

Dye removal abilities of the mesophilic and thermophilic biomass: a kinetics study

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Abstract

Mesophilic biomass and thermophilic biomass samples were isolated and used to remove Dorasyn Red dye from aqueous solutions. The biosorption kinetics of dye uptake by four different types of biomass at three temperatures (20, 30, and 40 °C) were investigated using pseudo-first order kinetics, pseudo-second order kinetics, intraparticle diffusion, Elovich, and Bangham models. The pseudo-second-order kinetics model and the first stage of the intraparticle diffusion model were effective in describing the experimental kinetics data. The biosorption results showed that the mesophilic biomass samples could be useful for removing dye under acidic conditions.

Keywords: Biomass, dye, kinetics, mesophilic, thermophilic.

1. Introduction

The extensive use of dyes in many different settings such as the textile, paint, and pulp industries results in the production of coloured wastewater effluents that can cause environmental pollution (Akar *et al.*, 2010; Mona *et al.*, 2011). It is therefore necessary to remove dyes from wastewater before it is discharged. However, it is extremely difficult to treat wastewater containing dyes because of the complex aromatic structures and synthetic origins of many dyes, and because such wastewater is likely to have a low BOD and a high COD (Baskaralingam *et al.*, 2006). Conventional processes used to remove dyes from wastewater include adsorption, advanced oxidation, coagulation/flocculation, electrochemical destruction, electroflotation, electrokinetic coagulation, ion exchange, irradiation, membrane filtration, and precipitation. While these methods can remove dyes from wastewater, they are quite expensive and can be difficult to implement from a technical point of view (Asgher and Bhatti, 2012).

Biological processes for removing dyes from wastewater offer environmental and economic advantages over conventional physicochemical processes (Kaushik and Malik, 2011). Many microorganisms have been identified that are capable of decolourizing a wide range of dyes and other contaminants, these have included actinomycetes, algae, bacteria, fungi, plants, and yeasts (Seesuriyachan *et al.*, 2007; Deive *et al.*, 2010; Kurade *et al.*, 2012). Certain

types of biomass contain organisms that can be used to degrade dyes in wastewater and using biomass to treat wastewater offers advantages in that the fermentation techniques used are relatively simple and the growth media are inexpensive (Mahanpoor *et al.*, 2005). Pearce *et al.* (2003) used whole bacterial cells to decrease the concentrations of water-soluble dyes in wastewater from a textile dyeing process. Seesuriyachan *et al.*, (2007) investigated the effects of a range of factors on the decolourization of wastewater by *Lactobacillus casei* TISTR 1500. Oturkar *et al.*, (2011) found that *Bacillus lentus* BI377 could degrade about 95% of the Reactive Red 120 dye present in wastewater. A literature survey revealed several studies of the extraction of metals using mesophilic and thermophilic bacteria. Devci *et al.*, (2004) studied the bioleaching of complex zinc sulphides by mesophilic and thermophilic bacteria. Taha *et al.*, (2014) investigated the use of thermophilic fungi to decolourize a mixture of high concentrations of azo and anthraquinone dyes at 55 °C.

The aim of our study was to assess the kinetics of the removal of a dye from aqueous solutions using mesophilic and thermophilic biomass samples. From a literature survey we found hardly any studies in which the abilities of mesophilic and thermophilic biomass isolated from they were compared in terms of their removal of dye from aqueous solutions. We first isolated mesophilic (MMRS and MM17) and thermophilic (TMRS and TM17) biomass, then we determined the effects of the pH and biomass concentration on the decolourization achieved. Finally, we investigated the effect of the temperature on the decolourization kinetics when the four different types of biomass were used.

2. Materials and methods

2.1. Preparation of solutions

The Dorasyn Red dye (DR) used in this study was kindly provided by a textile factory in Isparta, Turkey. DR is classified as an anionic dye. The absorbance of a solution of the dye was measured over the visible range, allowing us to determine the absorption maximum. A standard curve was obtained by measuring the absorbance of solutions containing different concentrations of DR at 465 nm using a Hach DR-5000 spectrophotometer (Hach Lange,

Düsseldorf, Germany). A 1,000 mg L⁻¹ stock solution of DR in distilled water was prepared, and solutions with the desired concentrations were prepared by diluting this stock solution. The stock solution was kept in a 2 L plastic volumetric flask at 4 °C. All the other chemicals (including HCl and NaOH) were of analytical grade and were purchased from Merck (Darmstadt, Germany).

