

POLY (SODIUM ACRYLATE) HYDROGELS AS POTENTIAL pH-SENSITIVE SORBENTS FOR THE REMOVAL OF MODEL ORGANIC AND INORGANIC POLLUTANTS FROM WATER

V. BEKIARI^{1,*} P. LIANOS² ¹Department of Aquaculture and Fisheries Management Technological Educational Institute of Messolonghi 30200 Messolonghi, Greece ²Engineering Science Department University of Patras, GR-26504 Patras, Greece

Received: 06/05/10 Accepted: 30/08/10 *to whom all correspondence should be addressed: e-mail: <u>mpekiari@teimes.gr</u>

ABSTRACT

Anionic poly(sodium acrylate), PANa, hydrogels bearing negatively charged –COO⁻ groups were used as sorbents for the removal of colored organic or inorganic model pollutants, namely Crystal Violet and Cu²⁺, from water. It was found that PANa hydrogels adsorb stronger Cu²⁺ions than Crystal Violet, as a consequence of the formation of coordination complexes between the hydrogel and the metal ions, while just electrostatic interactions are the major driving forces for Crystal Violet. Furthermore, the influence of pH, i.e. the neutralization degree i of the hydrogel, on its adsorption efficiency was investigated. It is shown that the adsorption of Cu²⁺ ions follows stoichiometry, namely one metal ion per two carboxylate anions. On the contrary, the adsorption of Crystal Violet is much lower than the charged stoichiometry.

KEYWORDS: poly (sodium acrylate), hydrogels, adsorption, ionization degree, Cu²⁺, Crystal Violet.

INTRODUCTION

The development of novel sorbents, able to remove organic or heavy metal pollutants from wastewaters, represents an intensive and popular research field during the last years. Thus, besides the classical activated carbon filters, different types of other materials have been proposed and developed, like organically modified synthetic porous silica (Bekiari and Lianos, 2006; Chu *et al.*, 2008; Sayari *et al.*, 2005), dendritic polymers (Arkas *et al.*, 2003; Arkas *et al.*, 2005) and hydrogels (Bekiari *et al.*, 2008; Kofinas and Koussis, 2003). Hydrogels are three-dimensional chemically cross-linked polymer networks, able to swell in water, increasing substantially their original volume while keeping their integrity. These polymeric materials are promising for environmental applications, in particular, the waste water treatment (Bajpai and Johnson, 2005; Bekiari *et al.*, 2008; Chauhan *et al.*, 2006; Kasgoz *et al.*, 2003; Kofinas and Koussis, 2003; Ray *et al.*, 2007; Thivaios and Bokias, 2010). In fact, it is known that charged hydrogels are able to adsorb effectively from water oppositely charged organic and inorganic pollutants. Thus, numerous studies have been devoted to the adsorption of cationic dyes, used as model pollutants, by anionic hydrogels (Jeon *et al.*, 2008; Paulino *et al.*, 2006; Solpan *et al.*, 2003; Tang *et al.*, 2009) containing weakly acidic or strongly charged groups.

Cross-linked poly (sodium acrylate), PANa (Figure 1), is a synthetic hydrophilic polymer bearing carboxylate anions along the macromolecular chain, (Molyneux, 1984; Bekturov and Bakauova, 1986). This material probably represents the simplest case of an anionic hydrogel, able to adsorb cationic species, like positively charged pollutants or organic dyes (Mak and Chen, 2004) and higher valence metal ion (Rivas *et al.*, 2003). The combination of electrostatic attractions with hydrophobic interactions is usually the driving force in the case of cationic organic species, while polymer/metal ion coordination complexes are often formed when higher valency metal ions are involved. For

instance, when PANa is mixed in aqueous solution with Cu^{2+} ions, the coordination of the carboxylate anions with the metal ion leads to the formation of a PANa- Cu^{2+} complex (Francois *et al.*, 1997; Gregor *et al.*, 1955; Ikeda *et al.*, 1998; Mun *et al.*, 2003; Rivas *et al.*, 2005; Yokoi *et al.*, 1986). For simplicity reasons, the PANa- Cu^{2+} complexation can be described by eq. (1):

 $2 \text{ COO}^{-} + \text{Cu}^{2+} \xrightarrow{\leftarrow} [\text{COO}]_2 \text{Cu}$ PANa PANa-Cu²⁺ complex (1)

suggesting that complexation involves two carboxylate groups per Cu²⁺ ion (Francois *et al.*, 1997; Kislenko and Verlinskaya, 2001; Mandel and Leyte, 1964; Morawetz, 1955).

