

Synthesis and application of CeO₂/sawdust nanocomposite for removal of As(III) ions from aqueous solutions using a fixed bed column system

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Abstract: In this study, nanocomposite of ceria sawdust (CeO₂/SD) synthesized by precipitation method was utilized for removal of As (III) ions from aqueous solutions. Study of the process was done in column system. Characterization of the nano sized adsorbent particles was carried out using XRD and SEM techniques. The effects of important parameters, such as the value of initial pH, the flow rate, the influent concentration of arsenic and bed depth were studied in the column system. The Thomas model was applied for treatment of the adsorption data at different flow rate, influent concentration and bed depth. The bed-depth/service time analysis (BDST) model was also applied at different bed depth to predict the breakthrough curves. The two models were found suitable for describing the bio sorption process of the dynamic behavior of the CeO₂/SD adsorbent in column investigation. Based on Thomas model, the equilibrium adsorption reached 8.28 mg g⁻¹ when a As(III) polluted solution with influent concentration of As 10 mg l⁻¹ passed through the column with a flow rate of 2 ml min⁻¹. All the results suggested the presented nanocomposite as an efficient and cost effective adsorbent for removal of As (III) ions from aqueous solutions.

Keywords: Removal, As(III), CeO₂, Sawdust, Nanocomposite, Column system

1. Introduction

The main heavy metals which cause metal ion pollution are Cd, Pb, Cr, As, Hg, Cu and Ni and this metals generally refractory and cannot be degraded (AL-Othman *et al.*, 2012; Alqadami *et al.*, 2016; Naushad *et al.*, 2016). Arsenic (As) ranks 20th among the most abundant elements in the earth's crust, and it is associated with igneous and sedimentary rocks, particularly with sulphidic ores (Cullen and Reimer 1989; Abdullah *et al.*, 2016). Chemically,

arsenic is very similar to its predecessor, phosphorus, and it can partially substitute for phosphorus in biochemical reactions. Arsenic is toxic to plants and soil biota (Sadiq 1997; Gaurav et al., 2014). Long-term consumption of arsenic-contaminated water can lead to severe health problems, including skin lesions (e.g., pigmentation of the skin and the development of hard patches of skin on the palm of the hands), and kidney, lung, liver and prostate cancers (Rabiul Awual et al., 2012). Arsenite, As (III), is generally considered to be more acutely toxic than arsenate, As(V) (Naqvi et al., 1994), and is also more potent than arsenate in chronic toxicity (Lantz et al., 1994). The permissible limit (10 ppb) recommended by the World Health Organization (WHO, 2001) make no differentiation between arsenite and arsenate. Concentrations of arsenic detected in environment are generally reported as total arsenic (without regard to speciation) although some analytical methods are available to distinguish between the organic and inorganic forms and between the two valences states of arsenic (Butler, 1988; Guo et al., 2007).

Arsenic is found in soils, air, and water as a metalloid and as chemical compounds of both inorganic and organic forms. Significant research has been completed in attempt to remove arsenic from aqueous solutions. Removal of As (V) and As (III) from groundwater has been researched using natural siderite in both batch and column studies (Guo et al., 2007). Results for this research indicated that the high efficiency for As (III) rather than As (V) was attributed to adsorption of the As (III) to the pristine siderite and the fresh iron oxide coatings. In another study arsenic adsorption to Fe₂O₃ was shown to be higher than Al₂O₃ (Jeong et al., 2007).

Using iron oxide for the removal of arsenite ions from groundwater showed that the removal was independent of both the arsenic and suspended solid concentrations. In

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addition, ferrites have been shown to be more stable to dissolution than either metal hydroxides or metal sulfides (Zade and Dharmadhikari, 2007; Naushad *et al.*, 2015a). More recently nanomaterials have been studied for their ability to remove arsenic among other contaminants from aqueous solution, with much promise. For example, nanoscale zero valent iron is effective for the removal of arsenic through reduction mechanisms to elemental arsenic (Ramos *et al.*, 2009). Nanoparticles can also be surface modified for environmental applications. Iron nanoparticles have shown improved reactivity by coupling with catalytic metals (Obare and Meyer, 2004). Jeong found that adsorption to Fe₂O₃ was better than Al₂O₃, but neither of them had high adsorption capacities (Zade and Dharmadhikari, 2007; Naushad *et al.*, 2015b).