2.2. Biomass preparation

A whey sample was obtained from a dairy factory in Isparta and was stored at -80 °C. Mesophilic and thermophilic *Lactobacillus* and *Lactococcus* organisms were isolated from the whey and similar isolation and inoculation methods were applied as described previously (Sofu *et al.*, 2015; Ramyakrishna and Sudhamani, 2017). Four different biomass samples were used in this study. Mesophilic *Lactobacilli* (later called MMRS) and mesophilic *Lactococci* (later called MM17) cultures were grown in MRS broth and M17 broth (both from Merck), respectively, at 37 °C for 48 h. Thermophilic *Lactobacilli* (later called TMRS) and thermophilic *Lactococci* (later called TM17) cultures were grown under anaerobic conditions in MRS broth and M17 broth, respectively, at 60 °C for 48 h. The biomass cultures were then centrifuged at 10,000 rpm for 10 min in a 5804R centrifuge (Eppendorf, Hamburg, Germany), and the pellets and supernatants were collected separately. The pellets were freeze-dried and stored at -20 °C. These freeze-dried biomass samples were used in the experiments.

2.3. Biosorption kinetics experiments

The kinetics of DR removal by the biomass samples were assessed by experiments using a biomass dose of 2.5 g L⁻¹ and a DR concentration of 100 mg L⁻¹ at pH 3, and at different temperatures (20, 30, and 40 °C). Reaction times of 0, 0.5, 1, 2, 4, 8, and 24 h were used for the kinetics experiments. After the selected reaction time each sample was centrifuged at 10,000 rpm for 5 min to remove the biomass, then the intensity of the colour in the solution was determined using a Hach Lange DR-5000 spectrophotometer.

The amount of DR adsorbed at equilibrium, q_e (mg g⁻¹), was calculated using Equation 1,

$$q_e = \frac{(C_0 - C_e)}{W} V \quad (1)$$

where C_0 and C_e (mg L⁻¹) are the initial and equilibrium DR concentrations, respectively, V is the volume of solution (L), and w is the dry mass of the biomass used (g).

2.4. Analytical methods

The initial dye concentration in each solution was determined by measuring the absorbance at 465 nm using a Hach Lange DR-5000 spectrophotometer. After being used in an experiment the MMRS, TMRS, MM17, and TM17 samples were dried overnight at 60 °C. The Fourier transform infra-red (FTIR) spectra of the biomass samples were obtained using a Perkin-Elmer BX IR spectrometer (Perkin-Elmer, Waltham, MA, USA). Scanning electronic microscopy (SEM), performed using an XL-30 S FEG

instrument (Phillips, Eindhoven, The Netherlands), was used to examine the morphologies of the MMRS, TMRS, MM17, and TM17 biomass samples before and after the experiments. The FTIR spectra and SEM images of all of the mesophilic and thermophilic biomass samples were similar throughout the study, therefore only the characteristics of the thermophilic biomass samples (TMRS and TM17) are given here.

3. Results and Discussions

3.1. Characterization of the biomass samples and analysis of the DR removal mechanism

There is great potential for using certain types of biomass as sorbents because of their physicochemical characteristics. Relatively complex methods, including surface adsorption, ion exchange, complexation, complexation and chelation, and micro-precipitation, are typically used to remove dye from wastewater (Banks and Parkinson, 1992; Chu and Chen, 2002; Gupta and Suhas, 2009). The mechanisms involved in decolourizing dye solutions can generally be classed as electrostatic interactions (Liu *et al.*, 2001). The solution pH, the structural properties of the dye and the biomass, ionic exchange processes, and electrostatic repulsion can play important roles in the biosorption of dyes (Fan *et al.*, 2012). For example, we used an anionic DR dye in this study, and the removal efficiency at the original pH of the solution (approximately pH 7) was rather poor because the sites on the biosorbent were negatively charged. The removal efficiency was higher at acidic pH values because of the presence of H⁺ ions in the solution.

The FTIR spectra of the (a) TMRS and (b) TM17 after the dye removal experiments are shown in Fig. 1 and were used to identify the functional groups on the biomasses and to determine the dye removal mechanism.

The TMRS and TM17 FTIR spectra each contained -OH and -NH stretching bands at 3291–3405 cm⁻¹, an -OH stretching band at 2369 cm⁻¹, a C=C aromatic stretching vibration band at 1655 cm⁻¹, and an S=O stretching vibration band at 1077 cm⁻¹ (Parshetti *et al.*, 2010). An asymmetric stretching band at around 1650 cm⁻¹ was also found in each spectrum, suggesting the presence of carboxyl groups. The carboxyl, hydroxyl, and amino groups found are the sites at which most sorption processes occur (Zhang *et al.*, 2009; Sayilgan and Cakmakci, 2013). Kurade *et al.*, (2012) found similar peaks for a bacteria–yeast consortium, BL-GG, used to decolourize textile effluent.

