hariani P.L., Said M., Salni, Rachmat A., Aprianti N., and Sthephanie E.A. (2023), Synthesis of Fe₃O₄/SiO₂/NiO magnetic composite: Evaluation of its catalytic activity for methylene blue degradation, *Global NEST Journal*, **25**(2), 36-43 Nickel oxide (NiO) is a p-type transition metal oxide semiconductor with a band gap of about 3.5 eV, antiferromagnetic, high conductivity, stable, and catalytic properties (Hosny, 2011; D'Amario et al., 2018; Barakat et al., 2013). It performs effectively in the photodegradation of orange II dye (Khan et al., 2022), methylene blue (Let et al., 2022; Wan et al., 2013), and methyl orange dye (Barzinjy et al., 2020). The combination of magnetic ferrite with NiO is a strategy to increase the efficiency of the catalytic process and the separation of the catalyst from the solution. The magnetic ferrite serves as a core. SiO₂ is a layer to avoid the interaction between NiO and magnetic ferrite. The core-shell-shell structure increases the surface area, reduces the cost of catalyst usage, and increases lifespan (Channei et al., 2014; Girginova et al., 2010). For example, Fe₃O₄ coated with activated carbon and TiO₂ showed better catalytic ability than used with only TiO₂ (Gebrezgiabher *et al.*, 2019).

This research synthesized a magnetic composite of $Fe_3O_4/SiO_2/NiO$, with Fe_3O_4 as the core, SiO_2 as the inner shell, and NiO as the outer shell. Fe_3O_4 is the most widely used magnetic iron oxide compared to other ferrite compounds with an inverse spinel structure and superparamagnetic. The advantage of using Fe_3O_4 as a core in composites, after being used for photocatalytic degradation process, the composite can easily be separated from the solution using an external magnet, without filtering. $Fe_3O_4/SiO_2/NiO$ were applied for photocatalytic degradation of methylene blue dye under UV light irradiation. Finally, the kinetic photocatalytic degradation and reusability of these composites were investigated.

2. Materials and methods

2.1. Materials

The materials used are of analytical grade without purification, including FeCl₂·4H₂O, FeCl₃·6H₂O, FeCl₃·6H₂O, NiCl₂·6H₂O, NaOH, HCl, C₂H₅OH, NH₄OH, NH₄HCO₃, Tetraethyl orthosilicate (TEOS), Diethylene Glycol (DEG), methylene blue dye purchased from Merck (Germany), distilled water, and N₂ gas.

2.2. Synthesis of Fe₃O₄

Fe₃O₄ was synthesized using the coprecipitation method. First, a total of 1.988 g FeCl₂·4H₂O and 5.406 g FeCl₃·6H₂O were dissolved in 20 mL of distilled water. Afterward, 1 M NaOH was added to the solution dropwise while slowly stirring with a magnetic stirrer at a speed of 100 rpm, and N₂ gas was emitted until the pH reached \pm 10. The precipitate was separated from the solution using a magnet and washed several times with distilled water and ethanol until the pH was neutral. Finally, it was dried in an oven at 70°C for 3 hours.

2.3. Synthesis of Fe₃O₄/SiO₂

The Fe₃O₄/SiO₂ was synthesized using the Stober method. First, 0.5 g Fe₃O₄ was dispersed in 20 mL of ethanol using an ultrasonic bath for 30 minutes at room temperature. The obtained product was added 5 mL of ammonia solution (28%), followed by the gradual addition of 2 mL TEOS solution (1 mL TEOS in 20 mL ethanol) using a magnetic stirrer for 3 for 5 hours. The precipitate was washed several times with distilled water and ethanol until the pH was neutral. The Fe_3O_4/SiO_2 were dried in an oven at a temperature of $70^{\circ}C$ for 3 hours.