In the present study, nanoadsorbent CeO₂/SD was synthesized and studied for its ability to remove As(III) ions from aqueous solutions. The aim of this study is to develop a cheap technology for the removal of As (III) from wastewater. The nanocomposites were synthesized using a precipitation method, which consisted of a slow titration of soluble mixture with sodium hydroxide. The synthesized nanocomposite was then tested for the removal of As(III) from aqueous solution. Finally, studies were performed at the column system by CeO₂/SD nanocomposite. Several factors such as initial pH value, flow rate, influent concentration and bed depth on As(III) adsorption by CeO₂/SD column were considered. Thomas model and BDST model was used to predict the performance.

1.1. Thomas model

The data obtained in continuous mode studies was used to calculate maximum solid phase concentration of arsenic on adsorption rate constant using the kinetic model developed by Thomas (Thomas, 1944; Othman *et al.*, 2013). The Thomas model is one of the most general and widely used methods in column performance theory. The expression by Thomas for an adsorption column is given as follows:

$$\frac{C_{t}}{C_{0}} = \frac{1}{1 + \exp\left[\frac{k_{TH} \left(q_{0} x - C_{0} V_{eff}\right)}{F}\right]}$$
(1)

where k_{Th} is the Thomas rate constant (ml min⁻¹ mg⁻¹), q₀ the equilibrium arsenic uptake per g of the adsorbent (mg g⁻¹), x the amount of adsorbent in the column (g), V_{eff} the effluent volume (ml), C₀ the influent As(III) concentration (mg l⁻¹), C_t the effluent concentration at time t (mg l⁻¹) and F is the flow rate (ml min⁻¹). The value of C_t/C₀ is the ratio of effluent and influent arsenic concentrations. The value of time t (min) is t = V_{eff}/F. The kinetic coefficient K_{Th} and the adsorption capacity of the column q₀ can be determined from a plot of C_t/C₀ against t at a given flow rate.

1.2. The bed-depth/service time analysis (BDST) model

The BDST model is based on physically measuring the capacity of the bed at different breakthrough values. The BDST model works well and provides useful modeling

equations for the changes of system parameters. A modified form of the equation that expresses the service time at breakthrough, t, as a fixed function of operation parameters is BDST model (Goel *et al.* 2005, Naushad *et al.* 2015c):

$$t = \frac{N_0}{C_0 F} Z - \frac{1}{K_a C_0} \ln \left(\frac{C_0}{C_t} - 1 \right)$$
 (2)

where C_t is the effluent concentration of solute in the liquid phase (mg l⁻¹), C_0 the initial concentration of solute in the liquid phase (mg l⁻¹), F the influent linear velocity (cm min⁻¹), N_0 the adsorption capacity (mg g⁻¹), K_a the rate constant in BDST model (I mg⁻¹ min⁻¹), t the time (min) and Z is the bed depth of column (cm). A plot of t versus bed depth, Z, should yield a straight line where N_0 and K, the adsorption capacity and rate constant, respectively, can be evaluated.

2. Materials and methods

2.1. Materials

All chemicals used were of analytical grade (AR) and were prepared in distilled water. The sulfate or chloride salts of all cations were purchased from Merck with highest purity available and used without any further purification. All experiments were carried out in aqueous solutions using distilled water. A Metrohm pH meter (model 827) with a combined double junction glass electrode, calibrated against two standard buffer solutions at pH 4.0 and 7.0, was used for pH measurement. The pH of the solutions was adjusted using either 0.10 M HCl or NaOH solutions.

2.2. Preparation of CeO₂/SD

For preparation of, 4.5 g sawdust was added to 90 mL of $0.10 \text{ M Ce}(SO_4)_2$ solution and stirred for two hours at room temperature. Afterwards, NaOH solution (0.4 M) was slowly added into the mixture of metal ion-sawdust under vigorous steering and then mixture was heated at 80 °C for another 2h. Subsequently, CeO_2/SD particles were rinsed with sufficient deionized water and dried for several hours in an oven at 100 °C.