The SEM results also showed that the original TMRS and TM17 were net-like structures with angular shapes, whereas the SEM images of the TMRS and TM17 after they had been used to remove DR dye from solution showed that their structures had changed significantly (figures not shown). The pores of the biomass samples had become coated with dye, making the originally rough surfaces become smoother, which is consistent with results previously described (Lata *et al.*, 2008; Pengthamkeerati *et al.*, 2008). The TMRS biomass contained both bacillus and coccus structures. The results of the kinetics experiments were used to attempt to determine the

mechanisms involved in the removal of the dye by the biomass samples. The biosorption process was found to be strongly dependent on a wide range of biosorption

mechanisms, and boundary layer diffusion was found to have a particularly strong influence on biosorption.

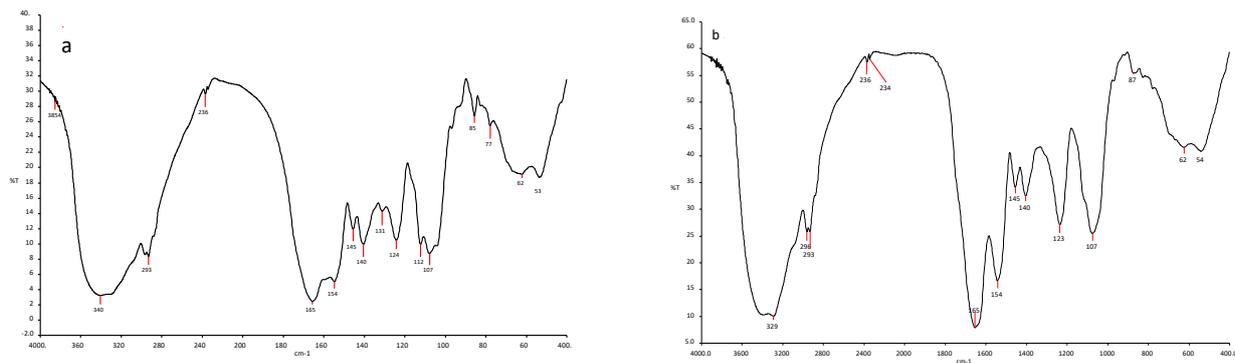


Figure 1. Fourier transform infra-red spectra of the (a) TMRS and (b) TM17 biomass samples after they had been used to remove Dorasyn Red from solution

3.2. Biosorption kinetics

Kinetics studies are commonly used to help understand the mechanisms involved in biosorption processes (Akar and Divriklioglu, 2010; Xi *et al.*, 2013) and to determine which mechanisms control the efficiency of the biosorption process (Annadurai *et al.*, 2008). Several kinetics models can be used to determine which mechanism controls the biosorption processes. Langergren's rate equations are commonly used to model the biosorption of a solute from a liquid (Annadurai *et al.*, 2008). We tested our kinetics data acquired at different temperatures against pseudo-first-order kinetics, pseudo-second-order kinetics, intraparticle diffusion, Elovich, and Bangham (pore diffusion) models. The constants for these models and the correlation coefficients for the relationships between the models and the experimental data are calculated (Table 1).

3.2.1. Pseudo-first-order kinetics model

The pseudo-first-order kinetics equation for a simple biosorption kinetics test is shown in Equation 2.

$$\frac{dq_t}{q_t} = k_1(q_{eq} - q_t) \quad (2)$$

Equation 2 becomes linear when it is integrated using the initial condition of $q_t = 0$ at $t = 0$ and $q_t = q_t$ at $t = t$ (Ho and McKay, 1998), giving the pseudo-first-order kinetics model shown in Equation 3,

$$\log(q_e - q_t) = \frac{\log(q_e - k_1)}{2.303} t \quad (3)$$

where q_e and q_t are the biosorption capacities (mg g^{-1}) of the biomass at equilibrium and at time t , respectively, and k_1 is the equilibrium rate constant for pseudo-first-order biosorption (min^{-1}). Plotting $\log(q_e - q_t)$ against t allows us to determine the applicability of the pseudo-first-order kinetics model shown in Equation 3 to the experimental data.