It should be stressed that in all cases, the interactions of PANa with positively charged species can be modulated by pH changes. Indeed, PANa turns to the uncharged poly(acrylic acid), PAA, form by decreasing pH, as a consequence of the weak acidic character of the carboxylic groups of the polymer in aqueous solution. This effect is described in Eq. (2):



The influence of pH, namely the degree of ionization of PAA, on the adsorption abilities of the respective hydrogels is systematically investigated in the present work. Two colored species, namely Cu^{2+} ions and Crystal Violet (Figure 1), were selected as model inorganic and organic pollutants. Thus, the remaining pollutant in the aqueous solution after adsorption could be monitored by UV-vis absorption spectrophotometry.

EXPERIMENTAL

2.1 Materials

Acrylic acid (AA), N,N,N,N, v-tetramethylethylenediamine (TEMED) and methylene bisacrylamide (BIS) were purchased from Aldrich, while ammonium persulfate (APS) was a Serva product.

Crystal Violet (CV) and CuSO₄·6H₂O were purchased from Aldrich. All reagents were used as received.

Water was purified by means of a TKA Smart2Pure apparatus.

2.2 Synthesis of the hydrogels

The PANa hydrogel were synthesized according to the following procedure: 0.05 mol AA and 0.001 mol BIS (crosslinker, 2 mol% over the total monomer concentration) were dissolved in 40 mL ultrapure water under stirring at room temperature. The pH of the solution was adjusted to pH=5-6 by addition of adequate volume of a NaOH 1M solution. After deoxygenation of the solution by N₂ bubbling for 30 min, 0.1 g APS (dissolved in 2 mL ultrapure water) and 3 drops of TEMED were added. The formation of the gel was almost immediate. The reaction was left to proceed for 24 h and, then, the gel was fully neutralized to PANa form by adding an excess of the NaOH 1M solution (pH=13). After 24 h, the gel was immersed in ultrapure water. Water was decanted and renewed daily for 1 week. Finally, the purified swollen gel was cut into ~ 2mL pieces and water was removed by freeze-drying.

2.3 Adsorption of ions from aqueous solutions

The adsorption of ions was studied by the following procedure: ~0.02 g of dry hydrogel was introduced in 10 mL of aqueous solution of Cu^{2+} or in 100 mL of aqueous solution of Crystal Violet and was left to adsorb for 24 h. Then, the gel was removed from the solution and the remaining ions (i.e. CV and Cu^{2+}) were monitored by UV-Vis absorption spectrophotometry. In each case, the experiments were done for five different initial concentrations of cations. The studied concentration range was from 1 μ M to 1 mM for Crystal Violet and from 2.5 mM to 25 mM for Cu^{2+} ions. In particular cases, prior adsorption experiments, the ionization degree of the hydrogel was adjusted by adding the appropriate amount of HCI.

2.4 Methods

UV-vis absorption measurements were performed with a Shimadzu UV 1800 spectrophotometer. Langmuir isotherms were obtained by keeping constant the quantity of the adsorbing material and varying the initial concentration of the ions in the solution. The concentration of the solute was calculated from the respective calibration curves for both ions studied.



Figure 1. Chemical structure of the dye and the schematic depiction of the PANa hydrogel used in the present work

RESULTS AND DISCUSSION

As previously discussed, the prime criterion for the selection of the above model pollutants is their substantial light absorption in the UV-Vis spectral range. The exploitation of the obtained UV-vis spectra is demonstrated in Figures 2 and 3, showing characteristic examples of the adsorption experiments performed using Cu²⁺ ions and Crystal Violet, respectively.

The aqueous $CuSO_4$ solution is blue-colored, as a result of a large absorption band in the visible region, centered at ~820 nm. After treatment with PANa hydrogel, absorbance of the solution was hardly detectable, indicating that most Cu^{2+} ions have been removed from water under these experimental conditions. Instead, the initially transparent PANa hydrogel was then strongly-colored (inset of Figure 2), providing a direct visual evidence for the strong adsorbing capacity of the hydrogel towards Cu^{2+} ions. The strong green-blue color of the hydrogel results both form the increased concentration of Cu^{2+} ions in the volume of the hydrogel and from the polymer-metal ion complexation. In fact, it is known that the extinction coefficient is greatly enhanced upon complexation of PANa with Cu^{2+} ions, while the absorption band is shifted towards ~720 nm (Francois *et al.*, 1997).