2.3. Preparation of As(III) test solutions

 As_2O_3 was used as the source of As (III). Stock solutions of 100 mg l⁻¹ of As(III) ions were prepared by dissolving As_2O_3 in NaOH solution, and then the pH was adjusted to 5 using 0.10 M HCl. All working solutions were prepared by diluting the stock solution with distilled water to the needed concentration.

2.4. Adsorption experiments

Continuous flow sorption experiments were conducted in a glass column (1 cm internal diameter and 50 cm height). CeO_2/SD nanocomposite was packed into a glass column (1 cm in diameter and 60 cm in height). Except the experiment of the effect of pH values and bed depth, the mass of CeO_2/SD in the column was 0.50 g and the value of pH was about 5 (the natural value). In considering of pH effect, the pH of arsenic solutions was adjusted by adding either 0.1 M HCl or NaOH solution. Samples were collected at regular

time intervals in all the adsorption. Determination of ascorbic acid was carried out by iodometric coulometric titration. Platinum and silver wires were used as working (anode) and counter (cathode) electrodes in, respectively. Excess of potassium iodide was used as auxiliary electrolyte and starch was used as indicator helping to detect the endpoint. A Digital coulometer (ZAG Chemie Co.) was used for recording of the charge consumed during titration. In order to study the effect of bed depth for determination of the column performance, the experiments were conducted at different bed depth, 1.5 cm (0.25 g), 3 cm (0.5 g), 4.5 cm (0.75 g) with influent As(III) concentration of 10 mg I⁻¹ and flow rate of 2 ml min⁻¹.

2.5. Characterizations

The synthesized CeO₂/SD nanocomposite were characterized by the techniques usually employed in porous materials, such as power X-ray diffraction (XRD) using an Philips PW X-ray diffractometer at a voltage of 40 kV and a current of 100 mA with Cu K∝ radiation $(\lambda=1.54056 \text{ A}^{\circ})$, in the 20 ranging from 0 to 70. The surface morphology and particle size of the products were measured using Scanning electron microscopy with unique thermo-emission electron source by a tungsten film, Germany and UK Co-production model LEO 1430VP). The infrared spectra (400–4000 cm⁻¹) of samples were recorded on an alpha FT-IR (2011 Bruker Optic GmbH) instrument.

3. Results and discussion

3.1. Characterization of CeO₂/Sawdust nanocomposite

3.1.1. XRD Studies

Fig. 1 shows the XRD pattern of CeO₂ NPs, untreated Sawdust and CeO₂/SD nanocomposite prepared via chemical precipitation method.

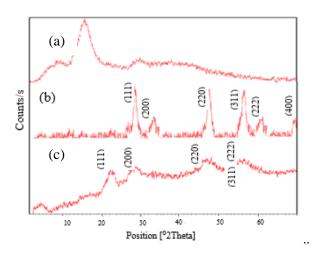


Figure 1. XRD patterns of synthesized (a) CeO₂/SD, (b) CeO₂ NPs and (c) untreated Sawdust

The XRD pattern of sawdust is presented in Figure 1a. In Figure 1a, the bulk of the X-ray signal originated from the sawdust substrate. The XRD peaks of pure CeO_2 (Fig 1 b) at 2θ of 28.60° , 33.20° , 47.40° , 56.40° , 59.10° and 69.40° were respectively indexed as (111), (200), (220), (311), (222) and (400) phases, corresponding to a face-centered

cubic (FCC) fluorite structure for CeO_2 (Zhou and Switzer, 1996). As shown, Index peaks of CeO_2 are clearly observed in the synthesized CeO_2 /SD nanocomposite (Fig 1c). The intensity of reflections in CeO_2 /SD NC was decreased via a layer of Cerium oxide nanoparticles covered on the sawdust due to interactions with sawdust.