The pseudo-first-order kinetics models for the removal of DR by the four types of biomass tested are shown in Figure 2.

It can be seen from Fig. 2 that the pseudo-first-order kinetics model did not fit the experimental results very well. The calculated and experimental q_{eq} values were significantly different for each type of biomass, the experimental q_{eq} values being much higher than the calculated q_{eq} values. The DR removal reaction cannot therefore be considered to follow pseudo-first-order kinetics. This could be because the boundary layer may control the early part of the removal process (Vijayaraghavan *et al.*, 2006; Kushwaha and Sudhakar, 2013). The pseudo-first-order kinetics model has been found not to fit experimental data well over the whole contact period in most similar cases but was found to be generally applicable in the first 20–30 min of the removal processes (Ho and McKay, 1999; Varank *et al.*, 2012).

3.2.2. Pseudo-second-order kinetics model

The pseudo-second-order kinetics equation, based on the biosorption equilibrium capacity, can be expressed in the form shown in Equation 4 (Ho and McKay, 1999).

$$\frac{dq_t}{q_t} = k_2(q_{eq} - q_t)^2 \quad (4)$$

Integrating Equation 4 and applying the initial conditions gives the linear form of the pseudo-second-order kinetics model shown in Equation 5.

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \left(\frac{1}{q_e}\right) t \quad (5)$$

The initial biosorption rate, h (mg (g min)^{-1}) is defined as shown in Equation 6.

$$h = k_2 q_e^2 \quad (6)$$

Table 1. The pseudo-first-order, pseudo-second-order, intraparticle diffusion, Elovich, and Bangham model rate constants

Temp. (°C)	First-order kinetic model				Second-order kinetic model			Intra particle diffusion model				Elovich model			Bangham's model		
	Exp. q_e (mg/g)	q_e (mg/g)	K_1 (min ⁻¹)	R_1^2	q_e (mg/g)	K_2 (g/mg min ⁻¹)	R_2^2	K_{p1} (mg/g.min ^{0.5})	R_1^2	K_{p2} (mg/g.min ^{0.5})	R_2^2	α (mg/g.min)	β (g/mg)	R^2	k_o (g)	α	R^2
MMRS																	
20	29.34	2.63	7.37x10 ⁻³	0.98	29.58	7.22x10 ⁻³	0.99	0.7169	0.92	0.0811	0.66	1.05x10 ²	0.3727	0.87	6.949	0.185	0.87
30	30.78	3.27	6.21x10 ⁻³	0.83	31.05	8.42x10 ⁻³	0.99	0.8372	0.89	0.0429	0.98	1.64x10 ²	0.3696	0.79	7.623	0.188	0.79
40	30.02	6.98	9.67x10 ⁻³	0.73	30.12	1.18x10 ⁻²	0.99	2.8552	0.97	0.0276	0.66	5.54x10 ¹²	1.2285	0.61	17.40	0.056	0.61
TMRS																	
20	31.89	2.27	4.37x10 ⁻³	0.96	32.36	4.33x10 ⁻³	0.99	0.6122	0.93	0.1064	1.00	9.18x10 ¹	0.3355	0.88	6.344	0.207	0.88
30	26.20	4.26	5.98x10 ⁻³	0.90	26.31	1.06x10 ⁻²	0.99	0.76	1.00	0.1028	0.81	7.28x10 ⁶	0.8755	0.90	1.055	0.078	0.90
40	29.94	3.20	9.21x10 ⁻³	0.73	30.12	1.40x10 ⁻²	0.99	2.6385	0.95	0.1507	0.53	5.17x10 ⁴	0.5876	0.79	11.29	0.117	0.79
MM17																	
20	25.56	5.17	2.07x10 ⁻³	0.48	25.44	2.26x10 ⁻²	0.99	1.0996	0.93	0.0602	0.31	3.55x10 ¹	0.3893	0.76	5.536	0.185	0.74
30	23.25	2.51	4.83x10 ⁻³	0.86	23.52	8.76x10 ⁻³	0.99	1.3231	0.98	0.1713	0.84	1.11x10 ³	0.5916	0.90	6.484	0.122	0.90
40	24.33	1.40	4.83x10 ⁻³	0.84	25.06	3.58x10 ⁻³	0.99	1.9003	0.87	0.3866	0.82	0.88x10 ¹	0.3448	0.74	3.307	0.217	0.74
TM17																	
20	39.41	17.14	9.21x10 ⁻⁴	0.09	38.61	5.80x10 ⁻¹	0.99	5.3467	1.00	0.0495	0.27	6.52x10 ²⁴	1.6869	0.54	34.28	0.103	0.48
30	39.02	5.59	4.83x10 ⁻³	0.55	39.06	1.19x10 ⁻¹	0.99	2.7916	0.95	0.1016	0.76	1.59x10 ¹⁰	0.7821	0.89	19.71	0.169	0.93
40	17.64	3.54	3.68x10 ⁻³	0.61	17.73	2.42x10 ⁻²	0.99	1.4695	0.96	0.0819	0.95	7.51x10 ⁴	1.1890	0.94	6.313	0.069	0.94