Wavelength (nm) *Figure 2.* Absorption spectra of aqueous 10mM Cu²⁺ ions before (1) and after (2) equilibration with the PANa hydrogel. The appearance of the hydrogel at the end of the adsorption experiment is shown in the inset





Similar adsorption experiments were performed using Crystal Violet. A characteristic example is given in Figure 3 which also shows the appearance of the aqueous solution and the hydrogel before (left inset) and after (right inset) equilibration with the solution of the dye.). Due to the high extinction coefficient of CV compared to Cu^{2+} , the studied concentrations for the organic dye were lower than those studied for the inorganic ion (see Figs 2 and 3). The dye solution is strongly colored blue-violet before equilibration, while the characteristic absorption band centered at ~600 nm is monitored in the visible region. After equilibration with the PANa hydrogel, this absorption band was much weaker, in agreement with the discoloration of the aqueous solution, which can be visually detected. In contrast, the PANa hydrogel was now strongly colored, showing that most of the dye was adsorbed under the present experimental conditions.

The anionic character of the hydrogel is expected to control its adsorbing ability towards oppositely charged species, such as Cu^{2^+} ions or Crystal Violet, as mentioned in the Introduction section. For this reason, a systematic adsorption study was undertaken as a function of the charge density of the PANa hydrogel, as expressed by the neutralization degree, i,

$$i = \frac{n_{COO^-}}{n_{COO^-} + n_{COOH}}$$
(3)

where n_{COO^-} and n_{COOH} are the moles of the carboxylate anions and carboxylic groups, respectively, contained in the hydrogel. Since the hydrogels were initially obtained under the fully charged PANa form (i=1), the neutralization degree i was adjusted by adding the appropriate quantity of an aqueous HCI solution, following Eq. (2). Samples with i \geq 0.25 were investigated, in order to assure a prominent ionic character for the hydrogel.

The Langmuir isotherms for the adsorption of Cu^{2+} ions and Crystal Violet from the aqueous solution by the hydrogels with ionization degrees covering the range $0.25 \le i \le 1$ are presented in Figures 4 and 5. In these representations, the quantity Q_e expresses the mmoles of the adsorbed ion per gram of the adsorbent and it is calculated by the equation (Bekiari and Lianos, 2006; Sayari *et al.*, 2005):

$$Qe = (C_0 - C_e)\frac{V}{m}$$
⁽⁴⁾

where C_0 is the initial concentration of the studied substance (in mmol L⁻¹), V is the volume of the solution used for the adsorption (in L) and m is the mass of the dry PANa hydrogel (in g) weighed under the fully neutralized PANa form. C_e is the concentration of the ions remaining in solution, and it is determined by the calibration curves constructed at 805 nm and 590 nm for Cu²⁺ ions and Crystal Violet, respectively.

As seen in Figures 4 and 5, the investigation with Crystal Violet was possible for very low dye concentrations, due to the much higher extinction coefficient of Crystal Violet as compared to that of Cu^{2^+} ions. For both solutes, it was observed that Q_e initially increases with C_e but it soon attained the maximum value $Q_{e,max}$. This shows that the hydrogel is saturated with the adsorbed species and it can not adsorb anymore Cu^{2^+} ions or Crystal Violet. In fact, although it is not always very clear, it seems that $Q_{e,max}$ is attained at lower C_e values as i decreases from 1 down to 0.25. Such a behavior

could be explained by the respective decrease of interacting units, namely carboxylate anions as i decreases. This is also the origin of the substantial decrease of $Q_{e,max}$ as i decreases, observed for both solutes. Moreover, comparing the two Figures, it is noteworthy that the $Q_{e,max}$ values attained for Crystal Violet are significantly lower than the corresponding values obtained for Cu²⁺ ions at the same ionization degree i.