2.4. Synthesis of Fe₃O₄/SiO₂/NiO

An amount of 0.5 g of NiCl₂·6H₂O was dispersed in 10 mL of DEG for 30 minutes at room temperature using a water bath sonicator, followed by adding 0.5 g of Fe₃O₄/SiO₂ and 10 mL of 0.0025 M NH₄HCO₃ solution under stirring for 15 minutes. The mixture was transferred to a Teflon autoclave and heated at 120 for 5 hours. The precipitate was washed using distilled water and ethanol. The obtained product was dried in an oven at 70°C for 3 hours. Finally, it is calcined at a temperature of 300°C for 2 hours.

2.5. Characterization

The product obtained was identified using an X-ray diffractometer (XRD Panalytical), operated at 40 kV and 30 mA, Cu α (λ = 1.542 Å) as a radiation source, and a range of 20 at 10-90°. The bond formation was analyzed with Fourier Transform Infra-Red spectroscopy (FTIR, Prestige 21, Shimadzu) at wave numbers of 400-4000 cm⁻¹ using the KBr pellet technique. Furthermore, the specific surface areas were evaluated with N2 adsorptiondesorption using the BET (Quantachrome QuadraWin) method. Scanning electron microscopy with an energy dispersive spectrometer (SEM-EDS JSM 6510) was used to observe surface morphology and elemental composition. Additionally, magnetic properties were evaluated using a Vibrating Sample Magnetometer (VSM Oxford Type 1.2 T). UV-Vis Diffuse Reflectance Spectroscopy (Pharmaspec, UV-1700) was used to determine the band gap at 200-800 nm wavelengths. The concentration of methylene blue dye was determined using a UV-Vis spectrophotometer (Type Orion Aquamate 8000).

2.6. Photocatalytic activity

Photocatalytic activity of Fe₃O₄/SiO₂/NiO against methylene blue dye under UV light irradiation source (15-W x 3, Philips). In the experiment, 50 mL methylene blue dye at a concentration of 20 mg/L with a 0.5 g/L catalyst dose, the pH of the solution was varied at 5, 6, 7, 8, 9, and 10 using 0.1 M HCl or NaOH. The mixture was stirred in a dark room for 40 minutes to reach equilibrium, followed by a photocatalytic degradation process for 120 minutes (20 minutes intervals). Other variables are catalyst dose (0.25, 0.5, 0.75 and 1.0 g/L) and the dye concentration (10, 20, 30, and 40 mg/L).

The reusability of the catalyst was assessed by magnetically separating it following photocatalytic degradation under optimal conditions. It was then washed using deionized water and dried in an oven for 3 hours at 70°C. Calcination was carried out at 300° C for ± 2 hours to remove organic substances (Prasad *et al.*, 2022). Finally, the catalyst is reused for photocatalytic degradation and repeated up to 5 times.

3. Results and discussion

3.1. Catalyst characterization

Fe₃O₄ as the core was synthesized and coated SiO₂ using the coprecipitation and the sol-gel methods, respectively. The Fe₃O₄/SiO₂/NiO was synthesized using the hydrothermal technique. Figure 1 shows that the crystal structure of Fe₃O₄, Fe₃O₄/SiO₂, and Fe₃O₄/SiO₂/NiO were determined using XRD. According to the cubic spinel phase (JCPDS card no. 74-0748), the diffraction characteristics of Fe₃O₄ were observed at $2\theta = 30.39^{\circ}$, 35.69° , 43.35° , 53.87° , 57.65° , and 62.97° . This was appropriate for the planes (220), (311), (400), (422), (511), and (440). After coating with SiO₂, a broad peak was observed at 2θ around 23°. This peak is a characteristic of amorphous SiO₂ (Chen *et al.*, 2014).