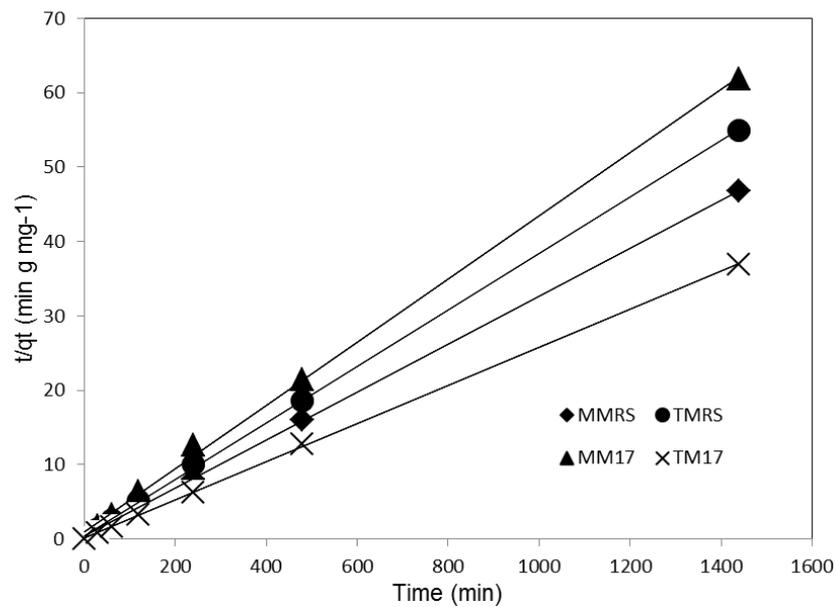


Figure 2. Pseudo-first-order kinetics model plots for the biosorption data for the removal of Dorasyn Red by the biomass samples. The dye concentration was 100 mg L^{-1} , the biomass dose was 2.5 g L^{-1} , the solutions were at pH 3, and the temperature was $30 \text{ }^\circ\text{C}$

Plotting t/q_t against t produces a line, the slope and intercept of which are the biosorption capacity at equilibrium q_e and k_2 , respectively. In Equation 5, h , q_e (mg g^{-1}), and k_2 ($\text{g} (\text{mg min})^{-1}$) are the initial adsorption rate, the biosorption capacity at equilibrium, and the equilibrium rate constant, respectively, for pseudo-second-order biosorption.

The pseudo-second-order kinetics model fitted the experimental data well, a plot of t/q_t against t giving a straight line for each type of biomass (Fig. 3) and the correlation coefficients being very high (>0.99).

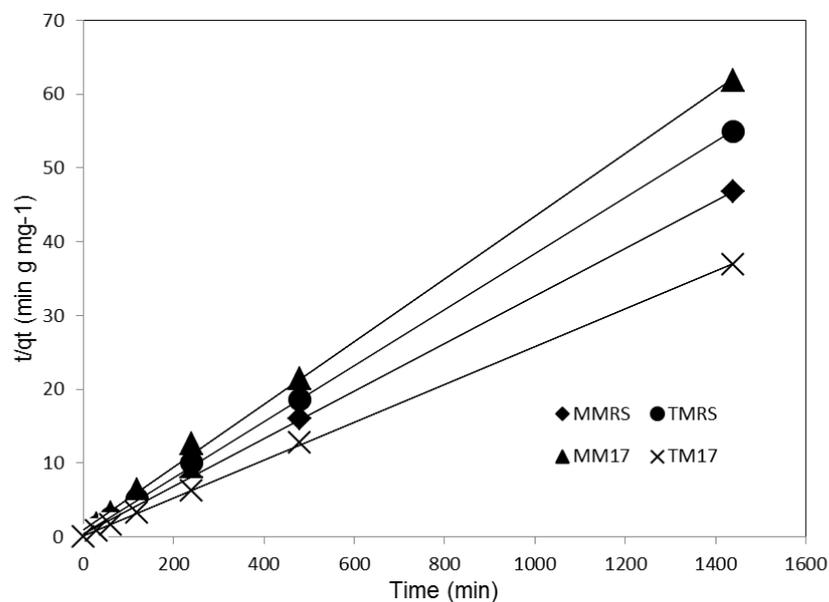


Figure 3. Pseudo-second-order kinetics model plots for the biosorption data for the removal of Dorasyn Red by the biomass samples. The dye concentration was 100 mg L^{-1} , the biomass dose was 2.5 g L^{-1} , the solutions were at pH 3, and the temperature was $30 \text{ }^\circ\text{C}$.