3.1.2. Surface Morphological studies

Scanning electron microscope (SEM) pictures are useful for examining the fine structure of materials. SEM technique is commonly used for surface characterization and determination of particle size, shape as well as particle size distribution in nanomaterials. The SEM micrographs of the synthesized CeO₂/SD before and after As(III) solution treatment are shown in Figs. 2. The non-uniform and segregate CeO₂ nano-sized particles coated onto sawdust are presented in Fig. 2a. As indicated, the particle sizes are affected when the CeO₂/SD nanocomposite treated with the arsenic solution (Fig. 2b).

3.1.3. FT-IR spectroscopy study

The FTIR spectra of the untreated sawdust, CeO₂ NPs, CeO₂/SD NC before and after adsorption are shown in Figure 3 and 4. The FTIR measurements were done by using the KBr pellet technique (Mazaheri et al., 2009). Figure 3a shows the FT-IR spectra of untreated sawdust. Sawdust has a fiber structure and its main component is cellulose, which has a straight chain structure and large molecule mass. The adsorption peak at 3411 cm⁻¹ indicates the hydroxyl groups and the adsorption band at 2905 cm⁻¹ is due to the contribution from C-H stretching. The band at 2359 cm⁻¹ is assigned to stretching vibrations of N-H or C=O groups probably due to amines and ketones, 1647 cm⁻¹ is an indication of COO, C=O, and can also indicate the bending vibration of adsorbed water, 1268 cm⁻¹ is assigned to carboxylic acids vibration, 1058 cm⁻¹ is stretching vibration of C-O-C and O-H of polysaccharides. The band at around 1428 cm⁻¹ is assigned to symmetric COO- stretching motions and to the bending vibrations of aliphatic groups, whereas the peak at 1372 cm⁻¹ refers to C-O stretching of cellulose in sawdust (Moafi et al., 2016). The infrared spectrum (FTIR) of CeO2 nanoparticles was in the range of 400-4000 cm⁻¹ wave number and identifies the chemical bonds, as well as functional groups in the compound shows in Figure 3b. The absorption peak at 3436 cm⁻¹ indicates the stretching vibration hydroxyl groups. Several broad absorption peaks centered at 1636 cm⁻¹, 1333 cm⁻¹, 1188 cm⁻¹ and 1106 cm⁻¹ indicate the existence of functional groups that are a bending vibration of C-H stretching. The strong band below 700 cm⁻¹ was assigned to the Ce-O stretching mode (Reinhardt et al., 2002). The broad band, corresponding to the Ce-O stretching banding of CeO2 is seen at 506 cm⁻¹. Figure 3c shows the FT-IR spectra of CeO₂/SD NC. The vibration and stretching peaks such as OH⁻ groups, C-H stretching and stretching of cellulose of sawdust was shown. The peaks located in the area from 400 to 750 cm⁻¹ to the CeO₂ stretching. The rest of the peaks were also similar with each other which indicate the formation of pure phase of CeO₂. FT-IR spectra of CeO₂/SD NC after adsorption of As (III) is shown in Figure 4. The

adsorption peaks for main component of sawdust and functional groups in the CeO₂ nanoparticles into the CeO₂/SD nanocomposite such as fiber structure, cellulose and stretching vibration hydroxyl groups, vibration of C-H stretching, Ce-O stretching mode, respectively are shifted to 3432.36 cm⁻¹, 2356.58 cm⁻¹, 1635.88 cm⁻¹, 540.69 cm⁻¹ after adsorption indicates the adsorption of arsenic (III) ions.

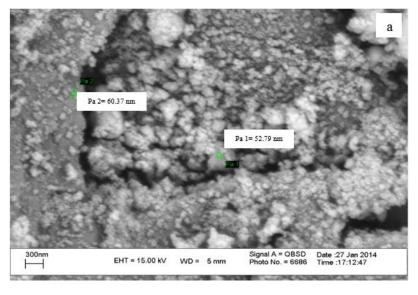
3.2. Column Adsorption Study

3.2.1. The effect of pH

To investigate the effect of pH on the As(III) adsorption, As(III) solution (C=10 mg L⁻¹) was passed through the column containing CeO₂/SD particles at various pH values (3, 5 and 10). Fig 5 shows the effect of pH value on adsorption of As(III) onto CeO₂/SD using a plot of dimensionless concentration (Ct/Co) versus volume of influent solution (ml). As indicated the adsorption capacity of the column is highly dependent on the pH of the solution. The maximum adsorption occurred at pH value about 5 to 6.