The new peaks in Fe₃O₄/SiO₂/NiO were observed at 2θ = 76.01° (311) and 80.05° (222). Meanwhile, other peaks overlapped those of Fe₃O₄, including 37.21° (111), 43.45° (200), and 62.95° (220), according to the structure of JCPDS card no. 78-0423 (NiO). Using the Debye-Scherrer equation, the crystal size of Fe₃O₄ was calculated to be 7.0 nm, while those of Fe₃O₄/SiO₂ and Fe₃O₄/SiO₂/NiO were 8.2 nm. Another research showed that coating Fe₃O₄ with SiO₂ increased the crystal size from 22.60 to 38.0 nm (Reman *et al.*, 2021).



Figure 1. XRD diffraction pattern of (a) Fe₃O₄, (b) Fe₃O₄/SiO₂, and (c) Fe₃O₄/SiO₂/NiO

Figure 2 shows the FTIR spectra of Fe₃O₄, Fe₃O₄/SiO₂, and Fe₃O₄/SiO₂/NiO. The wave numbers between 3400 cm⁻¹ and 1600 cm⁻¹ appear in all peaks, indicating the presence of O-H groups from free water, which is absorbed by the catalyst (Hariani *et al.*, 2021; Elzahrani 2017; Ojemaye *et al.*, 2017). In Figure 2(a), Fe-O stretching vibration is observed at a wave of 557.43 cm⁻¹. Meanwhile, no other peak was observed apart from water absorption. Figure 2b shows an additional peak at 464.84 and 804.31 cm⁻¹, which indicates symmetrical and asymmetrical Si-O terminals (Reman *et al.*, 2021). A strong peak at 1089.78 cm⁻¹ is an asymmetric Si-O-Si and Si-O-H vibrational bond observed at a wave number of 950.60 cm⁻¹ (Fu *et al.*, 2019; Han and An, 2021). The wave number for metal-oxygen stretching vibration was observed in the 400-700

cm⁻¹ range. The absorption band in the 600–700 cm⁻¹ indicates absorptions of Ni-O stretching vibration. This study appears at 670.32 cm⁻¹, even though it is not sharp (Qiao *et al.*, 2009).



Figure 2. FTIR spectra of (a) Fe_3O_4 , (b) Fe_3O_4 /SiO₂, and (c) Fe_3O_4 /SiO₂/NiO

The surface area affects the catalyst's ability in the degradation process (Kalam et al., 2018). Based on the N₂ gas adsorption-desorption curve shown in Figure 3, the specific surface area (SBET) of Fe₃O₄, Fe₃O₄/SiO₂, and Fe₃O₄/SiO₂/NiO were determined using BET analysis. According to the classification IUPAC, all BET curves showed compliance with the Type IV isotherm, namely mesoporous materials. The specific surface area of Fe₃O₄ (S_{BET}) is 88.4 m²/g, but after coating with SiO₂, it becomes 124.2 m²/g. SiO₂ protects it from agglomeration processes, thereby increasing the surface area (Li et al., 2017; Wu et al., 2020). Another research showed that coating Fe₃O₄ with graphene oxide (GO) produces a larger surface area than Fe₃O₄ and GO (Thy et al., 2020). In this study, the Fe₃O₄/SiO₂/NiO has a larger surface area than Fe₃O₄ and Fe₃O₄/SiO₂, which are 128.8 m²/g. These results are similar to CoFe₂O₄/SiO₂/TiO₂, which have a larger surface area than CoFe₂O₄ and CoFe₂O₄/SiO₂ (Zielińska-Jurek et al., 2017).



Figure 3. N₂ adsorption-desorption isotherm of (a) Fe₃O₄, (b) Fe_3O_4/SiO_2 , and (c) Fe₃O₄/SiO₂/NiO

Figure 4 presents the morphology of Fe₃O₄, Fe₃O₄/SiO₂, and Fe₃O₄/SiO₂/NiO analyzed using SEM. The Fe₃O₄ surface appears to be small, dense, and agglomerated, while the Fe₃O₄/SiO₂ and Fe₃O₄/SiO₂/NiO appear to be a granular molecule with reasonably large sizes coating Fe₃O₄. The SEM mapping of the Fe₃O₄/SiO₂/NiO in Figure 5 shows the distribution of elements on the composite surface. Some parts of the surface indicate the agglomeration of Fe₃O₄ (red). Meanwhile, Ni (blue) appears to be distributed on the surface of Fe₃O₄/SiO₂ and Fe₃O₄.