The q_e values were similar ($25\text{--}30 \text{ mg g}^{-1}$) at all of the temperatures that were used ($20\text{--}40 \text{ }^\circ\text{C}$). The calculated q_{eq} values for each type of biomass at each temperature tested were very similar to the experimental q_{eq} values. These

results suggest that the biosorption process was described well by the pseudo-second-order kinetics model, and this may be because the rate at which the DR was sorbed by the biomass samples was controlled by a number of

biosorption mechanisms, as has been reported by other researchers (Chen and Wang 2007, Varank *et al.*, 2012).

The pseudo-second-order kinetics results showed that the initial adsorption rate (h) for the MMRS and TMRS samples increased as the temperature increased. These results show that the biosorption mechanism played an important role in controlling the rate at which the DR was sorbed by the MMRS and TMRS. Yakout and Elsharif, (2010) found similar results for the sorption of strontium by rice-straw carbon. The biosorption mechanism could be the rate limiting step because of the valence forces caused by the sharing or exchange of electrons between the biomass and the dye (Saeed *et al.*, 2005; Sangi *et al.*, 2008).

3.2.3. Intraparticle diffusion model

In general, the removal of a dye from a solution proceeds via four steps, (i) bulk diffusion, (ii) film diffusion, (iii) intraparticle or pore diffusion, and (iv) a chemical reaction involved in the ion-exchange, complexation, and/or chelation of the dye (Cheung *et al.*, 2007; Nethaji and Sivasamy, 2011). The sorption process is usually controlled by either the mass transport rate in the liquid phase or the intraparticle mass transport rate. The intraparticle diffusion model is frequently used to determine the nature of the rate-controlling step, and this model can be

represented as described by Weber and Morris, (1963) and shown in Equation 7,

$$q_t = k_p t^{0.5} + c \quad (7)$$

where q_t is the adsorption capacity (in mg g^{-1}) at time t , k_p is the intraparticle diffusion rate constant ($\text{mg g}^{-1} \text{min}^{-0.5}$), and c is the intercept, which is related to the thickness of the boundary layer. The intercept and slope of the line found by plotting q_t against $t^{0.5}$ are c and k_p , respectively.

The line will pass through the origin if intraparticle diffusion is the controlling step (Nethaji and Sivasamy, 2011), but our plots contained multiple lines, indicating that two or three steps were involved in the biosorption process. The first linear portion was attributed to the immediate use of the most readily available sites on the surfaces of the biomass, and this process would have been controlled by boundary layer diffusion. The second linear portion was attributed to very slow diffusion of the DR from the surface sites into the inner pores, termed intraparticle diffusion (Chakrapani *et al.*, 2010). The K_{p1} and R_1^2 values were calculated for the first parts of the lines in the intraparticle diffusion model plots and the K_{p2} , and R_2^2 values were calculated for the second parts of the lines in the plots (Fig.4).