3.2.2. The effect of flow rate

To investigate the effect of flow rate on arsenic adsorption, the influent arsenic concentration was held constant at 10 mg L⁻¹, and test solution passed through the column at three different flow rates (2.0, 5.0 and 8.0 ml min⁻¹). The breakthrough curves obtained are shown in Fig 6. The variation in the slope of the breakthrough curve and adsorption capacity may be explained on the basis of mass transfer fundamentals. As represented, the breakpoint occurred faster at higher flow rate. The reason is that at higher flow rate the rate of mass transfer gets increases, i.e. the amount of cation adsorbed onto unit bed height (mass transfer zone) gets increased with increasing flow rate leading to faster saturation at higher flow rate (Ko et al., 2000). In contrast, breakthrough time reaching saturation was increased significantly with a decreased in the flow rate. Since at a low influent flow rate, the adsorbate has more time to contact with CeO2/SD that resulted in higher removal.



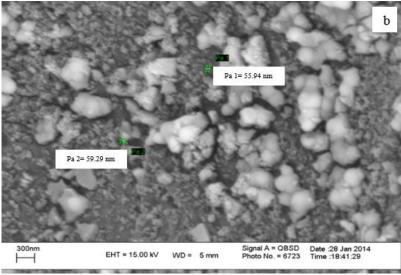


Figure 2. Scanning electron microscopy (SEM) images of CeO₂/SD, (a) before & (b) after As (III) adsorption

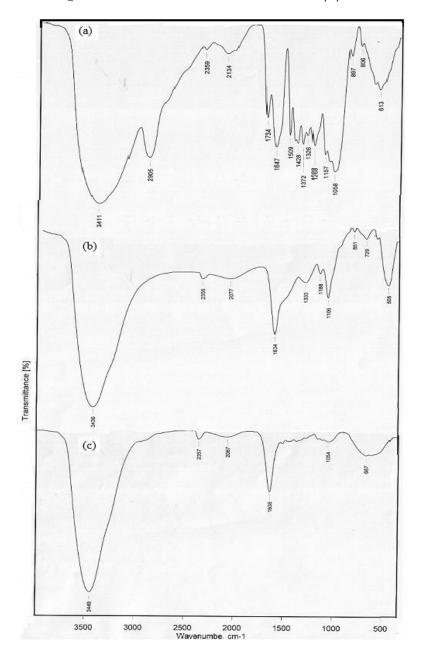


Figure 3. FT-IR spectra of a) untreater Sawdast, b) CeO₂ NPs and c) CeO₂/SD NC before As(III) adsorption

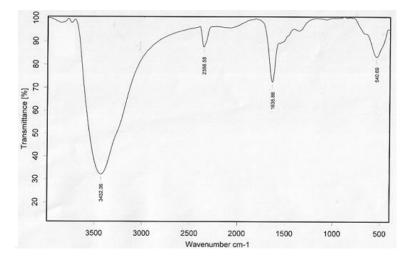


Figure 4. FT-IR spectra of a) CeO₂/SD NC after As(III) adsorption

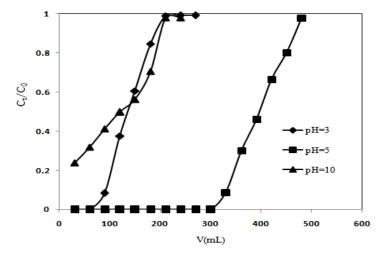


Figure 5. Breakthrough curves of the effect of pH values (F.r = 2 ml min⁻¹, C_0 =10 mg l⁻¹)

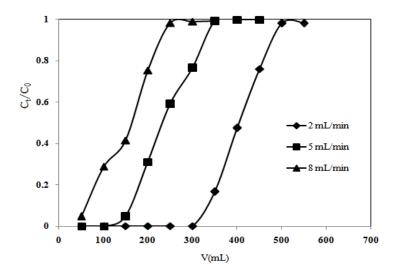


Figure 6. Breakthrough curves of the effect of flow rate ($C_0 = 10 \text{ mg } I^{-1}$)

3.2.3. Effect of influent Arsenic concentration

The effect of influent arsenic concentration on the shape of the breakthrough curves was shown in Fig 7. It is illustrated that the breakthrough time decreased with increasing influent arsenic concentration. As influent concentration increased, sharper breakthrough curves were obtained. These results demonstrate that the change of concentration gradient affects the saturation rate and breakthrough time. As the influent concentration increases, cation loading rate increases, so does the driving force increase for mass transfer, which in a decrease in the adsorption zone length (Goel *et al.* 2005).