Figure 4. Morphology of (a) Fe_3O_4 , (b) Fe_3O_4 /SiO₂, and (c) Fe_3O_4 /SiO₂/NiO



Figure 5. SEM Maping of Fe₃O₄/SiO₂/NiO

Table 1 shows the composition of Fe_3O_4 , Fe_3O_4/SiO_2 , and $Fe_3O_4/SiO_2/NiO$ as a result of EDX analysis. The composition of Fe_3O_4 consists of Fe and O, which indicates its purity. The addition of Si to Fe_3O_4/SiO_2 indicates that SiO_2 has successfully to coating Fe_3O_4 , while the addition of Ni shows that the element was distributed on the surface of Fe_3O_4/SiO_2 .

Figure 6 shows the magnetic properties of Fe₃O₄, Fe₃O₄/SiO₂, and Fe₃O₄/SiO₂/NiO. The Fe₃O₄ saturation magnetization of 83.26 emu/g is classified as strong magnetization. Previous research showed that nanomagnetic coating ferrite with non-magnetic materials reduces saturation magnetization. Subsequently, coating Fe₃O₄ with SiO₂ blocks the interaction of the magnetic dipole between adjacent magnetic particles and isolates them from the magnetic field (Kotutha *et al.*, 2019). In

general, SiO₂ is non-magnetic, which implies that it is insulating and inert. In this research, the saturation magnetization values of Fe₃O₄/SiO₂ and Fe₃O₄/SiO₂/NiO were 61.96 and 53.84 emu/g, respectively. The presence of NiO reduces the properties of Fe₃O₄/SiO₂. This is related to the surface effect and anisotropy of the particles (Zhao *et al.*, 2015; Sadeghi *et al.*, 2012). The magnetization curve shows a mixture of ferromagnetic and superparamagnetic properties. Therefore, the magnetic properties allow for the easy separation of the composite from the solution after being used for photocatalytic degradation.

The energy absorbed by the catalyst depends on the optical band gap energy, namely the difference between the valence and conduction bands (Kalam *et al.*, 2018). Figure 7 shows plots $(\alpha hv)^2$ versus Energy (eV) to obtain band gap values of Fe₃O₄/SiO₂/NiO. The broad spectrum indicates that Fe₃O₄ dominates the phase in the material. Finally, the band gap value is obtained from Tauc's plot according to the following equation.

$$(\alpha h v)^2 = A(h v - E_g) \tag{1}$$

Where α , *A*, *h*, *v*, and E_g are the absorption coefficient, proportionality constant, Planck's constant, vibra-tional frequency, and energy band gap. NiO was absorbed in a wavelength of 320 nm. Another research showed that NiO and Fe₃O₄ were observed at 330 nm and 440 nm, respectively (Barzinjy *et al.*, 2020). In this research, the Fe₃O₄/SiO₂/NiO band gap was 2.83 eV, which is smaller than the band gap of NiO ~ 3.5 eV and larger than the band gap of ferrite compounds ~ 2 eV (Hariani *et al.*, 2021). The formation of the core-shell-shell, namely the Fe₃O₄/SiO₂/NiO, successfully reduced the band gap.