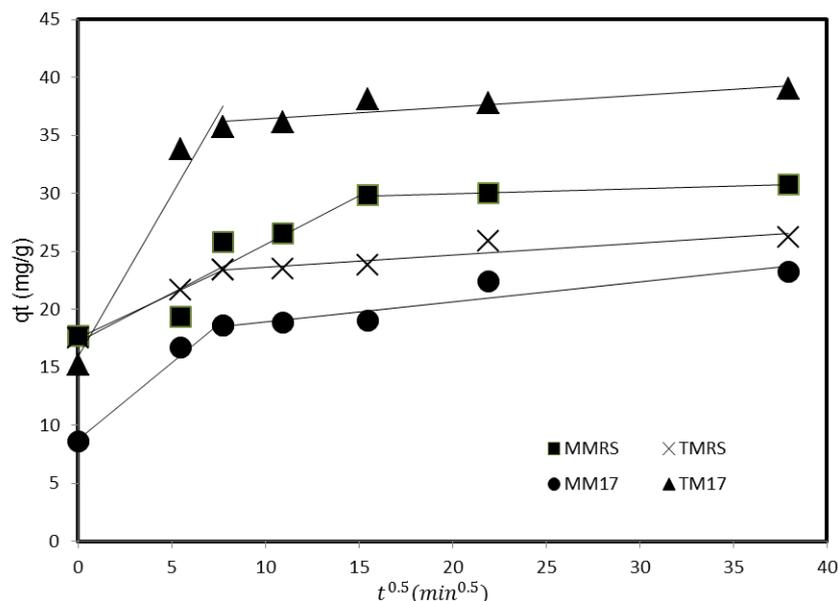


Figure 4. Intraparticle diffusion model plots for the biosorption data for the removal of Dorasyn Red by the biomass samples. The dye concentration was 100 mg L^{-1} , the biomass dose was 2.5 g L^{-1} , the solutions were at pH 3, and the temperature was $30 \text{ }^\circ\text{C}$.

The correlation coefficients for the first portions of the lines (R_1^2) were 0.87–1.00, and the correlation coefficients for the second portions of the lines (R_2^2) were 0.31–1.00. The R_1^2 values were higher than the R_2^2 values, indicating that boundary layer diffusion played an important role in controlling the biosorption rate. These results indicate that intraparticle diffusion was not the only rate-controlling step, but that boundary layer diffusion also played a role in controlling the rate, and this is consistent with previous reports (Batzias and Sidiras, 2007; Nethaji and Sivasamy, 2011).

3.2.4. Elovich kinetics model

The Elovich kinetics equation has been used to describe the adsorption of a solute from an aqueous solution (Bulut and Özacar, 2008). This equation is also used to describe second order kinetics assuming that the solid surfaces are energetically heterogeneous. However, no specific sorption mechanism has been associated with this model (Sparks, 1989).

The linear form of the Elovich equation (Sparks, 1989) is shown in Equation 8,

$$q_t = \frac{1}{\beta} \ln(\alpha\beta) + \frac{1}{\beta} \ln t \quad (8)$$

where α (mg (g min)^{-1}) is the initial sorption rate and β (g mg^{-1}) is related to the surface coverage and the

chemisorption activation energy. The Elovich coefficients can be calculated from the line found when q_t is plotted against $\ln(t)$, as shown for our data in Figure 5.

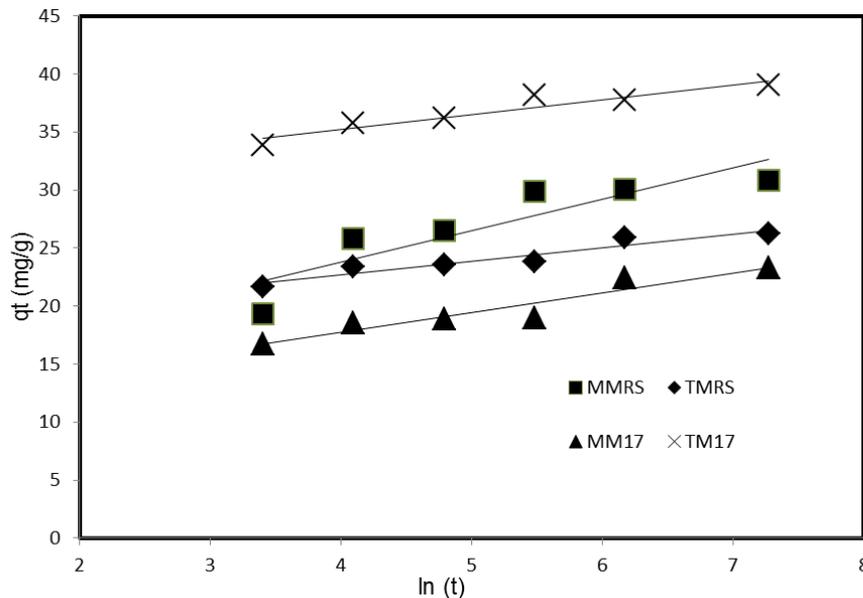


Figure 5. Elovich model plots for the biosorption data for the removal of Dorasyn Red by the biomass samples. The dye concentration was 100 mg L^{-1} , the biomass dose was 2.5 g L^{-1} , the solutions were at pH 3, and the temperature was $30 \text{ }^\circ\text{C}$

The α value generally increased as the temperature increased for both the MMRS and TMRS. The α value for the MMRS was 1.05×10^2 at $20 \text{ }^\circ\text{C}$, and it increased to about 5.54×10^{12} at $40 \text{ }^\circ\text{C}$. These results indicate that the roles of the biosorption mechanisms in controlling the uptake rate increased with temperature, which is consistent with the results of previous studies (Aksakal and Ucun, 2010; Yakout and Elsherif, 2010). However, the Elovich model did not fit the experimental data well for all the biomass samples that were tested ($R^2=0.54\text{--}0.90$).