3.2.4. The effect of bed depth

Fig 8 was the breakthrough curve at different bed depth at the same influent concentration (C_0 =10 mg I^{-1}) and flow rate (F.r =2 ml min⁻¹), respectively. From Fig 6, as the bed

height increases, As (III) polluted solution had more time to contact with CeO₂/SD that resulted in higher removal efficiency of arsenic ions in column. The slope of breakthrough curve decreased with increasing bed height, which resulted in a broadened mass transfer zone. High uptake was observed at the highest bed height due to an increase in the surface area of bio-sorbent, which provided more binding sites for the sorption (Vijayaraghavan *et al.*, 2004). 3.3. Modeling of column study results

3.3.1. BDST model

The BDST model is based on physically measuring the capacity of the bed at different breakthrough values. This simplified design model ignores the intra particle mass transfer resistance and external film resistance such that the adsorbate is adsorbed onto the adsorbent surface directly.

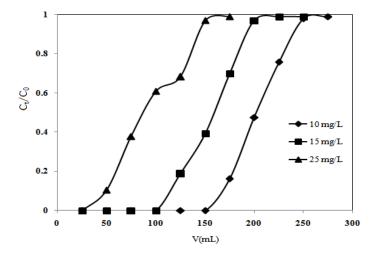


Figure 7. Breakthrough curves of the effect of influent concentration (F.r=2 ml min⁻¹)

With these assumptions, the BDST model works well and provides useful modeling equations for the changes of the

system parameters (Ko et al., 2000). The line of t–z at value of $C_t/C_0 = 0.6$ is shown in Fig. 9.

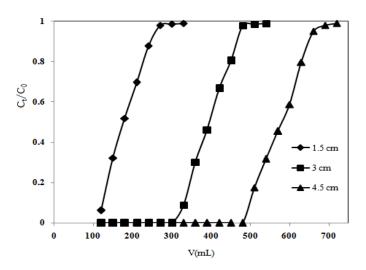


Figure 8. Breakthrough curves of the effect of bed depth (F.r = 2 ml min⁻¹, C_0 =10 mg I^{-1})

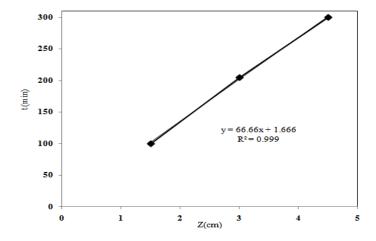


Figure 9. The linear plot of t versus z for 0.6 obtained from the resulted breakthroughs at different bed heights $(F.r = 2 \text{ ml min}^{-1}, C_0 = 10 \text{ mg l}^{-1})$

The BDST model parameters can be helpful to scale up the process for other flow rates without further experimental run. The related constants of BDST according to the slopes

and intercepts of the lines are listed in Table 1. The adsorption capacity of the bed per unit bed volume, N_0 , was calculated from the slope of BDST plot, assuming initial

concentration, C_0 , and linear velocity, F, is constant during the column operation.

3.3.2. Thomas model

Thomas model was applied to the experimental data with respect to flow rate, influent concentration of As (III) and bed depth. A non-linear regression analysis was used on each set of data to determine the Thomas model parameters of q_0 and K_{Th} . The results were listed in Table 2.

They were all fits with higher determined coefficients (R^2) ranging from 0.995 to 0.999. As shown in Table 2, as the influent concentration increased, the value of q_0 increased but the value of K_{Th} decreased. The reason is that the driving force for bio-sorption is the concentration difference between the Pollutant on the bio-sorbent and the Pollutant in the solution (Aksu and Onen, 2003). Thus the high driving force due to the higher As (III) concentration resulted in better column performance.