3.2. Photocatalytic activity

Figure 8a shows the effect of pH on the efficiency of photocatalytic degradation. The dye concentration was 20 mg/L, and the catalyst dose was 0.5 g/L with a pH varying from 5 to 10. The pH solution contributes to the degradation of dyestuffs and gives a charge to the catalyst's surface. Photocatalytic degradation of methylene blue dye using several catalysts, namely TiO₂, ZnO, Co₃O₄, CdS, and MnTiO₃, was optimum at a pH range of 9 to 11 (Alkaykh et al., 2020; Alkaim et al., 2014). Methylene blue dye is a cationic dye at alkaline pH, the dye has a positive charge, and the interaction is more effective with a negatively charged catalyst. Furthermore, there are many OH⁻ ions at the pH of alkaline solutions. The catalyst absorbs irradiation to produce holes (h_{VB}^{+}) which then react with OH^{-} to form hydroxyl radicals (•OH). At high pH, hydroxyl radicals are quickly scavenged, giving them no opportunity to react with dyes (Alkaim et al., 2014).

Table 1. EDX analysis of Fe₃O₄, Fe₃O₄/SiO₂, and Fe₃O₄/SiO₂/NiO

Materials	Elements (%)			
	0	Fe	Si	Ni
Fe ₃ O ₄	29.70	70.30	-	-
Fe ₃ O ₄ /SiO ₂	53.51	18.60	27.89	-
Fe ₃ O ₄ /SiO ₂ /NiO	53.28	14.64	23.97	8.11



Magnetic Field (tesla)

Figure 6. The magnetization of (a) Fe_3O_4 , (b) Fe_3O_4/SiO_2 and (c) $Fe_3O_4/SiO_2/NiO$



Figure 8. Effect of (a) pH solution, (b) catalyst dose, and (c) initial concentration of dye on the photocatalytic degradation of the $Fe_3O_4/SiO_2/NiO$

The effect of catalyst doses was conducted with variations of 0.25, 0.5, 0.75, and 1.0 g/L, while the concentration was 20 mg/L at a pH of 9. Figure 8b shows that the higher the amount of catalyst, the more the dye degraded. In addition to being observed at 100 minutes, doses of 0.5 and 0.75 g/L had nearly the same degradation rate. However, there was a decrease at 1.0 g/L. At higher doses, there is a reduction in the reaction

rate due to catalyst loading, which causes the deactivation of activated molecules by collision with ground state catalysts (Herman, 1995). Furthermore, the optimum dose was at 0.5 g/L with a dye reduction efficiency of 89.77% in 100 minutes.

The effect of the initial dye concentration was analyzed using 10 to 50 mg/L. Figure 8c shows that the dye reduction efficiency increased directly with the initial dye concentration after 100 min. It also increases with the number of dye molecules adsorbed on the catalyst surface. This prevents photons from reaching the catalyst surface as they are blocked by the dye (Hariani *et al.,* 2022; Makeswari and Saraswathi, 2020). Therefore, the photocatalytic degradation of methylene blue dye was better at a low concentration of 10 mg/L with an efficiency of 98.51%. This indicates that the catalyst plays a significant role in dye degradation.

The mechanism of photocatalytic degradation of methylene blue (MB) dye using $Fe_3O_4/SiO_2/NiO$ composite according to the reaction: (Ammar *et al.*, 2020).

Fe₃O₄/SiO₂/NiO +
$$hv \rightarrow$$
 Fe₃O₄/SiO₂/NiO (e_{CB}⁻ + h_{VB}⁺)
e_{CB}⁻ + O₂ → ·O₂⁻
 h_{VB}^{+} + H₂O → ·OH + H⁺
·O₂⁻ + H⁺ → ·OH₂
·O₂⁻ + H₂O → ·HO₂ + OH⁻
·OH₂ + H₂O → H₂O₂ + ·OH
H₂O₂ → 2·OH
MB-Fe₃O₄/SiO₂/NiO + ·OH + ·O₂⁻
→ Fe₃O₄/SiO₂/NiO + CO₂ + H₂O + other product

3.3. Kinetic for photodegradation

The following formula expresses the kinetic model of photocatalytic degradation on methylene blue dye using pseudo-first-order:

$$\ln C_0 / C_t = kt \tag{2}$$

Where C_0 and C_t are the initial concentration at each time (a certain time) (mg/L), t is the irradiation time (min), and k is the rate constant (min⁻¹). The k value is obtained from the slope of the linear fitting graph ln C_0/C_t Versus t. This research determined the kinetics of photocatalytic degradation using a methylene blue dye concentration of 10 mg/L, a catalyst dose of 0.5 g/L, and a solution pH of 9 (Figure 9). The coefficient of determination value (R²= 0.990 > 0.9) indicates that the kinetic model is compatible (Van *et al.*, 2019). Therefore, the k value obtained is $1.1.10^{-4}$ min⁻¹.