3.2.5. Bangham's model

We attempted to determine whether a slow uptake step (pore diffusion) occurred in the adsorption system using Bangham's equation (Aharoni *et al.*, 1979), which is shown in Equation 9.

$$\log \log \left(\frac{c_0}{c_0 - q_t m} \right) = \log \left(\frac{k_0 m}{2.303V} \right) + \alpha \log t \quad (9)$$

In Equation 9, c_0 is the initial concentration (mg L^{-1}) of the dye in the solution, V is the volume of the solution (mL), m is the concentration (g L^{-1}) of the adsorbent (biomass), and q_t is the amount of dye adsorbed (mg g^{-1}) at a specific time. The constants α (<1) and k_0 are the intercept and slope, respectively, of the line found when $\log(c_0/c_0 - q_t m)$ is

plotted against $\log(t)$, as shown for each type of biomass tested in Fig. 6.

The correlations were not good for the biomass samples tested at any of the temperatures used (the R^2 values were $0.48\text{--}0.94$). These results indicate that pore diffusion was not the only rate-controlling step in the DR removal process. Kuswaha and Sudhakar, (2013) and Varank *et al.*, (2012) found similar results in studies of the sorption of uranium and 4-nitrophenol, respectively.

4. Conclusions

Kinetics experiments showed that the mesophilic biomasses (MMRS and MM17) removed the DR effectively at 20 , 30 , and $40 \text{ }^\circ\text{C}$. The kinetics data acquired for all four types of biomass at three different temperatures were investigated using pseudo-first-order kinetics, pseudo-second-order kinetics, intraparticle diffusion, Elovich, and Bangham models, and the biosorption process was found to follow pseudo-second-order kinetics and the first stage of the intraparticle diffusion model. We concluded that the biosorption of DR by the biomass samples tested involves a number of mechanisms, and that boundary layer diffusion has a particularly marked effect on the biosorption rate.

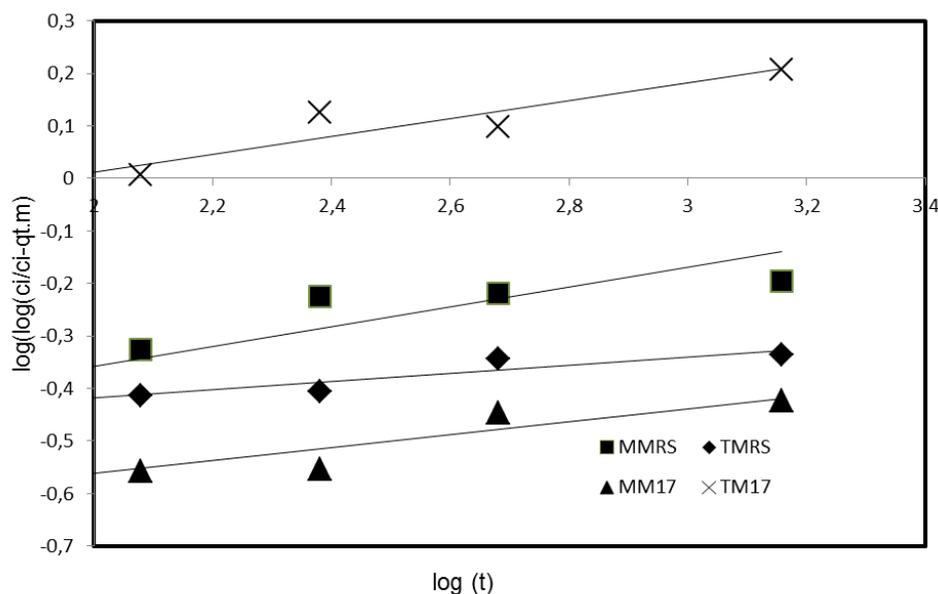


Figure 6. Bangham's model plots for the biosorption data for the removal of Dorasyn Red by the biomass samples. The dye concentration was 100 mg L^{-1} , the biomass dose was 2.5 g L^{-1} , the solutions were at pH 3, and the temperature was $30 \text{ }^{\circ}\text{C}$.

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