Table 1. Calculated parameters of BDST model ($C_0 = 10 \text{ mg L}^{-1}$)

| C_t/C_0 | F ($ml\ min^{-1}$) | w(g) | N ₀ (mg g ⁻¹) | K _a (I mg ⁻¹ min ⁻¹) | R ² |
|-----------|----------------------|------|--------------------------------------|--|----------------|
| 0.2 | 2 | 0.5 | 1444.89 | 0.039 | 0.995 |
| 0.4 | 2 | 0.5 | 1614.91 | -0.0121 | 0.999 |
| 0.6 | 2 | 0.5 | 1699.83 | -0.024 | 0.999 |

As shown with flow rate increasing, the value of q_0 decreased but the value of $K_{\rm Th}$ increased. As the bed depth increased, the value of q_0 increased significantly while the

value of K_{Th} decreased significantly. So higher flow rate and lower influent concentration have disadvantage to adsorption of As (III) on CeO₂/SD column.

Table 2 Calculated parameters of Thomas model at different conditions

| C ₀ | F (ml min ⁻¹) | w(g) | K _{th} | q _{0,cal.} | q _{0,exp.} | R ² |
|----------------|---------------------------|------|-----------------|----------------------------|---------------------|----------------|
| 10 | 2 | 0.5 | 0.0047 | 8.28 | 7.46 | 0.914 |
| 15 | 2 | 0.5 | 0.0045 | 7.99 | 7.59 | 0.981 |
| 25 | 2 | 0.5 | 0.0044 | 7.81 | 7.71 | 0.997 |

Comparison of the maximum adsorption capacities of more adsorbents for arsenic adsorption are listed in Table 3.

3.4. Arsenic adsorption/desorption mechanism

Once the sorbent becomes exhausted, the As(III) ions must be recovered and the sorbent regenerated. Desorption and sorbent regeneration is very important. The primary objective of regeneration is to restore the adsorption capacity of the exhausted adsorbent while the secondary objective is to recover valuable components present in the adsorbed phase. In this study, various chemicals such as NaOH, HCI, NaCl etc. were tested to recover the adsorbed As(III) ions from the saturated adsorbent (CeO₂/SD NC).

Table 3. Maximum adsorption capacity of various commercial adsorbents for removal of As(III) from aqueous samples

| Adsorbents | Adsorption Capacity (mg g ⁻¹) | Reference | | |
|---|---|---------------------------------|--|--|
| ZVI nanoparticles | 3.5 | (Daikopoulos et al., 2014) | | |
| Iron modified jute fibres | 12.66 | (Hao <i>et al,</i> 2015) | | |
| Iron oxide coated cement (~0.212 mm) | 0.69 | (Sanghamitra et al., 2007) | | |
| Fe ₂ O ₃ nanomaterial | 1.25 | (Ye <i>et al.,</i> 2011) | | |
| Iron oxide-coated sand | 0.029 | (Thirunavukkarasu et al., 2003) | | |
| Waste rice husk | 0.02 | (Amin <i>et al.,</i> 2006) | | |
| Activated alumina (AA) | 0.384 | (Singh <i>et al.,</i> 2006) | | |
| CeO ₂ /SD NC | 7.46 | Present study | | |

Solution of As(III) with concentration of 10 mg l was passed through the column with flow rate of 2 ml min⁻¹. The results showed that an unsuccessful desorption process must restore the sorbent close to its initial properties for effective reuse. So, the synthesis adsorbent can't be used as As(III) adsorbent for several consecutive times.

4. Conclusions

On the base of the experimental results of this investigation, the following conclusion can be drawn: The introduced nanocomposite in the current work (CeO₂/SD) was found to be a highly efficient adsorbent for As (III) removal from aqueous solutions in non-equilibrium or column system. Variables, such as pH, influent

concentration, bed depth and flow rate can affect the breakthrough curve. The Thomas model and BDST model adequately described the adsorption of As (III) onto CeO_2/SD by column mode. Due to the high toxicity of As (III) ions, the findings in the current research seem to be very important from environmental point of view and arsenic removal technology.

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