3.4. Reusability of Fe₃O₄/SiO₂/NiO

Reusability is essential for the remediation process as it aims to see the cost-effectiveness and feasibility of catalysts (Gebrezgiabher *et al.,* 2019; Moosavi *et al.,* 2020). Its performance uses methylene blue dye concentration of 10 mg/L, a dose of 0.5 g/L, and a solution of pH 9. Figure 10 shows the efficiency of photocatalytic degradation after 5 cycles. Subsequently, the efficiency of photocatalytic degradation decreased from 98.02 to 94.97% (< 5%). The photocatalyst properties, such as surface area, number of active sites, and the presence of impurities, could change during reuse, but those with approximately 5 cycles continue to show good performance. It can be believed that the Fe₃O₄/SiO₂/NiO exhibits excellent photocatalyst stability.



Figure 9. The plot of the pseudo-first-order for photocatalytic degradation on methylene blue dye

Table 2 shows a degradation efficiency comparison of methylene blue dye using several catalysts. The results of this research have high degradation efficiency with the same initial concentration and relatively fast time.

Conclusion 4.

Table 2. Photocatalytic degradation efficiency of some catalysts againts methylene blue dye

The core-shell-shell composite Fe₃O₄/SiO₂/NiO has been successfully synthesized, with Fe₃O₄ as the core, SiO₂ as the interlayer, and NiO spread on the composite surface. The composite has magnetic properties with a saturation magnetization value of 53.84 emu/g. conditions Furthermore, the optimum for photocatalytic degradation of Fe₃O₄/SiO₂/NiO against methylene blue dye were pH 9, catalyst dose of 0.5 g/L, 10 mg/L dye concentration, and irradiation time of 100 minutes, the degradation efficiency of 98.51%. This composite has high stability, and reusability of approximately 5 cycles decreases the removal efficiency by < 5%. Therefore, the $Fe_3O_4/SiO_2/NiO$ composite has the potential to reduce water pollution. Further research needs to be developed for the photocatalytic degradation of wastewater containing other pollutants.



Figure 10. Reusability of Fe₃O₄/SiO₂/NiO

Catalyst	Initial concentration (mg/L)	Irradiation time (min)	Efficiency(%)	References		
Cu-TiO ₂ /ZnO	35	120	64.72	Khaki <i>et al</i> . (2017)		
SnS_2 -SiO $_2@\alpha$ -Fe $_2O_3$	5	100	96.0	Balu et al. (2018)		
ZnO-SnO ₂	10	60	96.53	Lin et al. (2018)		
TiO ₂ /Alg/FeNPs	5	120	97.6	Kanakaraju <i>et al.</i> (2018)		
CoFe ₂ O ₄ /H ₂ O ₂	10	140	82.0	Kalam <i>et al</i> . (2018)		
Fe ₃ O ₄ @SiO ₂ @CeO ₂	10	50	98.0	Ziaadini <i>et al</i> . (2019)		
CoFe ₂ O ₄ @SiO ₂ @DyCe ₂ O ₇	20	30	94.5	Zinatloo-Ajabshir and		
				Salavati-Niasari (2019)		
Fe ₂ TiO ₅	10	250	97.0	Vasiljevic <i>et al</i> . (2020)		
Fe ₃ O ₄ /SiO ₂ /NiO	10	100	98.51	Present study		

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