Figure 4. Plot of the quantity Q_e of the adsorbed Cu²⁺ as a function of the concentration C_e of the cation remaining in solution for several neutralization degrees (i) of the hydrogel

To better quantify the aforementioned observations, the dependence of $Q_{e,max}$ attained for Cu²⁺ ions on the neutralization degree i of the hydrogels is compared in Figure 6 with the respective results obtained with Crystal Violet. The solid line in Figure 6 represents the charge content f of the hydrogels (in mmoles of carboxylate anions per g of dry hydrogel), determined as

$$f = \frac{i \times \left(\frac{m}{94g / mol}\right)}{m} \times 1000 \frac{mmol}{mol} = 10.6 \times i \frac{mmol}{g}$$
(5)

where 94 g mol⁻¹ is the molar mass of the repeating sodium acrylate unit.

Figure 5. Plot of the quantity Q_e of the adsorbed Crystal Violet as a function of the concentration C_e of the dye remaining in solution, for several neutralization degrees (i) of the hydrogel

It is clear from Figure 6 that $Q_{e,max}$ is 0 when the hydrogel is uncharged (i tends to 0) and increases linearly with i both for Cu^{2+} ions and Crystal Violet. Meorover, the maximum adsorbed quantity of Cu^{2+} is much higher than that of Crystal Violet for the same neutralization degree i. Thus, the highest

 $Q_{e,max}$ value at i=1 is ~4.5 mmol g⁻¹ for Cu2+ ions and about the one fifth (~ 0.9 mmol g⁻¹) for Crystal Violet. This suggests that the adsorbing ability of the above hydrogels is much stronger towards Cu²⁺ ions with respect to the organic dye. In fact, this behavior is not unexpected, since the driving force in the latter case, namely electrostatic interactions (possibly corroborated by hydrophobic interactions), is rather weak, as compared to the coordination complexes formed in the case of Cu²⁺ ions. Finally, It is interesting to note that the Q_{e,max} values obtained for Cu²⁺ ions are very close (somewhat lower) to the half-charged density of the hydrogels studied at each neutralization degree i, represented by the dotted line in Figure 6. This offers an additional indirect evidence that the stoichiometry of the coordination complex formed is two carboxylate anions per Cu²⁺ ion, as it was also shown when linear PANa chains were used instead of hydrogels (latridi *et al.*, 2008).

As a final step in our study, we attempted an analysis of the obtained Langmuir isotherms using the following equation (Arkas *et al.*, 2003)

$$\frac{C_e}{Q_e} = \frac{1}{K_L} + \left(\frac{\alpha_L}{K_L}\right)C_e \qquad \dots \dots (6)$$

where K_L is the binding constant expressed in L g⁻¹ and α_L is the Langmuir constant. The variation of C_e/Q_e with C_e is plotted in Figures 7 and 8 for the results shown in Figures 4 and 5, respectively. In all cases, straight lines are obtained, indicating that adsorption obeys the Langmuir model. Moreover, the intercepts of all lines are close to 0. This suggests that the binding constants K_L are very large for both adsorbed species, in agreement with previously reported results where cross-linked copolymers of sodium acrylate with N,N-dimethylacrylamide were investigated (Bekiari *et al.*, 2008). However, it is not possible to reliably determine the accurate values of K_L from the present experimental data, since a reliable determination of C_e in very dilute solutions is needed. To this end, atomic absorption spectroscopy could be useful, for instance, in the case of Cu^{2+} ions. Such an investigation is now under way in our lab.

adsorbed Cu²⁺ as a function of the concentration C_e of the cation remaining in solution for several neutralization degrees (i) of the hydrogel

Figure 8. Plot of the quantity C_e/Q_e of the adsorbed Crystal Violet as a function of the concentration C_e of the dye remaining in solution for several neutralization degrees (i) of the hydrogel

CONCLUSIONS

The possibility of using poly (sodium acrylate), PANa, hydrogels as sorbents for removing oppositely charged pollutants from aqueous systems was investigated in the present study. To this purpose, Cu²⁺ ions and Crystal Violet were selected as model inorganic and organic pollutants. It was found that PANa hydrogels are efficient sorbents for both pollutants. Moreover, the adsorption capacity of PANa hydrogels is much larger towards Cu²⁺ ions, as compared to Crystal Violet. This is attributed to the formation of coordination complexes in the first case, whereas electrostatic binding is the major driving force in the case of Crystal Violet.

Special attention was paid on the influence of pH, i.e. the neutralization degree i of the hydrogel, on its adsorption efficiency. Although it was not directly studied here, a clear tendency of complete desorption of both species is evidenced as i tends to 0. A related quantitative investigation is now under way. This behavior is interesting, since it could be possibly exploited for the recovery of the pollutants and the regeneration of the sorbent.

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